SHARP SERVICE MANUAL

No. 00ZUX108U/SME

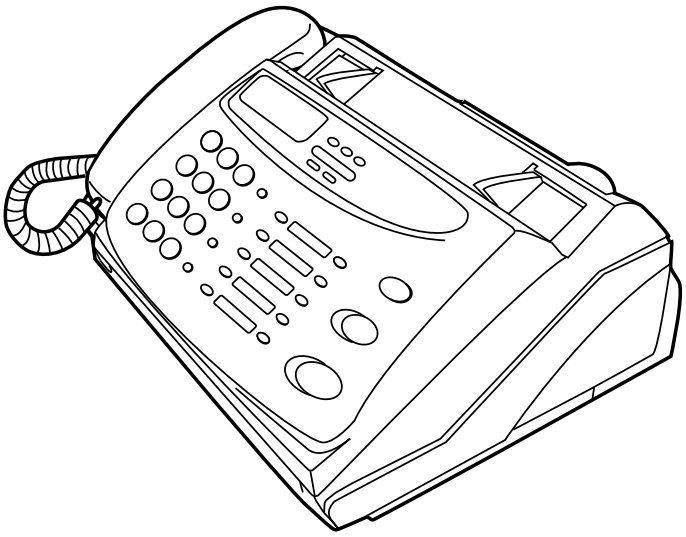

Illustration: UX-108

FACSIMILE

UX-108
UX-178
UX-188
MODEL FO-375

Non Cutter model	Cutter model
UX-108	UX-178/188 FO-375

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Parts marked with "⚠" is important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

SHARP CORPORATION

This document has been published to be used for after sales service only.
The contents are subject to change without notice.

CAUTION FOR BATTERY REPLACEMENT

(Danish) ADVARSEL !
Lithiumbatteri-Eksplosionsfare ved fejlagtig håndtering.
Udskiftning må kun ske med batteri af samme fabrikat og type.
Levér det brugte batteri tilbage til leverandoren.

(English) Caution !
Danger of explosion if battery is incorrectly replaced.
Replace only with the same or equivalent type
recommended by the equipment manufacturer.
Discard used batteries according to manufacturer's
instructions.

(Finnish) VAROITUS
Paristo voi räjähtää, jos se on virheellisesti asennettu.
Vaihda paristo ainoastaan laitevalmistajan suosittelemaan
tyyppiin. Hävitä käytetty paristo valmistajan ohjeiden
mukaisesti.

(French) ATTENTION
Il y a danger d'explosion s' il y a remplacement incorrect
de la batterie. Remplacer uniquement avec une batterie du
même type ou d'un type recommandé par le constructeur.
Mettre au rébut les batteries usagées conformément aux
instructions du fabricant.

(Swedish) VARNING
Explosionsfare vid felaktigt batteribyte.
Använd samma batterityp eller en ekvivalent
typ som rekommenderas av apparattillverkaren.
Kassera använt batteri enligt fabrikantens
instruktion.

(German) Achtung
Explosionsgefahr bei Verwendung inkorrekter Batterien.
Als Ersatzbatterien dürfen nur Batterien vom gleichen Typ oder
vom Hersteller empfohlene Batterien verwendet werden.
Entsorgung der gebrauchten Batterien nur nach den vom
Hersteller angegebenen Anweisungen.

CHAPTER 1. GENERAL DESCRIPTION

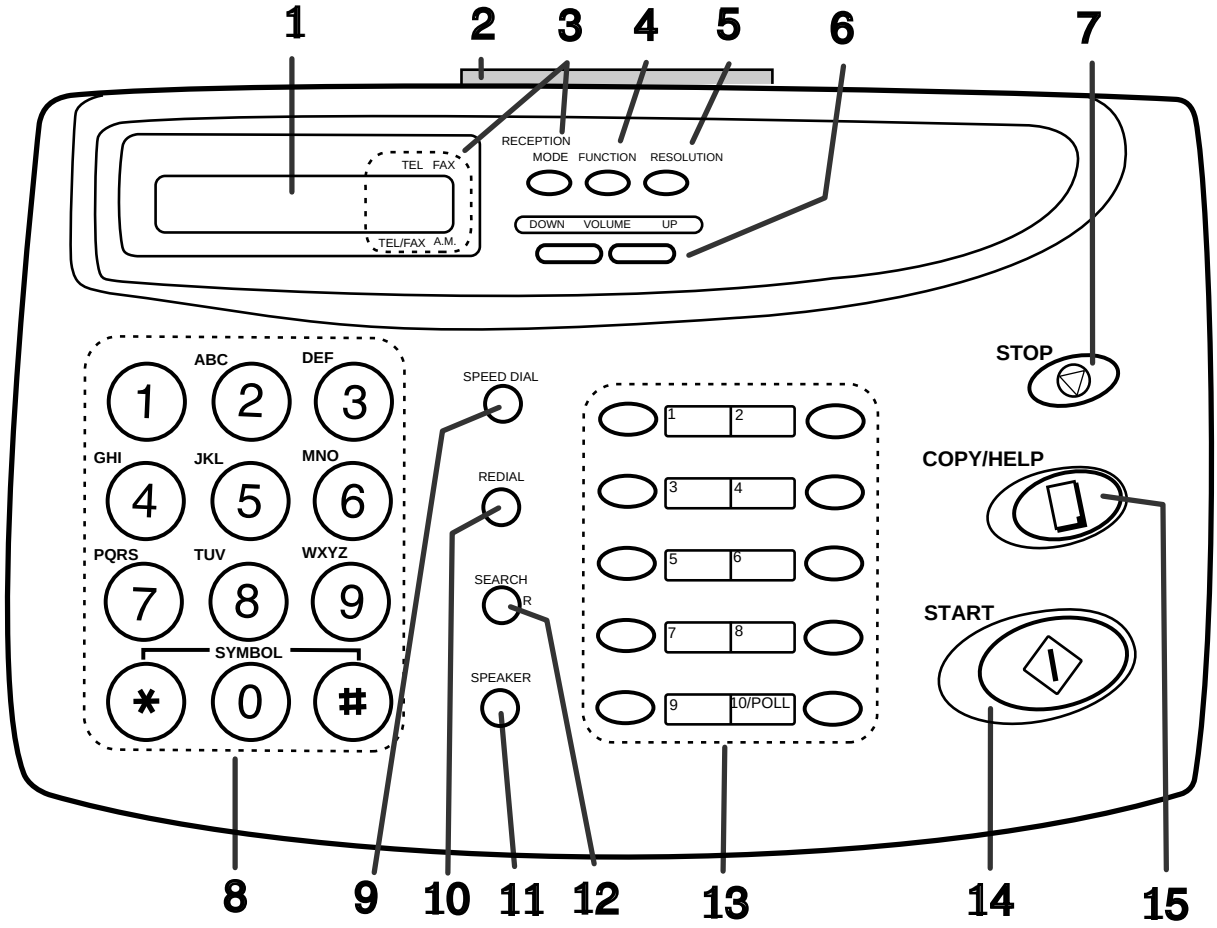
[1] Specifications

Automatic dialing:	Rapid Key Dialing: 10 numbers Speed Dialing: 20 numbers
Fax paper:	Initial starter roll (included with fax machine): 49 ft. (10 m) roll Recommended replacement roll: FO-40PRw 164 ft. (50 m) roll
Automatic document feeder:	10 sheets max.
Paper cutting method:	**UX-108:** Tear off by hand **UX-178/188/FO-375:** Automatic cutter
Modem speed:	9600 bps with automatic fallback to 7200, 4800, or 2400 bps
Transmission time* :	Approx. 15 seconds (Sharp special mode)
Display:	16-digit LCD display
Reception modes:	Auto/Manual/Answering machine (for connecting answering machine)
Resolution:	Horizontal: 203 pels/inch (8 dots/mm) Vertical: Standard: 98 lines/inch (3.85 lines/mm) Fine/Halftone: 196 lines/inch (7.7 lines/mm) Super fine: 391 lines/inch (15.4 lines/mm)
Recording system:	Thermal recording
Halftone (grayscale):	64 levels
Applicable telephone line:	Public switched telephone network
Compatibility:	ITU-T (CCITT) G3 mode
Configuration:	Half-duplex, desktop transceiver
Compression scheme:	MH, MR, Sharp special mode
Scanning method:	Sheet-feeder CIS (Contact Image Sensor)
Effective recording width:	8.3" (210 mm) max.
Input document size:	Automatic feeding: Width — 5.8 to 8.5" (148 to 216 mm) Length — 5.5 to 11" (140 to 279 mm) Manual feeding: Width — 5.8 to 8.5" (148 to 216 mm) Length — 5.5 to 23.6" (140 to 600 mm)
Effective scanning width:	8.3" (210 mm) max.
Contrast control:	Automatic/Dark selectable
Copy function:	Standard
Telephone function:	Standard (cannot be used if power fails)
Power requirements:	120 V AC, 60 Hz
Operating environment:	41 to 95°F (5 to 35°C)
Humidity:	Maximum: 85 %
Power consumption:	Stand-by: 5.0 W Maximum: 100 W
Dimensions:	Width: 12.1" (308 mm) Depth: 10.4" (256 mm) Height: 5.4" (138 mm)
Weight:	**UX-108:** Approx. 5.5 lbs. (2.5 kg) **UX-178/UX-188/FO-375:** Approx. 5.7 lbs. (2.6 kg)

* Based on ITU-T (CCITT) Test Chart #1 at standard resolution in Sharp special mode, excluding time for protocol signals (i.e., ITU-T phase C time only).

As a part of our policy of continuous improvement, SHARP reserves the right to make design and specification changes for procduct improvement without prior notice. The performance specifications figures indicated are nominal values of production units. There may be some deviation from these values in individual units.

[2] Operation panel



1. Display
This displays various messages during operation and programming.

2. PANEL RELEASE
Pull this release toward you to open the operation panel.

3. RECEPTION MODE key
Press this key to select the reception mode. An arrow in the display will point to the currently selected reception mode.

4. FUNCTION key
Press this key to select various special function.

5. RESOLUTION key
Press this key to adjust the resolution and contrast before sending or copying a document.

6. VOLUME keys
Press these keys to adjust the volume of the handset when the handset is lifted, the volume of the speaker when the **SPEAKER** key has been pressed, or the volume of the ringer at all other times.

7. STOP key
Press this key to stop operation before they are completed.

8. Number keys
Use these keys to dial numbers, and enter number and letters during number/name storing procedures.

9. SPEED DIAL key
Press this key to dial a 2-digit Speed Dial number.

10. REDIAL key
Press this key to automatically redial the last number dialed.

11. SPEAKER key
Press this key to hear the line and fax tones through the speaker when sending a document.
Note: This is not a speakerphone. You must pick up the handset to talk with the other party.

12. HOLD/SEARCH key
Press this key to search for an automatic dialing number, or, during a phone conversation, press this key to put the other party on hold.

13. Rapid Dial keys
Press one of these keys to dial a fax or voice number automatically. (Note that you must attach the Rapid Key labels.)

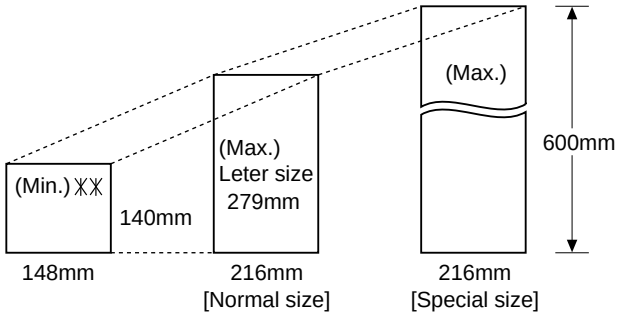
14. START key
Press this key to send or receive a document.

15. COPY/HELP key
When a document is in the feeder, press this key to make a copy. At any other time, press this key to print out the Help List, a quick refernce guide to the opeation of your fax.

[3] Transmittable documents

1. Document Sizes

Normal size	width	5.8" – 8.5"(148 – 216 mm)
	length	5.5" – 11"(140 – 279 mm)



※※ Use document carrier sheet for smaller documents.

* With special sizes, only one sheet can be fed into the machine at a time. Insert next page into feeder as current page is being scanned.

2. Paper Thickness & Weight

Normal size	ADF 10 sheets	Thickness	2.4×10^{-3} –4.7×10^{-3} inch (0.06–0.12 mm)
		Weight	0.15×10^{-3} lbs/inch^2 (52–104g/m^2) (14–28lbs)
	ADF 20 sheets	Thickness	2.4×10^{-3} –3.5×10^{-3} inch (0.06–0.09 mm)
		Weight	0.77×10^{-3} –0.11×10^{-3} lbs/inch^2 (52–74.3g/m^2) (14–20lbs)
Special size		Thickness	4.7×10^{-3} –7.9×10^{-3} inch (0.12–0.20 mm)
		Weight	0.15×10^{-3} –0.20×10^{-3} lbs/inch^2 (52–157 g/m^2)

3. Document Types

- Normal paper

  Documents handwritten in pencil (No. 2 lead or softer), fountain pen, ball-point pen, or felt-tipped pen can be transmitted.

  Documents of normal contrast duplicated by a copying machine can also be transmitted.
- Diazo copy (blue print)

  Diazo copy documents of a normal contrast may be transmitted.
- Carbon copy

  A carbon copy may be transmitted if its contrast is normal.

4. Cautions on Transmitting Documents

- Documents written in yellow, greenish yellow, or light blue ink cannot be transmitted.
- Ink, glue, and correcting fluid on documents must be dry before the documents can be transmitted.
- All clips, staples and pins must be removed from documents be-fore transmission.
- Patched (taped) documents should be copied first on a copier and then the copies used for transmission.
- All documents should be fanned before insertion into the feeder to prevent possible double feeds.

5. Automatic Document Feeder Capacity

Number of pages that can be placed into the feeder at anytime is as follows:

Normal size: max. ADF 20 sheets (14 lbs – 20 lbs)

Special size: single sheet only (manual feed)

NOTES:
- When you need to send or copy more pages than the feeder limit, place additional pages in feeder when last page in feeder is being scanned.
- Place additional pages carefully and gently in feeder. If force is used, double-feeding or a document jam may result.

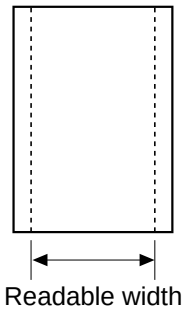
6. Readable Width & Length

The readable width and length of a document are slightly smaller than the actual document size.

Note that characters or graphics outside the effective document scanning range will not be read.

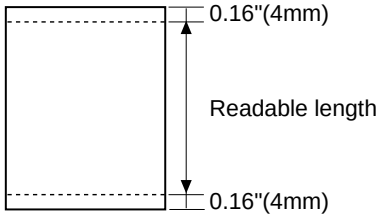
- **Readable width**

210 mm, max.



- **Readable length**

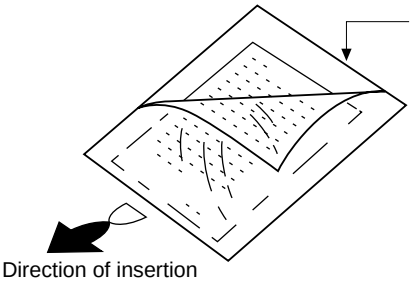
This is the length of the document sent minus 0.16" (4 mm) from the top and bottom edges.



7. Use of Document Carrier Sheet

A document carrier sheet must be used for the following documents.

- Those with tears.
- Those smaller than size 5.8"(W) x 5.5"(L) (148 mm (W) x 140 mm (L)).
- Carbon-backed documents



Make print straight across paper
E.G.
Place the document carrier in the document feeder with the clear film side down

Direction of insertion

NOTE: To transmit a carbon-backed document, insert a white sheet of paper between the carbon back of the document and the document carrier.

- Those containing an easily separable writing substance (e.g., tracing paper written on with a soft, heavy lead pencil).

NOTES:
- When using the document carrier, carefully read the instructions written on the back.
- If the document carrier is dirty, clean it with a soft, moist cloth, and then dry it before using for transmission.
- Do not place more than one document in the carrier at a time.

[4] Installation

1. Site selection

Take the following points into consideration when selecting a site for this model.

ENVIRONMENT

- The machine must be installed on a level surface.
- Keep the machine away from air conditioners, heaters, direct sunlight, and dust.
- Provide easy access to the front, back, and sides of the machine. In particular, keep the area in front of the machine clear, or the original document may jam as it comes out after scanning.
- The temperature should be between 5° and 35°C.
- The humidity should be between 30% and 85% (without condensation).

ELECTRICITY

120V, 60Hz, grounded (3-prong) AC outlet is required.

Caution!

- Connection to a power source other than that specified will cause damage to the equipment and is not covered under the warranty.
- If your area experiences a high incidence of lightning or power surges, we recommend that you install a surge protector for the power and telephone lines. Surge protectors can be purchased at most telephone specialty stores.

If the machine is moved from a cold to a warm place...

If the machine is moved from a cold to a warm place, it is possible that the reading glass may fog up, preventing proper scanning of documents for transmission. To remove the fog, turn on the power and wait approximately 2 hours before using the machine.

TELEPHONE JACK

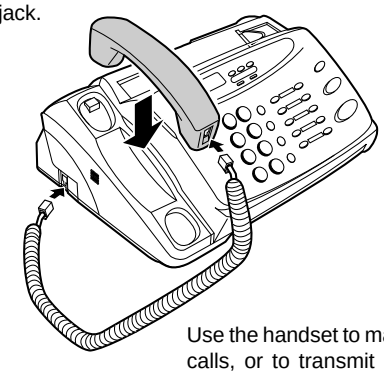
A standard RJ11C telephone jack must be located near the machine. This is the telephone jack commonly used in most homes and offices.

- Plugging the fax machine into a jack which is not an RJ11C jack may result in damage to the machine or your telephone system. If you do not know what kind of jack you have, or needed to have one installed, contact the telephone company.

2. Connections

① Connect the handset as shown and place it on the handset rest.

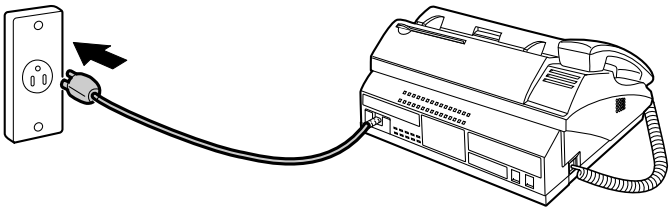
♦The ends of the handset cord are identical, so they will go into either jack.



Use the handset to make ordinary phone calls, or to transmit and receive documents manually.

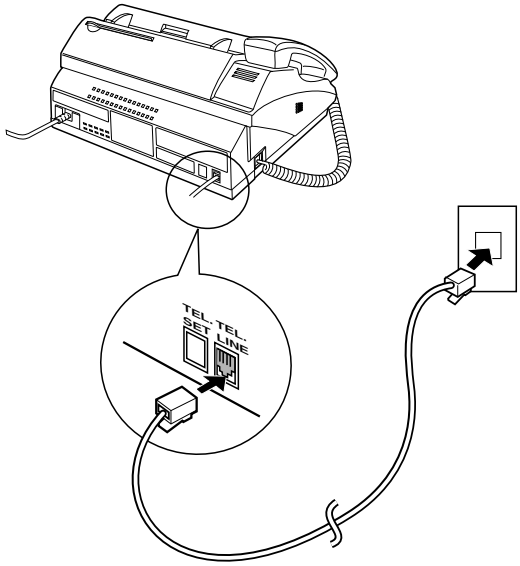
② Plug the power cord into a 120 V, 60 Hz, grounded (3-prong) AC outlet.

- **Caution:** Do not plug the power cord into any other kind of outlet. This will damage the machine and is not covered under the warranty.
- The machine does not have a power on/off switch, so the power is turned on and off by simply plugging in or unplugging the power cord.



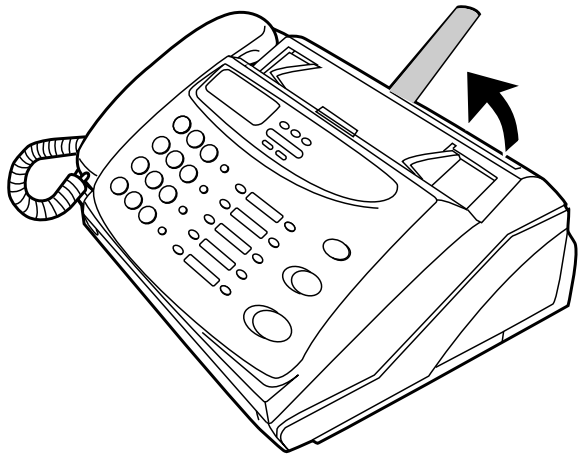
③ Insert one end of the telephone line cord into the "**TEL. LINE**" jack. Insert the other end into a standard (RJ11C) single-line telephone wall jack.

Be sure to insert the telephone line cord into the "**TEL. LINE**" jack. **Do not** Insert into the "**TEL. SET**" jack.



3. Original document support

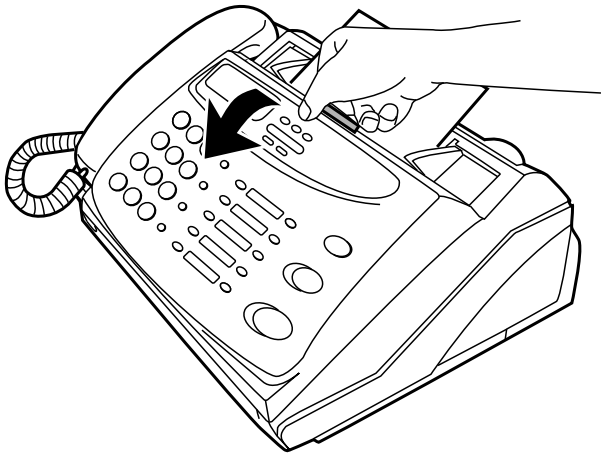
① Rotate the original document support so that it points straight out.



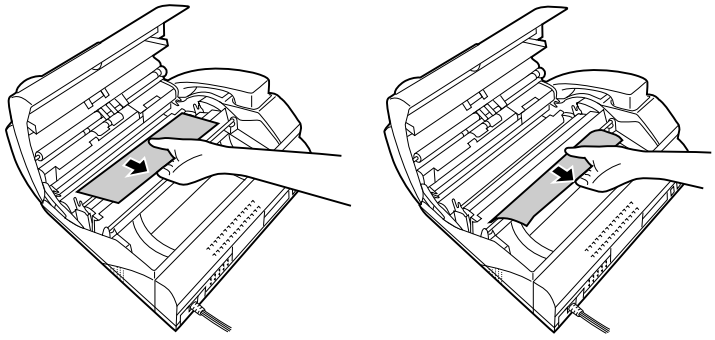
4. Loading the fax paper

- Your fax machine prints incoming faxes on a special kind of paper called thermal paper.
- The fax's print head creates text and images by applying heat to the thermal paper.

① Pull the release marked **PANEL RELEASE** toward you and open the operation panel.

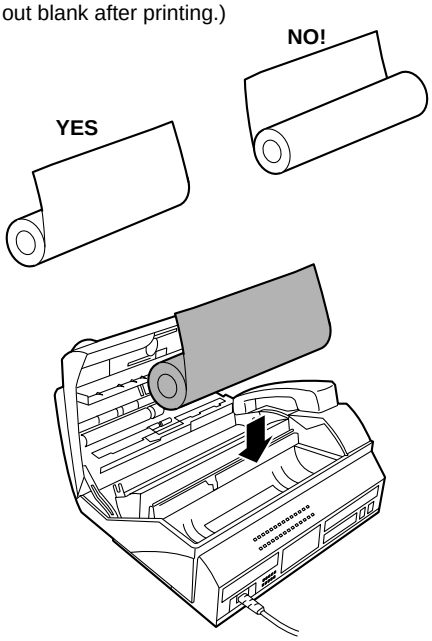


② Remove the packing paper from the paper compartment.

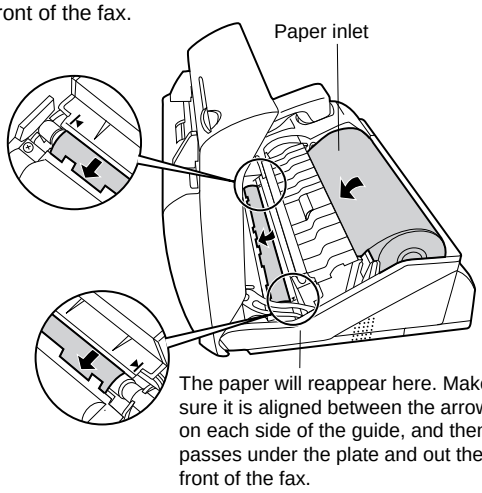


③ Unwrap the roll of fax paper and place it in the compartment.

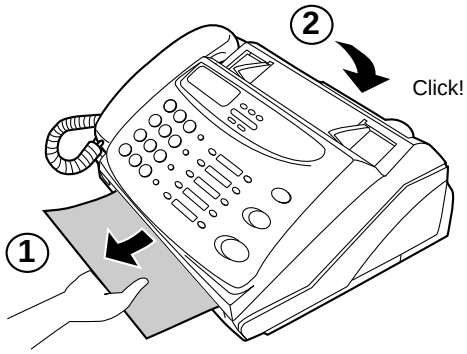
- **Important:** The roll must be placed so that the leading edge of the paper unrolls as shown. (The paper is only coated on one side for printing. If the roll is placed backwards, the paper will come out blank after printing.)



④ Insert the leading edge of the paper into the paper inlet. Continue to push the paper through the inlet until it comes out of the opening in the front of the fax.


Paper inlet
The paper will reappear here. Make sure it is aligned between the arrows on each side of the guide, and then passes under the plate and out the front of the fax.

⑤ Close the operation panel, making sure it clicks into place.



⑥ **UX-108:** A short length of the fax paper will feed out. Grasp the paper by the edge and pull upward to tear it off.

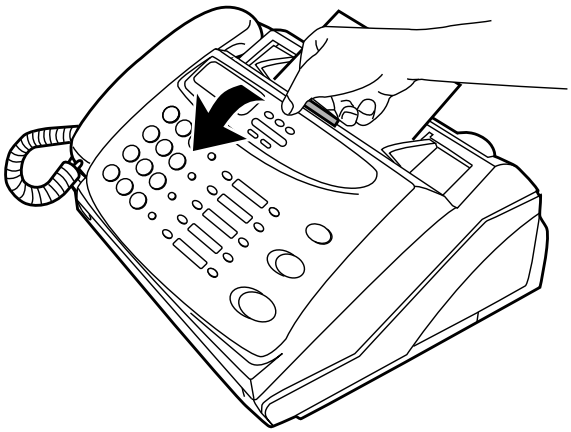
UX-178/UX-188/FO-375: A short length of the fax paper will feed out and be cut off. (If this doesn't happen, repeat the loading procedure.)

Note: The UX-178/UX-188/FO-375 has a built-in anti-curl mechanism that will help to reduce paper curling problems. The anti-curl mechanism is more effective at the beginning of the paper roll and less effective towards the end.

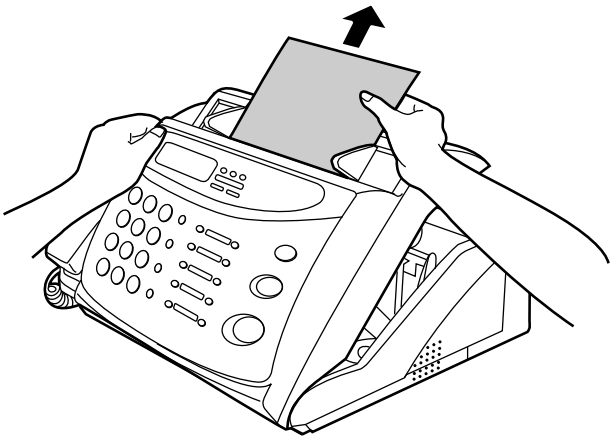
4. Clearing a jammed document

If the original document doesn't feed properly during transmission or copying, or DOCUMENT JAMMED appears in the display, first try pressing the **START** key. If the document doesn't feed out, open the operation panel and remove it.
Important: Do not try to remove a document without opening the operation panel. This may damage the feeder mechanism.

① Pull the release marked **PANEL RELEASE** toward you and open the operation panel.

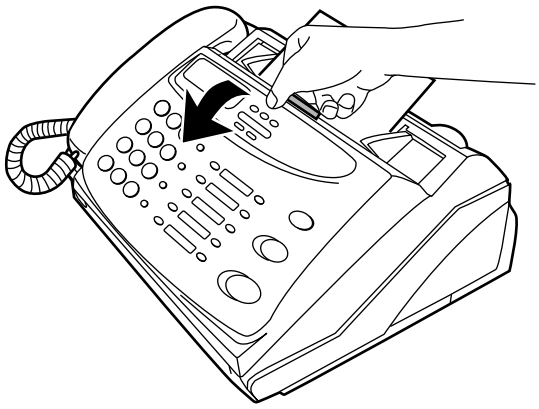


② Remove the document.



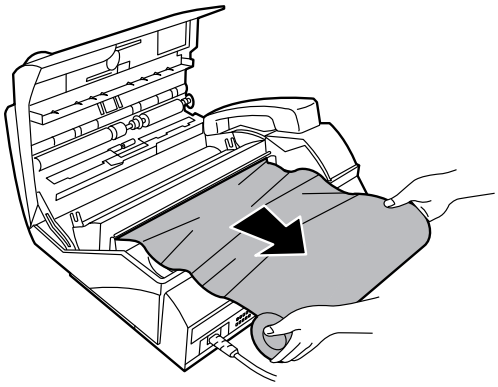
5. Clearing jammed fax paper

① Pull the release marked **PANEL RELEASE** toward you and open the operation panel.

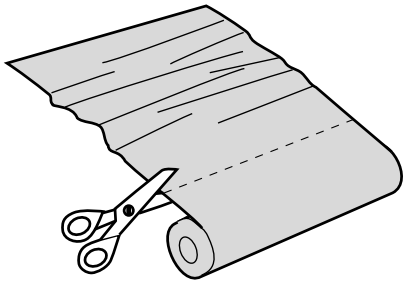


② Remove the paper roll.

- **UX-178/188/FO-375:** If any pieces of paper are stuck in the cutter, remove them with caution.
- **UX-178/188/FO-375:** Press the **START** key to reset the cutter.

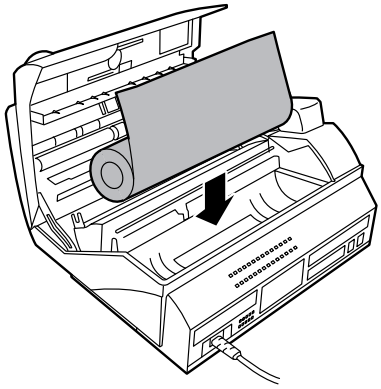


③ Cut off the wrinkled part of the paper.



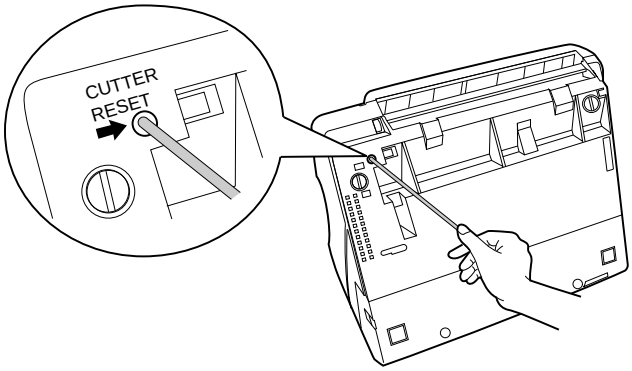
④ Reload the paper.

- Jammed fax paper is often caused by improper loading. Be sure to carefully follow the instructions for paper loading given in "Loading the Fax Paper" in Chapter 1.



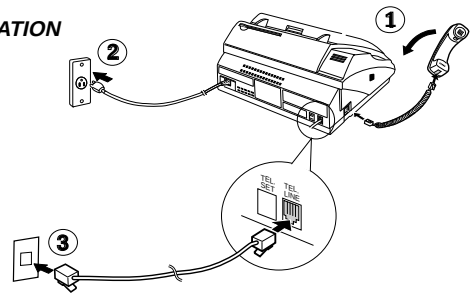
⑤ If the display still shows PAPER JAMMED (UX-178/188/FO-375 only)

If the display still shows PAPER JAMMED after you press the **START** key in Step 2 above, the cutter is still engaged in the cutting position. To open the cutter, turn the fax up on its rear end and insert any long, rod-like object with a flat or blunt end into the hole marked **CUTTER RESET**. Continue to push the rod in until you feel it move a lever inside the machine.



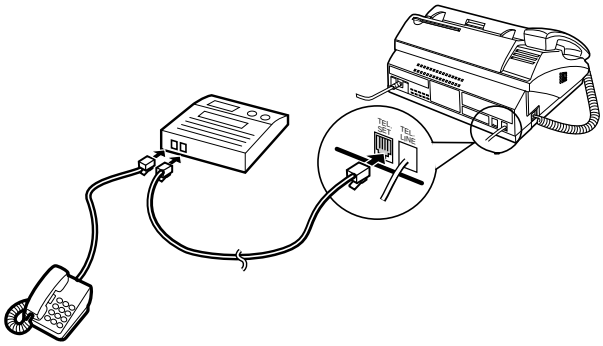
[5] Quick reference guide

INSTALLATION



1. Connect the handset as shown.
2. Plug the power cord into a grounded, 120 V outlet.
3. Plug one end of the telephone line into the **"TEL. LINE"** jack on the rear of the fax, and the other end into your telephone wall jack.

Connecting an answering machine and/or extension telephone



1. Remove the seal covering the **"TEL. SET"** jack on the rear of the fax. Connect an extension telephone or answering machine to the **"TEL. SET"** jack.

2. If desired, connect an extension phone to the answering machine.

ENTERING YOUR NAME AND NUMBER

1. Press: FUNCTION 3 # #

   Display shows: OWN NUMBER SET

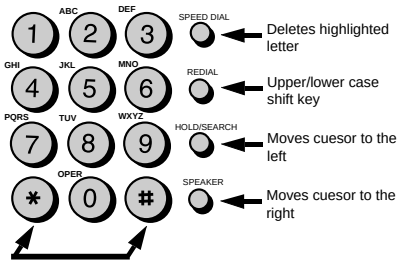
2. Press: START
3. Enter your fax number (max. of 20 digits) by pressing the number keys.

♦ If you make a mistake, press the **HOLD/SEARCH** key to move the cursor back to the mistake, then enter the correct number or letter.

4. Press: START
5. Enter your name by pressing the appropriate number keys as shown below.

♦ To enter two letters in succession that require the same key, press the **SPEAKER** key after entering the first letter.

A = 2 2	J = 5 5	T = 8 8
B = 2 2 2	K = 5 5 5	U = 8 8 8
C = 2 2 2 2	L = 5 5 5 5	V = 8 8 8 8
D = 3 3	M = 6 6	W = 9 9
E = 3 3 3	N = 6 6 6	X = 9 9 9
F = 3 3 3 3	O = 6 6 6 6	Y = 9 9 9 9
G = 4 4	P = 7 7	Z = 9 9 9 9 9
H = 4 4 4	Q = 7 7 7	SPACE = 1 1
I = 4 4 4 4	R = 7 7 7 7	
	S = 7 7 7 7 7	



6. When finished, press: START STOP

SETTING THE DATE AND TIME

Press: FUNCTION 3 ✳ ✳ ✳ ✳

Display: DATE & TIME SET

Press the **START** key: START

Enter two digits for the Month (01 through 12).

Enter two digits for the Day (01 through 31).

Enter four digits for the Year (EX: 1998).

Enter two digits for the Hour (01 through 12).

Enter two digits for the Minute (00 through 59).

Press the "✳" key for A.M. or the "#" key for P.M.

When finished, press: START STOP

STORING AND CLEARING NUMBERS FOR AUTO DIALING

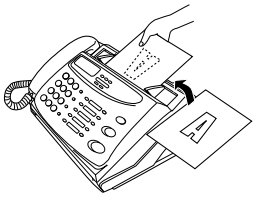
1. Press: FUNCTION 3 #

   Display shows: FAX/TEL # MODE

2. Press **"1"** to store a number or **"2"** to clear a number.
3. Enter a 2-digit Speed Dial number (from "01" to "10" for Rapid Key Dialing, or 11 to 30 for Speed Dialing). (If you are clearing a number, go to Step 7.)
4. Enter the full telephone/fax number.
5. Press: START
6. Enter the name of the location by pressing number keys (max. of 20 characters). (Refer to the letter entry table in *ENTERING YOUR NAME AND NUMBER*.)
7. Press: START STOP

SENDING DOCUMENTS

Place your document (up to 20 pages) face down in the document feeder.



Normal Dialing

1. Lift the handset or press SPEAKER
2. Dial the fax number.
3. Wait for the reception tone (if a person answers, ask them to press their Start key).
4. Press: START

Rapid Key Dialing

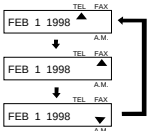
Press the appropriate Rapid Key. Transmission will begin automatically.

Speed Dialing

1. Press: SPEED DIAL
2. Enter 2-digit Speed Dial number.
3. Press: START

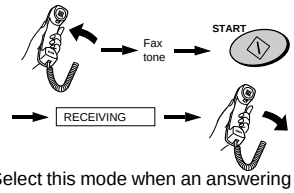
RECEIVING DOCUMENTS

Press: RECEPTION MODE



FAX mode: The fax automatically answers on four rings and receives the incoming document.

TEL mode:



A.M. mode: Select this mode when an answering machine is connected to the fax and the answering machine is turned on.

CHAPTER 2. ADJUSTMENTS

[1] Adjustments

General

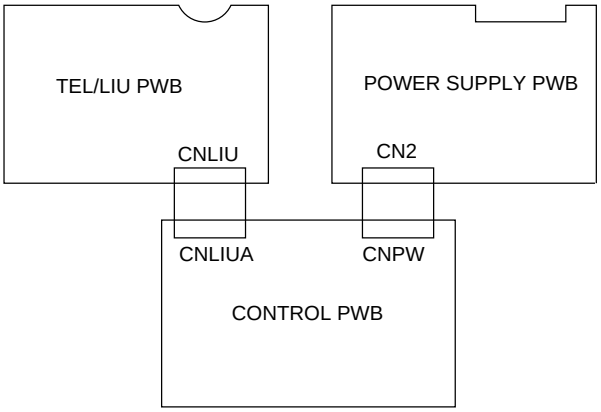
Since the following adjustments and settings are provided for this model, make adjustments and/or setup as necessary.

1. Adjustments

Adjustments of output voltage (FACTORY ONLY)

1. Install the power supply unit in the machine.
2. Set the recording paper and document.
3. When the document is loaded, power is supplied to the output lines. Confirm that outputs are within the limits below.

Output voltage settings



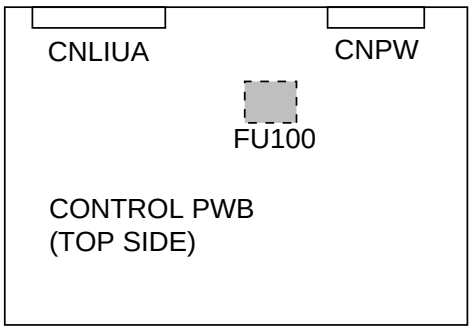
Output	Voltage limits
+5V	4.75V ~ 5.25V
+24V	23.3V ~ 24.7V

Connector No. / Pin No.	CNPW
1	DG
2	+5V
3	VTH-ON
4	MG
5	MG
6	MG
7	+24V
8	VTH
9	VTH
10	VTH

2. IC protectors replacement

ICPs (IC Protectors) are installed to protect the motor driver circuit. ICPs protect various ICs and electronic circuits from an overcurrent condition.

The location of ICPs are shown below:



(1) FU100 (ICP-S07) is installed in order to protect IC's from an overcurrent generated in the motor drive circuit. If FU100 is open, replace it with a new one.

3. Settings

(1) Dial mode selector

DIAL mode (Soft Switch No. SWB4 DATA No. 3)

(step 1) Select "OPTION SETTING".

KEY : [FUNCTION] (4)

DISPLAY: [OPTION SETTING] ⟺ [PRESS✳ OR #]

(step 2) Select "DIAL MODE".

KEY: (#)(#)(#)(#)(#)(#)(#)(#)

Cursor
When initially registering, the mode shows 1=TONE.
When registering again, the mode which was registered formerly is shown.

DISPLAY: [DIAL MODE] ⟺ [1=TONE, 2=PULSE]

(step 3) Select, using "1" or "2".

KEY: (1)

DISPLAY: [TONE SELECTED]

KEY: (2)

DISPLAY: [PULSE SELECTED]

(step 4) End, using the "STOP" key.

KEY: STOP

4. Method of release of starting lock up by Battery Reset

(1) Summary

There is a possibility of release of the lock up by reset the signal BATRST of CPU (XFC3, XFC5), if it lock up when you turn on the power of the set in UX-108 series. We inform you of the method of release.

(2) Contents

When you turn on the power of the set without EPROM by your mistake, if you turn off the power after, turn on the power with EPROM again, the set don't start.

In this case, before you judge the cpu (XFC3, XFC5) is wrong, you need to confirm the release of the lock up by reset the signal BATRST. and unknown origin in the same way.

Method of the reset of signal BATRST
Short the between leads of the capacitor C5 on the control PWB, S2915SC-70 in the state of POWER OFF.

[2] Diagnostics and service soft switch

1. Operating procedure

(1) Entering the diagnostic mode

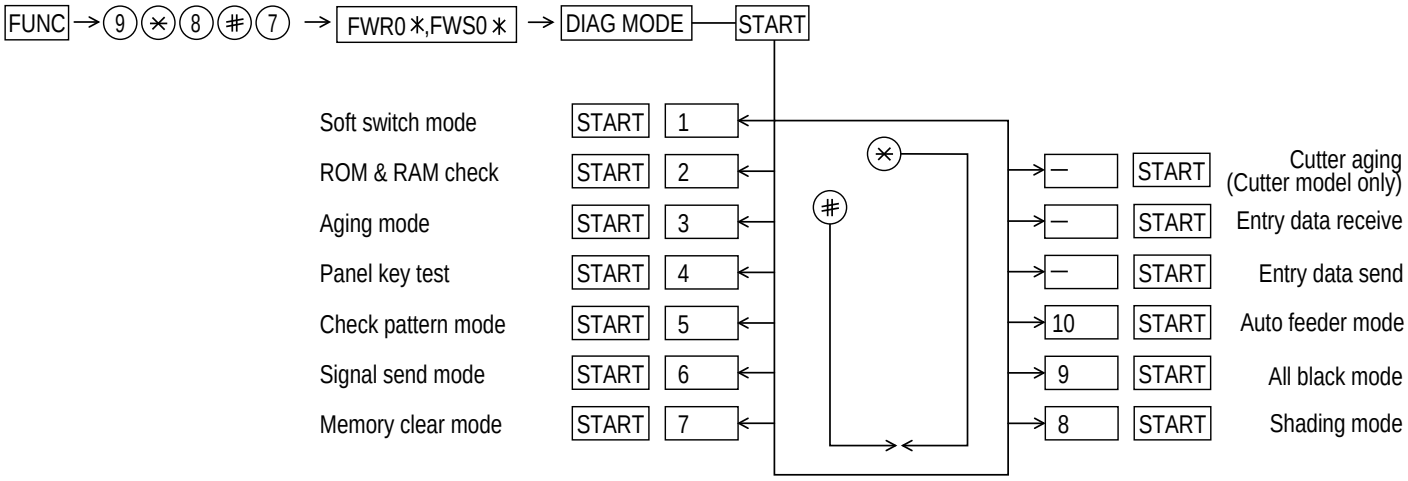
Press [FUNC] → [9] → [✳] → [8] → [#] → [7], and the following display will appear.

[ROM Ver. FWR0✳ (FWS0✳)] After 2 sec: [DIAG MODE]

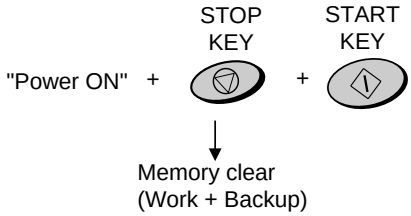
FWR0✳ (UX-108U)
FWS0✳ (UX-178U/188U/FO-375U)

Then press the [START] key. Select the desired item with the [✳] key or the [#] key or select with the rapid key. Enter the mode with the START key.

(Diag•specifications)


FUNC → 9 ✳ 8 # 7 → FWR0✳,FWS0✳ → DIAG MODE — START
Soft switch mode START 1
ROM & RAM check START 2
Aging mode START 3
Panel key test START 4
Check pattern mode START 5
Signal send mode START 6
Memory clear mode START 7
– START Cutter aging (Cutter model only)
– START Entry data receive
– START Entry data send
10 START Auto feeder mode
9 START All black mode
8 START Shading mode

If the diag mode cannot be set, repeat the diag mode operation, performing the following operation.
After the power is turned on and "WAIT A MOMENT" is indicated, press the STOP key.



In relation with the process response (request from Production Engineering) "WAIT A MOMENT" clock indication may appear depending on STOP key timing. If the STOP key is held down, "MEMORY CLEAR?" appears.

2. Diagnostic items

ITEM No.	DIRECT key	Contents	Function
1	1	SOFT SWITCH MODE	Soft switches are displayed and changed. List can be output.
2	2	ROM & RAM CHECK	ROM is sum-checked, and RAM is matched. Result list is output.
3	3	AGING MODE	10 sheets of check patterns are output every 5 minutes per sheet.
4	4	PANEL KEY TEST	Panel keys are tested. Result list is output.
5	5	CHECK PATTERN MODE	Check pattern is output.
6	6	SIGNAL SEND MODE	Various signals of FAX communication are output.
7	7	MEMORY CLEAR MODE	Back-up memory is cleared, and is set at delivery.
8	8	SHADING MODE	Shading compensation is performed in this mode.
9	9	ALL BLACK MODE	To check the print head, whole dots are printed over the interval of 2 m.
10	10	AUTO FEEDER MODE	Insertion and discharge of document are tested.
11	–	ENTRY DATA SEND	Registered content is sent.
12	–	ENTRY DATA RECEIVE	Registered content is received, and its list is output.
13	–	CUTTER AGING	Recording paper is successively cut. (Cutter model only)

3. Diagnostic items description

3. 1. Soft switch mode

Used to change the soft switch settings.

The soft switch which is stored internally is set by using the keys.

The available soft switches are SW-A1 to SW-L2.

The content of soft switches is shown in page 2-5 to 2-16.

The contents are set to factory default settings.

3. 2. ROM & RAM check

ROM executes the sum check, and RAM executes the matching test. The result will be notified with the number of short sounds of the buzzer as well as by printing the ROM & RAM check list.

Number of short sounds of buzzer 0 → No error
1 → ROM error
2 → RAM error (32Kbyte)

3. 3. Aging mode

If any document is first present, copying will be executed sheet by sheet. If no document is present, the check pattern will be printed sheet by sheet. This operation will be executed at a rate of one sheet per 5minutes, and will be ended at a total of 10 sheets.

3. 4. Panel key test

The mode is used to check whether each key operates properly or not. Press the key on the operation panel, and the key will be displayed on the display. Therefore, press all keys. At this time, finally press the STOP key.

When the STOP key is pressed, the keys which are not judged as "pressed" will be printed on the result list.

- LED port of the contact image sensor (CIS) is kept on during the term from when start of the panel test mode to end with the STOP key.

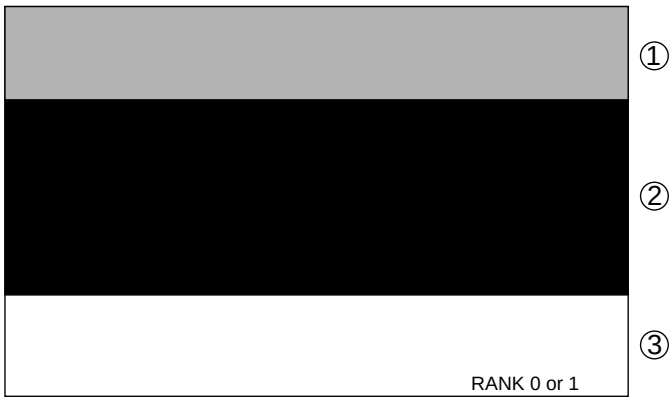
3. 5. Check pattern mode

This mode is used to check the status of print head. Two sheets of check pattern are printed. The following information of check pattern is printed.

① Vertical stripes (alternate white and black lines) Approx. 35 mm

② Full black Approx. 70 mm

③ Full white Approx. 35 mm



Note:
There is a selection RANK 0 or 1 depending on resistance value of the thermal head. RANK 0 or RANK 1 is printed at the tail of check pattern to identify.

3. 6. Signal send mode

The mode is used to send various signals to the circuit during FAX communication. Every push of START key sends a signal in the following sequence. Moreover, the signal sound is also output to the speaker when the line monitor of the soft switch is on.

[1] No signal (CML signal turned on)

[2] 9600bps

[3] 7200bps

[4] 4800bps

[5] 2400bps

[6] 300bps (FLAG)

[7] 2100Hz (CED)

[8] 1100Hz (CNG)

[9] END

3. 7. Memory clear mode

This mode is used to clear the backup memory and reset to the default settings.

3. 8. Shading mode

The mode is used for the shooting compensation. For reading, set up the special original paper.

The shooting compensation memorizes the reference data of white and black for reading.

Moreover, the memorized data is not erased even if memory clear mode is executed.

3. 9. All black mode

The mode is used to check the state of the printing head and intentionally overheat it. Whole dots are printed over the interval of 2 m. If it is overheated or the printing sheet is jammed, press STOP key for the end.

3. 10. Auto feeder mode

In this mode, a document is inserted and discharged to check the auto feed function.

After this mode is started, set a document, and the document feed will be automatically tested.

3. 11. Entry data send

The mode is used to send the registered data to the other machine and make the other machine copy the registered content.

Before sending in this mode, it is necessary to set the other machine at the entry data receive mode.

The sent content is as follows. After printing is completed, the following lists are printed.

1. Telephone list data
2. Sender register data
3. Optional setting content
4. Soft switch content
5. Junk fax number list
6. Timer reservation data (only on the model which timer reservation is possible)

3. 12. Entry data receive

In this mode, the registered data sent from the other machine are received and the received data are registered in the own machine. When this mode is used for receiving, the other machine must be in the entry data send mode.

After receiving is completed, the following lists are printed.

1. Telephone list data
2. Sender register data (The passcode No. is also printed if the poling function is provided.)
3. Optional setting list
4. Soft switch content
5. Junk fax number list
6. Timer reservation list (only model which timer communication is possible)

3. 13. Cutter aging (Cutter model only)

The mode is used to continuously cut the recording paper to approx. 10 mm and display the number of cutting times.

(Unless the memory clear is executed, the number of cutting times is integrated.)

In the following cases, the operation is stopped.

1. The stop key is continuously pressed.
2. There is no recording paper.
3. The recording paper is jammed.

4. How to make soft switch setting

To enter the soft switch mode, make the following key entries in sequence.

Press [FUNCTION] [9] [✳] [8] [#] [7] [START] [START]

⇩

DATA No.	1	2	3	4	5	6	7	8
S F T SW-A1 =	0	0	0	0	0	0	0	0
S F T SW-A1 =	1	0	0	0	0	0	0	0
S F T SW-A1 =	1	0	0	0	0	0	0	0
S F T SW-A1 =	1	0	0	0	0	0	0	0
S F T SW-A1 =	1	0	0	0	0	0	0	0
S F T SW-A2 =	0	0	0	0	0	0	0	0
S F T SW-L2 =	0	0	0	0	0	0	0	0

Press [FUNCTION] key.

Press [#] key.

Press [✳] key.

Bit1 - 8 are set.

Press [START] key during setting.

Soft SW-A2 - SW-L2 are set.

- To finish the settings halfway between SW-A1 and SW-L2, press the STOP key. In this case, the setting being done to the SW No. on display will be nullified while settings done to the preceding SW Nos. remain in effect.
- When the COPY key is pressed, the contents of soft switches are printed.

The soft switch mode is terminated.

5. Soft switch description

• Soft switch

SW NO.	DATA NO.	ITEM	Switch setting and function		Initial setting	Remarks
			1	0		
SW I A1	1	Protect from echo	No	Yes	0	
	2	Forced 4800 BPS reception	Yes	No	0	
	3	Footer print	Yes	No	0	
	4	Length limitation of copy/send/receive	No limit	Copy/send: 60cm Receive: 1.5m	0	
	5	CSI transmission	No transmitted	Transmitted	0	
	6	DIS receive acknowledgement during G3 transmission	Twice	NSF: Once DIS: Twice	0	
	7	Non-modulated carrier for V29 transmission modem	Yes	No	0	
	8	EOL detect timer	25 s	13 s	0	
SW I A2		Modem speed		V.29 / V.27 ter		
				9600bps / 7200bps / 4800bps / 2400bps		
	1		No. 1	0 / 0 / 0 / 0	0	
	2		No. 2	0 / 0 / 0 / 0	0	
	3		No. 3	0 / 1 / 1 / 0	0	
	4		No. 4	1 / 1 / 0 / 0	1	
	5	Sender's information transmit	No	Yes	0	
	6	H2 mode	No	Yes	0	
	7	Communication error treatment in RTN sending mode (reception)	No communication error	Communication error	0	
	8	CNG transmission	No	Yes	0	
SW I A3		CED tone signal interval		1000ms / 750ms / 500ms / 75ms		
	1		No. 1	1 / 1 / 0 / 0	0	
	2		No. 2	1 / 0 / 1 / 0	0	
	3	MR coding	No	Yes	0	
	4	Reserved			0	
	5	Reserved			0	
	6	Reserved			0	
	7	Reserved			0	
	8	Reserved			0	
SW I A4	1	Signal transmission level	Binary input		0	
	2		No. = 16 8 4 2 1		1	
	3		1 2 3 4 5		0	
	4		0 1 0 1 0 (-10 dBm)		1	
	5				0	
	6	Protocol monitor (error print)	Printed at com. err	Not printed	0	
	7	Protocol monitor	Yes	No	0	
	8	Line monitor	Yes	No	0	
SW I A5		Digital line equalization setting (Reception)		7.2km / 0km		
	1		No. 1	1 / 0	1	
	2		No. 2	1 / 0	1	
	3	Reserved			0	
	4	Reserved			0	
		Digital cable equalizer setting (Reception for Caller ID)		7.2km / 0km		
	5		No. 5	1 / 0	0	
	6		No. 6	1 / 0	0	
	7	Error criterion	10 ~ 20 %	5 ~ 10 %	0	
	8	Anti junk fax check	Yes	No	0	OPTION

SW NO.	DATA NO.	ITEM	Switch setting and function		Initial setting	Remarks
			1	0		
SW I A6	1	Auto gain control (MODEM)	Enable	Disable	1	
	2	End Buzzer	Yes	No	1	
	3	Disconnect the line when DIS is received in RX mode	No	Yes	1	
	4	Equalizer freeze control (MODEM)	On	Off	0	
	5	Equalizer freeze control 7200 BPS only	No	Yes	0	
	6	CNG transmission in manual TX mode	Yes	No	1	
	7	Initial compression scheme for sharp fax in TX mode	MR mode	H2 mode	0	
	8	Reserved			0	
SW I B1	1	Recall interval	Binary input		0	OPTION
	2		No. = 8 4 2 1		1	
	3		1 2 3 4		0	
	4		0 1 0 1 (5 x 60 sec = 5 min)		1	
	5	Recall times	Binary input		0	OPTION
	6		No. = 8 4 2 1		0	
	7		5 6 7 8		1	
	8		0 0 1 0 (Twice)		0	
SW I B2	1	Dial pausing (sec/pause)	4 sec	2 sec	0	
	2	Reserved			0	
	3	Reserved			0	
	4	Busy tone detection (after auto dial)	No	Yes	1	
	5	Waiting time after dialing	90 sec	45 sec	0	
	6	Reserved			0	
	7	Reserved			0	
	8	Reserved			0	
SW I B3	1	Reserved			0	
	2	Reserved			0	
	3	Reserved			0	
	4	Reserved			0	
	5	Reserved			0	
	6	Reserved			0	
	7	Reserved			0	
	8	Hold function	Enable	Disable	1	
SW I B4	1	Auto Dial Mode Delay timer of before line connect	3 sec	0 sec	0	
	2	Auto Dial Mode Delay timer of after line connect	3 sec	1.7 sec	0	
	3	Dial mode	Tone	Pulse	1	OPTION
	4	Pulse → Tone change function by key	Enable	Disable	0	
	5	Dial pulse make/break ratio (%)	40/60	33/67	1	
	6	Reserved			0	
	7	Reserved			0	
	8	Reserved			0	
SW I B5	1	DTMF signal transmission level (Low)	Binary input		0	
	2		No. = 16 8 4 2 1		1	
	3		1 2 3 4 5		0	
	4		0 1 0 1 0 (0.5 x 10 = -5 dBm)		1	
	5				0	
	6	Reserved			0	
	7	Reserved			0	
	8	Reserved			0	

SW NO.	DATA NO.	ITEM	Switch setting and function					Initial setting	Remarks
			1				0		
SW I B6	1	DTMF signal transmission level (High)	Binary input					0	
	2		No. = 16 8 4 2 1					0	
	3		1 2 3 4 5					1	
	4		0 0 1 1 1 (0.5 x 7 = -3.5 dBm)					1	
	5							1	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I C1		Reading slice (Binary)		Factory setting	Light	Dark	Darker in dark mode		
	1		No. 1	0	1	0	1	0	
	2		No. 2	0	0	1	1	0	
		Reading slice (Half tone)		Factory setting	Light	Dark	Darker in dark mode		
	3		No. 3	0	1	0	1	0	
	4		No. 4	0	0	1	1	0	
	5	Line density selection	Fine			Standard		0	OPTION
	6	Halftone gray scale selection	16 level			64 level		0	
	7	MTF correction in half tone mode	No			Yes		0	
	8	Reserved						0	
SW I D1	1	Number of rings for auto receive	Binary input					0	OPTION
	2		No. = 8 4 2 1					1	
	3		1 2 3 4					0	
	4		0 1 0 0 (4 times)					0	
	5	Automatic switching manual to auto receive mode	Reception after 5 rings			No reception		0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I D2		Distinctive ringing setting			No. 1	No. 2	No. 3		OPTION
		Factory setting: OFF	OFF		0	0	0		
			STANDARD		0	0	1		
	1		PATTERN1		0	1	0	0	
	2		PATTERN2		0	1	1	0	
	3		PATTERN3		1	0	0	0	
	4	Reserved						0	
	5	Caller ID function	Yes			No		0	OPTION
		CI off detection timer (Distinctive ring		1200ms	1000ms	700ms	350ms		
	6	setting off only)	No. 6	0	1	0	1	0	
	7		No. 7	0	0	1	1	1	
	8	Reserved						0	
SW I E1	1	Reserved						0	
	2	Reserved						0	
	3	Reserved						0	
	4	Reserved						0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	

SW NO.	DATA NO.	ITEM	Switch setting and function					Initial setting	Remarks
			1				0		
SW I E2	1	Reserved						0	
	2	Reserved						0	
	3	Reserved						0	
	4	Reserved						0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I F1		DTMF detection time		50ms	80ms	100ms	120ms		
	1		No. 1	0	0	1	1	0	
	2		No. 2	0	1	0	1	0	
	3	Protection of remote reception (5 ✳✳) detect	Yes			No		0	OPTION
	4	Remote reception with GE telephone	Compatible			Not compatible		1	
	5	Remote operation code figures by external	Binary input					0	OPTION
	6	TEL (0~9)	No. = 8 4 2 1					1	
	7		5 6 7 8					0	
	8		0 1 0 1 (5 ✳✳)					1	
SW I F2	1	CNG detection in STAND-BY mode	Yes			No		1	OPTION
		Number of CNG detect (AM mode)		1pulse	2pulses	3pulses	4pulses		
	2		No. 2	0	0	1	1	0	
	3		No. 3	0	1	0	1	1	
		Number of CNG (STAND-BY mode)		1pulse	2pulses	3pulses	4pulses		
	4		No. 4	0	0	1	1	0	
	5		No. 5	0	1	0	1	1	
	6	Fax signal detection after telephone mode dial	Yes			No		0	
	7	Reserved						0	
	8	Reserved						0	
SW I G1	1	Quiet detect time	Binary input					0	OPTION
	2		No. = 8 4 2 1					1	
	3		1 2 3 4					0	
	4		0 1 0 0 (4 sec)					0	
	5	Quiet detect start timing	Binary input					0	
	6		No. = 8 4 2 1					1	
	7		5 6 7 8					0	
	8		0 1 0 1 (5 sec)					1	
SW I G2	1	Reserved						0	
	2	Reserved						0	
	3	Reserved						0	
	4	Reserved						0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I G3	1	Reserved						0	
	2	Reserved						0	
	3	Reserved						0	
	4	Reserved						0	
		Section time of quiet detection		30s	40s	50s	60s		
	5		No. 5	0	0	1	1	0	
	6		No. 6	0	1	0	1	1	
	7	Reserved						0	
	8	Reserved						0	

SW NO.	DATA NO.	ITEM	Switch setting and function					Initial setting	Remarks
			1		0				
SW I H1	1	Busy tone detection ON/OFF time (Lower duration)	350ms		200ms			0	
	2	Busy tone detection ON/OFF time (Upper duration)	650ms		900ms			0	
	3	Reserved						0	
	4	Busy tone continuous sound detect time	5s		10s			1	
	5	Reserved						0	
	6	Busy tone detect continuation sound detect	No		Yes			0	
	7	Reserved						0	
	8	Busy tone detect intermittent sound detect	No		Yes			0	
		Busy tone detection pulse number		2pulses	4pulses	6pulses	10pulses		
	1		No. 1	0	0	1	1	0	
	2		No. 2	0	1	0	1	1	
SW I H2	3	Fax switching when A.M. full	Yes		No			0	OPTION
	4	Reserved						0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I I1	1	Reserved						0	
	2	Reserved						0	
	3	Reserved						0	
	4	Reserved						0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I I2	1	Reserved						0	
	2	Reserved						0	
	3	Reserved						0	
	4	Reserved						0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I I3	1	Reserved						0	
	2	Reserved						0	
	3	Reserved						0	
	4	Reserved						0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I I4	1	Reserved						0	
	2	Reserved						0	
	3	Reserved						0	
	4	Reserved						0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	

SW NO.	DATA NO.	ITEM	Switch setting and function					Initial setting	Remarks
			1				0		
SW I I5	1	Reserved						0	
	2	Reserved						0	
	3	Reserved						0	
	4	Reserved						0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I I6	1	Reserved						0	
	2	Reserved						0	
	3	Reserved						0	
	4	Reserved						0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I I7	1	Reserved						0	
	2	Reserved						0	
	3	Reserved						0	
	4	Reserved						0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I J1	1	Reserved						0	
	2	Reserved						0	
	3	Sender’s phone number setting	Cannot change				Change allowed	0	
	4	Reserved						0	
	5	Reserved						0	
	6	Day light saving setting	No				Yes	1	OPTION
		Ringer volume		Off	Low	Middle	High		OPTION
	7		No. 7	0	0	1	1	1	
	8		No. 8	0	1	0	1	0	
SW I J2		Speaker volume		Low	Low	Middle	High		OPTION
	1		No. 1	0	0	1	1	1	
	2		No. 2	0	1	0	1	0	
	3	Polling key	Yes				No	0	OPTION
		Handset receiver volume		Low	Low	Middle	High		OPTION
	4		No. 4	0	0	1	1	1	
	5		No. 5	0	1	0	1	0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	
SW I J3	1	Reserved						0	
	2	Reserved						0	
		Communication results printout		Error/Timer	Send only	Always	No print		OPTION
	3	(Transaction report)	No. 3	0	0	1	1	0	
	4		No. 4	0	1	0	1	0	
	5	Reserved						0	
	6	Reserved						0	
	7	Reserved						0	
	8	Reserved						0	

SW NO.	DATA NO.	ITEM	Switch setting and function		Initial setting	Remarks
			1	0		
SW I K1	1	Entering DIAG mode by pressing SPEED key	Yes	No	0	
	2	Reserved			0	
	3	Reserved			0	
	4	Reserved			0	
	5	Reserved			0	
	6	Reserved			0	
	7	Reserved			0	
	8	Reserved			0	
SW I L1	1	Reserved			0	
	2	Reserved			0	
	3	Reserved			0	
	4	Reserved			0	
	5	Reserved			0	
	6	Reserved			0	
	7	Reserved			0	
	8	Reserved			0	
SW I L2	1	Reserved			0	
	2	Reserved			0	
	3	Reserved			0	
	4	Reserved			0	
	5	Reserved			0	
	6	Reserved			0	
	7	Reserved			0	
	8	Reserved			0	

• Soft switch function description

SW-A1 No. 1 Protect from echo

Used to protect from echo in reception.

SW-A1 No. 2 Forced 4800BPS reception

When line conditions warrant that receptions take place at 4800 BPS repeatedly.

It may improve the success of receptions by setting at 4800BPS.

This improve the receiving document quality and reduces handshake time due to fallback during training.

SW-A1 No. 3 Footer print

When set to "1", the date of reception, the sender machine No., and the page No. are automatically recorded at the end of reception.

SW-A1 No. 4 Length limitation of copy/send/receive

Used to set the maximum page length.

To avoid possible paper jam, the page length is normally limited to 0.6 meter for copy or transmit, and 1.5 meters for receive.

It is possible to set it to "No limit" to transmit a long document, such as a computer print form, etc. (In this case, the receiver must also be set to no limit.)

SW-A1 No. 5 CSI transmission

(CSI TRANSMISSION) is a switch to set whether the machine sends or does not send the signal (CSI signal) informing its own telephone No. to the remote fax. machine when information is received. When "nonsending" is set, the telephone No. is not output on the remote transmitting machine if the remote transmitting machine has the function to display or print the telephone No. of receiving machine, using this CSI signal.

SW-A1 No. 6 DIS receive acknowledgment during G3 transmission

Used to make a choice of whether reception of DIS (NSF) is acknowledged after receiving two DISs (NSFs) or receiving one DIS (two NSFs). It may be useful for overseas communication to avoid an echo suppression problem, if set to 1.

SW-A1 No. 7 Non-modulated carrier for V29 transmission modem

Though transmission of a non-modulated carrier is not required for transmission by the V29 modem according to the CCITT recommendation, it may be permitted to a send non-modulated carrier before the image signal to avoid and echo suppression problem. It may be useful for overseas communication to avoid an echo suppression problem, if set to 1.

SW-A1 No. 8 EOL (End Of Line) detect timer

Used to make a choice of whether to use the 25-second or 13-second timer for detection of EOL.
This is effective to override communication failures with some facsimile models that have longer EOL detection.

SW-A2 No. 1 ~ No. 4 Modem speed

Used to set determine the initial modem speed. The default is 9600BPS. It may be necessary to program it to a slower speed when frequent line fallback is encountered, in order to save the time required for fallback procedure.

SW-A2 No. 5 Sender's information transmit

(SENDER'S INFORMATION TRANSMISSION) is a switch to set the function to print the content of HEADER PRINT described in the passcode list at the front end of receiver's original when original is sent to the remote machine.

If this switch is set to "NO", the HEADER PRINT is not output at the receiving machine.

SW-A2 No. 6 H2 mode

Used to determine reception of H2 mode (15 sec transmission mode). When set to OFF, H2 mode reception is inhibited even though the transmitting machine has H2 mode function.

SW-A2 No. 7 Communication error treatment in RTN sending mode (Reception)

Used to determine communication error treatment when RTN is sent by occurrence of a received image error in G3 reception. When it is set to "1", communication error is judged as no error.

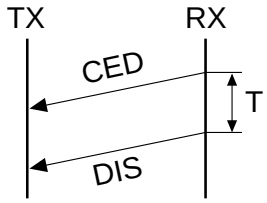
SW-A2 No. 8 CNG transmission

When set to "0" , this model allows CNG transmission by pressing the Start key in the key pad dialing mode. When set to "1", CNG transmission in the key pad dialing mode cannot be performed. In either case, CNG transmission can be performed in the auto dial mode.

SW-A3 No. 1, No. 2 CED tone signal interval

For international communication, the 2100Hz CED tone may act as an echo suppression switch, causing a communication problem.

Though SW-A3 No. 1 and No. 2 are normally set to 0, it should be changed this time between the CED tone signal to eliminate the communication problem caused by echo.



SW-A3 No. 3 MR Coding

Used to select the MR coding enable or disable.

SW-A3 No. 4 ~ No. 8 Reserved

Set to "0".

SW-A4 No. 1 ~ No. 5 Signal transmission level

Used to control the signal transmission level in the range of-0dB to-31dB.

The factory setting is at -10dB (MODEM output).

SW-A4 No. 6 Protocol monitor (Error print)

If set to "1", protocol is printed at communication error.

SW-A4 No. 7 Protocol monitor

Normally set to "0". If set to "1", communication can be checked, in case of troubles, without using a G3 tester or other tools.
When communication FSK data transmission or reception is made, the data is taken into the buffer. When communication is finished, the data is analyzed and printed out. When data is received with the line monitor (SW-A4 No. 8) set to "1" the reception level is also printed out.

SW-A4 No. 8 Line monitor

Normally set to "0". If set to "1", the transmission speed and the reception level are displayed on the LCD. Used for line tests.

SW-A5 No. 1, No. 2 Digital line equalization setting (Reception)

Line equalization when reception is to be set according to the line characteristics.

Setting should be made according to distance between the telephone and the telephone company central switching station.

SW-A5 No. 3, No. 4 Reserved

Set to "0".

SW-A5 No. 5, No. 6 Digital cable equalizer setting (Reception for Caller ID)

Line equalization when reception for CALLER ID is to be set according to the line characteristics.

Setting should be made according to distance between the telephone and the telephone company central switching station.

SW-A5 No. 7 Error criterion

Used to select error criterion for sending back RTN when receiving image data.

SW-A5 No. 8 Anti junk fax check

When use the Anti junk fax function, set to "1".

SW-A6 No. 1 Auto gain control (MODEM)

When this mode is enabled, if the reception signal level is under 31dBm. The modem itself controls the signal gain automatically.

SW-A6 No. 2 End buzzer

Setting this bit to 0 will disable the end buzzer (including the error buzzer/ on-hook buzzer).

SW-A6 No. 3 Disconnect the line when DIS is received in RX mode

Bit1= 0: When DIS signal is received during RX mode, disconnected the line is immediately.

Bit1= 1: When DIS signal is received during RX mode, wait the next signal.

SW-A6 No. 4 Equalizer freeze control (MODEM)

This switch is used to perform reception operation by fixing the equalizer control of modem for the line which is always in unfavorable state and picture cannot be received.

* Usually, the control is executed according to the state of line where the equalizer setting is changed always.

SW-A6 No. 5 Equalizer freeze control 7200BPS only

Setting which specifies SW-A3 No. 6 control only in the condition of 7200BPS modem speed.

SW-A6 No. 6 CNG transmission in manual TX mode

When set to "1", fax transmit the CNG signal in case of manual transmission mode (User press the START key after waiting the fax answering signal from handset or speaker).

SW-A6 No. 7 Initial compression scheme for sharp fax in TX mode

When set to "0", if the other fax is Sharp model, fax transmit the document by H2 mode. When set to "1", even if the other fax is Sharp model, fax transmit the document by MR mode.

SW-A6 No. 8 Reserved

Set to "0".

SW-B1 No. 1 ~ No. 4 Recall interval

Choice is made for a redial interval for speed and rapid dial calls.
Used a binary number to program this. If set to 0 accidentally, 1 will be assumed.

SW-B1 No. 5 ~ No. 8 Recall times

Choice is made as to how many redials should be.

SW-B2 No. 1 Dialing pause (sec/pause)

Pauses can be inserted between telephone numbers of direct dial connection. Selection of 4 sec or 2 sec pause is available.

SW-B2 No. 2, No. 3 Reserved

Set to "0".

SW-B2 No. 4 Busy tone detection (after auto dial)

Used to set YES/NO of busy tone detection after auto dialing.

SW-B2 No. 5 Waiting time after dialing

This is waiting time for the opponent's signals after dialing.

When set to "0", waiting time is 45 sec.

When set to "1", waiting time is 90 sec.

SW-B2 No. 6 ~ No. 8 Reserved

Set to "0".

SW-B3 No. 1 ~ No. 7 Reserved

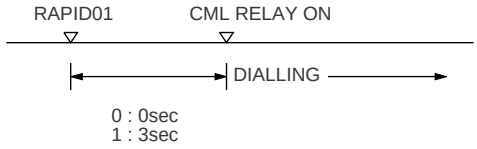
Set to "0".

SW-B3 No. 8 Hold function

Used to set YES/NO of holding function by the HOLD key.

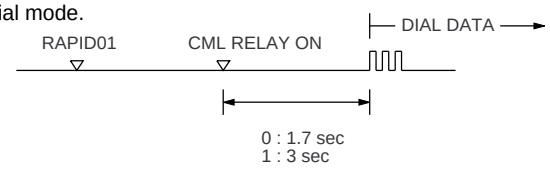
SW-B4 No. 1 Auto dial mode Delay timer of before line connect

Delay time between the dial key input and line connection under the auto dial mode.



SW-B4 No. 2 Auto dial mode Delay timer of after line connect

Delay time between the line connection and dial data output under the auto dial mode.



SW-B4 No. 3 Dial mode

When using the pulse dial, set to 0. When using the tone dial, set to 1.

SW-B4 No. 4 Pulse → Tone change function by ⋇ key

When setting to 1, the mode is changed by pressing the ⋇ key from the pulse dial mode to the tone dial mode.

SW-B4 No. 5 Dial pulse make/break ratio (%)

When using the 33 % make ratio pulse dial, set to "0".
When using the 40 % make ratio pulse dial, set to "1".

SW-B4 No. 6 ~ No. 8 Reserved

Set to "0".

SW-B5 No. 1 ~ No. 5 DTMF signal transmission level (Low)

The transmission level of DTMF signal is adjusted. (lower frequency)

00000: 0dBm

↓

11111: -15.5dBm (-0.5dBm x 31)

SW-B5 No. 6 ~ No. 8 Reserved

Set to "0".

SW-B6 No. 1 ~ No. 5 DTMF signal transmission level (High)

The transmission level of DTMF signal is adjusted. (higher frequency)

00000: 0dBm

↓

11111: -15.5 dBm (-0.5dBm x 31)

SW-B6 No. 6 ~ No. 8 Reserved

Set to "0".

SW-C1 No. 1, No. 2 Reading slice (Binary)

Used to determine the set value of reading density in standard/fine mode. The standard setting is "00" (Factory setting is "00")

SW-C1 No. 3, No. 4 Reading slice (Half tone)

Used to determine the set value of reading density in half tone mode. The standard setting is "00" (Factory setting is "00")

SW-C1 No. 5 Line density selection

Used to set the transmission mode which is automatically selected when the Resolution key is not pressed. In the copy mode, however, the fine mode is automatically selected unless the Resolution key is manually set to another mode.

SW-C1 No. 6 Half tone gray scale selection

Used to determine the reading gray scale in half tone mode.

When set to "0", gray scale is 64 levels.

When set to "1", gray scale is 16 levels.

SW-C1 No. 7 MTF correction in half tone mode

This allows selection of MTF correction (dimness correction) in the half tone mode.
When "NO" (=1) is selected, the whole image becomes soft and mild. On the contrary, however, clearness of characters will be reduced. Normally set to "YES" (=0).

SW-C1 No. 8 Reserved

Set to "0".

SW-D1 No. 1 ~ No. 4 Number of rings for auto receive

When the machine is set in the auto receive mode, the number of rings before answering can be selected. It may be set from one to four rings using a binary number. Since the facsimile telephone could be used as an ordinary telephone if the handset is taken off the hook, it should be programmed to the user's choice. If the soft switch was set to 1, direct connection is made to the facsimile. If a facsimile calling beep was heard when the handset is taken off the hook, press the START key and put the handset on the hook to have the facsimile start receiving. If it was set to 0 accidentally, receive ring is set to 1.

NOTE: If the machine is set to answer after a large number of rings, it may not be able to receive faxes successfully. If you have difficulty receiving faxes, reduce the number of rings to a maximum of 5.

SW-D1 No. 5 Automatic switching manual to auto receive mode

This soft switch is used to select whether the machine should switch to the auto receive mode after 5 rings in the manual receive mode or remain in the same way as SW-D1 No. 1, No. 2, No. 3 and No. 4 "0"1"0"1"(5 rings).

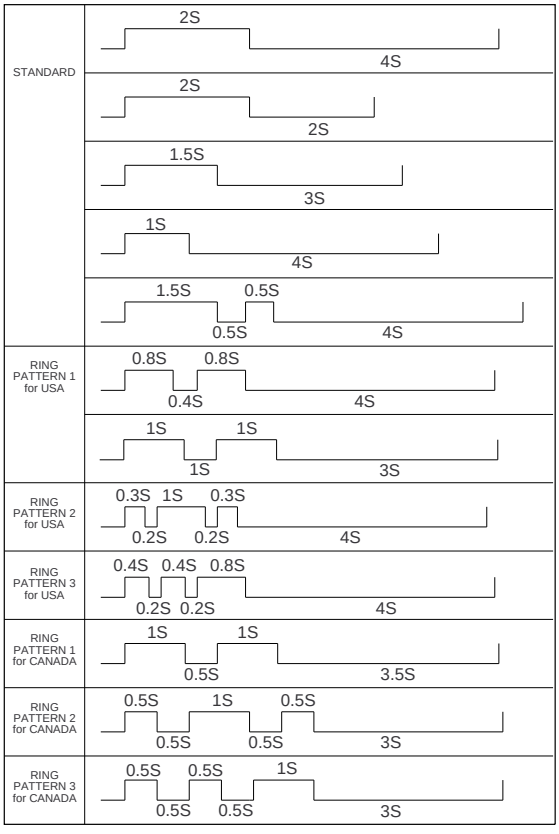
SW-D1 No. 6 ~ No. 8 Reserved

Set to "0".

SW-D2 No. 1 ~ No. 3 Distinctive ringing setting
Factory setting: OFF

When the ringing setting is turned off, all of the CI signal are received. When any of the standard, and ring patterns 1 through 3 is selected for the ringing setting, only the selected CI signal is received.

CI signal patterns
The CI signal patterns consists of the standard pattern, and ring patterns 1 through 7. The standard pattern is the conventional one.



SW-D2 No. 4 Reserved

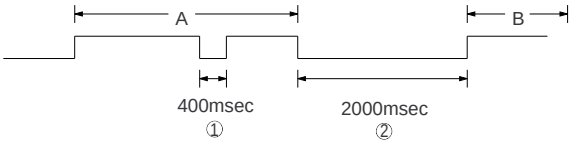
Set to "0".

SW-D2 No. 5 Caller ID function

Used for Caller ID function.

SW-D2 No. 6, No. 7 CI off detection timer (Distinctive ring setting off only)

Set the minimum time period of CI signal interruption which affords to be judged as a CI OFF section.



SW-D2 No. 8 Reserved

Set to "0".

SW-E1 No. 1 ~ No. 8 Reserved

Set to "0".

SW-E2 No. 1 ~ No. 8 Reserved

Set to "0".

SW-F1 No. 1, No. 2 DTMF detect time

Used to set detect time of DTMF (Dual Tone Multi Frequency) used in remote reception (5 ✳ ✳).

The longer the detect time is, the less the error detection is caused by noises.

SW-F1 No. 3 Protection of remote reception (5 ✳ ✳) detect

Used to set the function of remote reception (5 ✳ ✳). When set to "1", the remote reception function is disabled.

SW-F1 No. 4 Remote reception with GE telephone

(Corresponding to TEL made by GE) P. B. X.

"1": Compatible with TEL mode by GE

"0": Not compatible

- When sending (5 ✳ ✳) for remote reception with a GE manufactured telephone remote reception may not take place because of special specifications in their DTMF.
  To overcome this, a soft SW is provided to change the modem setting to allow for remote reception.
- If this soft SW is set to "1", other telephone sets may be adversely affected.

SW-F1 No. 5 ~ No. 8 Remote operation code figures by external TEL (0 ~ 9)

Remote operation codes can be changes from 0 through 9. If set to greater than 9, it defaults to 9. The "5 ✳ ✳ " is not changed.
Ex-7 ✳ ✳ (Default: 5 ✳ ✳)

SW-F2 No. 1 CNG detection in STAND-BY mode

When setting to "1", the CNG signal detection function during standby stops.

SW-F2 No. 2, No. 3 Number of CNG detect (AM mode)

Used for detection of CNG in 1 to 4 pulses.

SW-F2 No. 4, No. 5 Number of CNG (STAND-BY mode)

Used for detection of CNG in 1 to 4 pulses.

SW-F2 No. 6 Fax signal detection after telephone mode dial

When set to "1", if machine detect the fax answering signal after telephone calling (handset off-hook or speaker mode dial), machine start to receive the documents automatically.

SW-F2 No. 7, No. 8 Reserved

Set to "0".

SW-G1 No. 1 ~ No. 4 Quiet detect time

When an answering machine is connected, if a no sound state is detected for a certain period of time, the machine judges it as a transmission from a facsimile machine and automatically switches to the FAX mode.

SW-G1 No. 5 ~ No. 8 Quiet detect start timing

Inserts a pause before commencing quiet detection.

SW-G2 No. 1 ~ No. 8 Reserved

Set to "0".

SW-G3 No. 1 ~ No. 4 Reserved

Set to "0".

SW-G3 No. 5, No. 6 Section time of quiet detection

The switch which sets the time from the start of detection function to the end of the function.

SW-G3 No. 7, No. 8 Reserved

Set to "0".

SW-H1 No. 1 Busy tone detection ON/OFF time (Lower duration)

The initial value of detection is set according to electric condition.

The set value is changed according to the local switch board. (Erroneous detection of sound is reduced.)

Normally the upper limit is set to 900msec, and the lower limit to 200msec.

If erroneous detection is caused by sound, etc., adjust the detection range.

The lower limit can be set in the range of 350msec to 200msec.

SW-H1 No. 2 Busy tone detection ON/OFF time (Upper duration)

Similarly to SW-H1 No. 1, the set value can be varied.

The upper limit can be set in the range of 650msec to 900msec.

SW-H1 No. 1	SW-H1 No. 2	Detection range
0	0	200msec ~ 900msec
0	1	200msec ~ 650msec
1	0	350msec ~ 900msec
1	1	350msec ~ 650msec

SW-H1 No. 3 Reserved

Set to "0".

SW-H1 No. 4 Busy tone continuous sound detect time

Set detecting time busy tone continuous sound for 5 seconds or 10 seconds.

SW-H1 No. 5 Reserved

Set to "0".

SW-H1 No. 6 Busy tone detect continuation sound detect

Used to select detection of the continuous sound of certain frequency.

SW-H1 No. 7 Reserved

Set to "0".

SW-H1 No. 8 Busy tone detect intermittent sound detect

Used to select detection of the intermittent sound of certain frequency.

SW-H2 No. 1, No. 2 Busy tone detection pulse number

Used to set detection of Busy tone intermittent sounds.

SW-H2 No. 3 Fax switching when A.M. full

If the answering machine's memory (tape) is full and there is no response, the machine automatically switches to Fax reception.

SW-H2 No. 4 ~ No. 8 Reserved

Set to "0".

SW-I1 No. 1 ~ No. 8 Reserved

Set to "0".

SW-I2 No. 1 ~ No. 8 Reserved

Set to "0".

SW-I3 No. 1 ~ No. 8 Reserved

Set to "0".

SW-I4 No. 1 ~ No. 8 Reserved

Set to "0".

SW-I5 No. 1 ~ No. 8 Reserved

Set to "0".

SW-I6 No. 1 ~ No. 8 Reserved

Set to "0".

SW-I7 No. 1 ~ No. 8 Reserved

Set to "0".

SW-J1 No. 1, No. 2 Reserved

Set to "0".

SW-J1 No. 3 Sender's phone number setting

Used to make a choice of whether the registered sender's phone number can be changed or not. If the switch is set to "1", new registration of the sender's phone number is disabled to prevent accidental wrong input.

SW-J1 No. 4, No. 5 Reserved

Set to "0".

SW-J1 No. 6 Day light saving setting

This is used to set YES/NO of automatic clock adjustment for day light saving.

SW-J1 No. 7, No. 8 Ringer volume

Used to adjust ringing volume.

SW-J2 No. 1, No. 2 Speaker volume

Used to adjust sound volume from a speaker.

SW-J2 No. 3 Polling key

If this switch is set to 1, the last of Rapid key works as polling key.

SW-J2 No. 4, No. 5 Handset receiver volume

Used to adjust sound volume from a handset receiver volume.

SW-J2 No. 6 ~ No. 8 Reserved

Set to "0".

SW-J3 No. 1, No. 2 Reserved

Set to "0".

SW-J3 No. 3, No. 4 Communication result printout (Transaction report)

It is possible to obtain transaction results after each communication. Normally, the switch is set (No. 1: 0, No. 2: 0) so that the transaction report is produced only when a communication error is encountered. If No. 1 was set to 1 and No. 2 to 0, the transaction report will be produced every time a communication is done, even if the communication was successful.
Setting No. 1 to 1 and No. 2 to 1 will disable this function. No transaction report printed.

SW-J3 No. 5 ~ No. 8 Reserved

Set to "0".

SW-K1 No. 1 Entering DIAG mode by pressing SPEED key

A bit which is used in the production process only. When the SPEED key is pressed, the switch is changed from the stand-by state to the DIAG mode.

SW-K1 No. 2 ~ No. 8 Reserved

Set to "0".

SW-L1 No. 1 ~ No. 8 Reserved

Set to "0".

SW-L2 No. 1 ~ No. 8 Reserved

Set to "0".

[3] Troubleshooting

Refer to the following actions to troubleshoot any of problems mentioned in 1-4.

[1] A communication error occurs.

[2] Image distortion produced.

[3] Unable to do overseas communication.

[4] Communication speed slow due to FALLBACK.

- Increase the transmission level SOFT SWITCH A4-1, 2, 3, 4, 5. May be used in case [1] [2] [3].
- Decrease the transmission level SOFT SWITCH A4-1, 2, 3, 4, 5. May be used in case [3].
- Apply line equalization SOFT SWITCH A5-1, 2. May be used in case [1] [2] [3] [4].
- Slow down the transmission speed SOFT SWITCH A2-1, 2, 3, 4. May be used in case [2] [3].
- Replace the TEL/LIU PWB. May be used in all cases.
- Replace the control PWB. May be used in all cases.

* If transmission problems still exist on the machine, use the following format and check the related matters.

TO: ATT: Ref.No. :

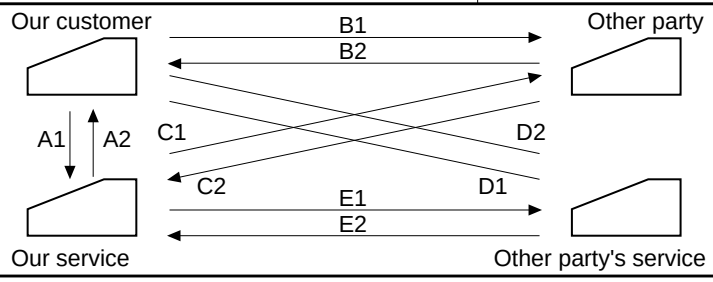
CC: ATT: Date :

FM: Dept :

Sign :

***** Facsimile communication problem *****				Ref.No.:
From: Mr.	Fax Tel No.:			Date:
Our customer	Name			Tel No.
	Address			Fax No.
	Contact person			Model name
Other party	Name			Tel No.
	Address			Fax No.
	Contact person			Model name
Problem mode	Line: Domestic / international		Model: G3	Phase: A, B, C, D.
	Reception / Transmission	Automatic reception / Manual reception		
		Automatic dialing / Manual dialing / Others		
Frequency:		%	ROM version:	

Confirmation item



Please mark problem with an X.
No problem is: 0.

A1	A2	B1	B2	C1	C2	D1	D2	E1	E2

Transmission level setting is ( ) dB at our customer

Transmission level ( ) dBm
Reception level ( ) dBm
By level meter at B1 and B2

Comment

Countermeasure

**** Please attach the G3 data and activity report on problem. ****

* Please complete this report before calling the “TAC” hotline if problem still occurs.

[4] Error code table

1. Communication error code table

G3 Transmission

Code	Final received signal	Error Condition (Receiver side)
0	Incomplete signal frame	Cannot recognize bit stream after flag
1	NSF, DIS	Cannot recognize DCS signal by echo etc. Cannot recognize NSS signal (FIF code etc)
2	CFR	Disconnects line during reception (carrier missing etc)
3	FTT	Disconnects line by fall back
4	MCF	Disconnects line during reception of multi page Cannot recognize NSS, DCS signal in the case of mode change
5	PIP or PIN	The line is hung up without replying to telephone request from the receiving party.
6	RTN or RTP	Cannot recognize NSS, DCS signal after transmit RTN or RTP signal.
7	No signal or DCN	No response in receiver side or DCN signal received* (transmitter side)
8	–	Owing to error in some page the error could not be corrected although the specified number of error retransmission was at tempted.
11	–	Error occurred after or while reception by the remote (receiving) machine was revealed to be impossible.
12	–	Error occurred just after fallback.
13	–	Error occurred after a response to retransmission end command was received.

G3 Reception

Code	Final received signal	Error Condition (Receiver side)
0	Incomplete signal frame	Cannot recognize bit stream after flag
1	NSS, DCS	Cannot recognize CFR or FTT signal Disconnects line during transmission (line error)
2	NSC, DTC	Cannot recognize NSS signal (FIF code etc)
3	EOP	Cannot recognize MCF, PIP, PIN, RTN, RTP signal
4	EOM	Cannot recognize MCF, PIP, PIN, RTN, RTP signal in the case of mode change
5	MPS	The line is hung up without replying to communication request.
6	PR1-Q	Cannot recognize PIP, PIN signal in the case of TALK request
7	No signal or DCN	No response in transmitter (cannot recognize DIS signal) or DCN signal received* (receiver side)
8	–	Error occurred upon completion of reception of all pages.
9	–	Error occurred when mode was changed or Transmission/Reception switching was performed.
10	–	Error occurred during partial page or physical page reception.
11	–	Error occurred after or during inquiry from the remote (transmitting) machine as to whether reception is possible or not.
12	–	Error occurred during or just after fallback.
13	–	Error occurred after the retransmission end command was received.

CHAPTER 3. MECHANISM BLOCKS

[1] General description

1. Document feed block and diagram

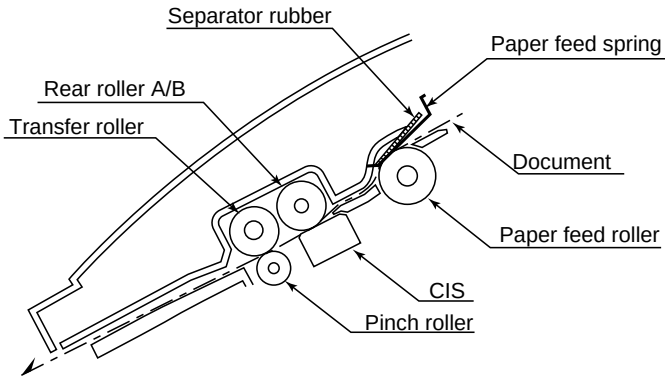


Fig. 1

2. Document feed operation

1) The document placed in the hopper actuates the document sensor. After one second, the pulse motor starts to drive the paper feed roller. The document is automatically taken up into the machine, and stopped at the document sensor.
2) When a specified number of pulses are received from the document sensor after the document lead edge is sensed, scanning is started.
3) When a specified number of pulses are received from the document sensor after the document rear edge is sensed, scanning is terminated and the document is fed through.
4) If the document sensor is active (i.e., another document is in the hopper), when the preceding document scanning is completed and it is fed out, the next document is taken up into the machine. If the document sensor is not active (i.e., there is no document in the hopper), when the document is fed out, the operation is terminated.

3. Hopper mechanism

3-1. General view

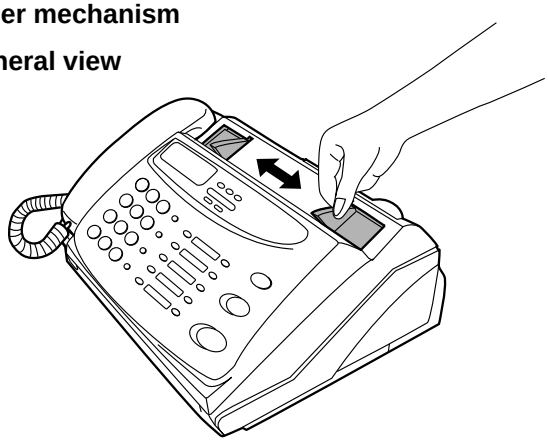


Fig. 2

The hopper is used to align documents with the document guides adjusted to the paper width.
NOTE: Adjust the document guide after setting up the document.

3-2. Automatic document feed

1) Use of the paper feed roller and separation rubber plate ensures error-free transport and separation of documents. The plate spring presses the document to the paper feed roller to assure smooth feeding of the document.
2) Document separation method: Separation rubber plate

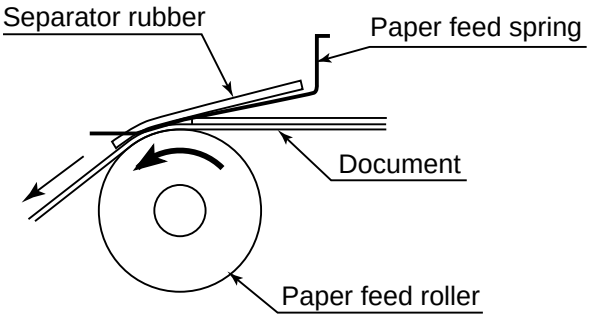


Fig. 3

3-3. Documents applicable for automatic feed

	4x6 series (788mm x 1091mm x 1000mm sheets)		Square meter series	
	Minimum	Maximum	Minimum	Maximum
Feeder capacity	10 sheets, max.			
Paper weight	45kg	64.3kg	52g/m^2	74.3g/m^2
Paper thickness (ref.)	0.06mm	0.09mm	0.06mm	0.09mm
Paper size	B6 (128mm x 182mm) ~ A4 (210mm x 297mm), Letter (216mm x 279mm)			

NOTE: Double-side coated documents and documents on facsimile recording paper should be inserted manually. The document feed quantity may be changed according to the document thickness.

Documents corresponding to a paper weight heavier than 64.3kg (74.3g/m^2) and lighter than 135kg (157g/m^2) are acceptable for manual feed.

Documents heavier than 135kg in terms of the paper weight must be duplicated on a copier to make it operative in the facsimile.

3-4. Loading the documents

1) Make sure that the documents are of suitable size and thickness, and free from creases, folds, curls, wet glue, wet ink, clips, staples and pins.
2) Place documents face down in the hopper.
   i) Adjust the document guides to the document size.
   ii) Align the top edge of documents and gently place them into the hopper. The first page under the stack will be taken up by the feed roller to get ready for transmission.

NOTES: 1) Curled edge of documents, if any, must be straighten out.
2) Do not load the documents of different sizes and/or thicknesses together.

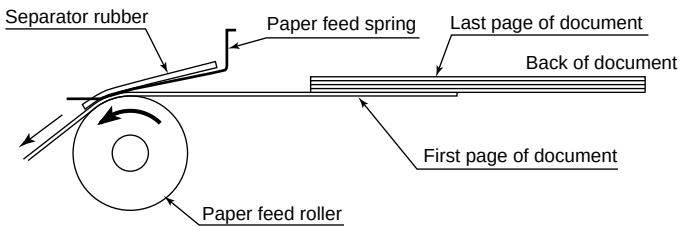


Fig. 4

3-5. Documents requiring use of document carrier

1) Documents smaller than B6 (128mm x 182mm).
2) Documents thinner than the thickness of 0.06mm.
3) Documents containing creases, folds, or curls, especially those whose surface is curled (maximum allowable curl is 5mm).
4) Documents containing tears.
5) Carbon-backed documents. (Insert a white sheet of paper between the carbon back and the document carrier to avoid transfer of carbon to the carrier.)
6) Documents containing an easily separable writing material (e.g., those written with a lead pencil).
7) Transparent documents.
8) Folded or glued documents.

Document in document carrier should be inserted manually into the feeder.

4. Document release

4-1. General

When the release lever is pulled by hand in the direction of arrow, the latch is released and the upper document guide moves on its axis in the derection of the arrow. The feed rollers, the separation rubber plate, and the pinch rollers become free to make it possible to remove the document.

4-2. Cross section view

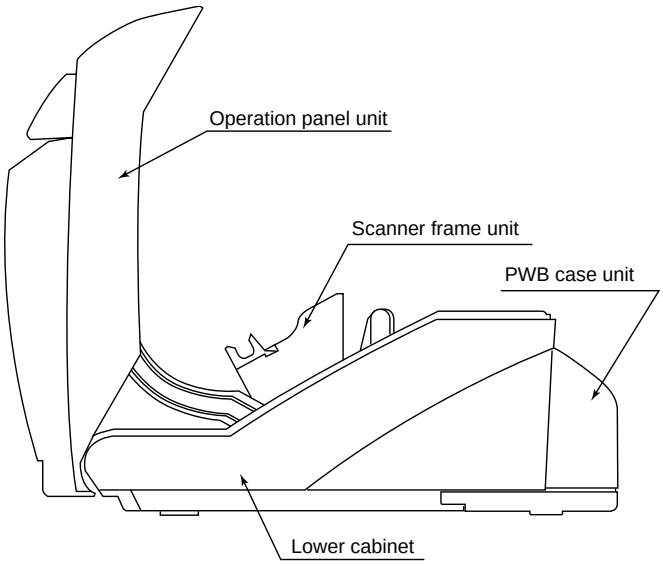


Fig. 5

5. Recording block

5-1. General view

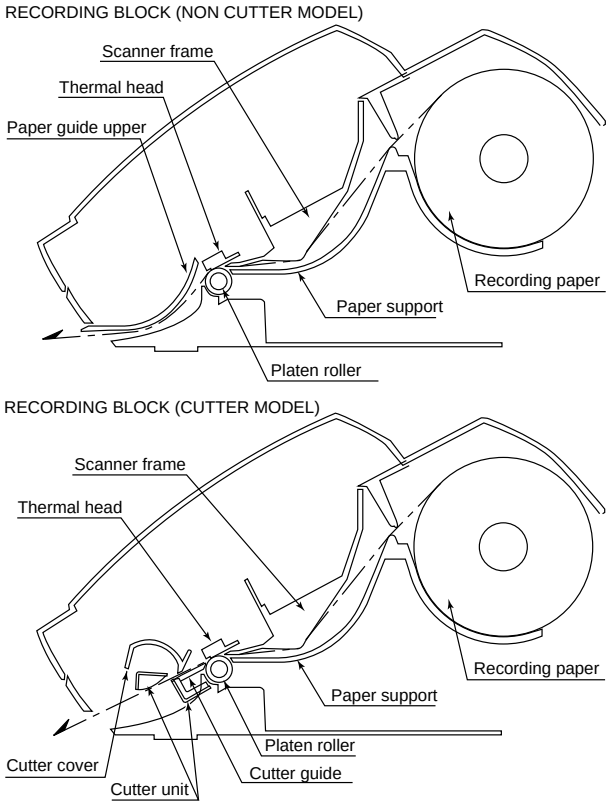


Fig. 6

5-2. Driving

Via the pulse motor gear shaft, the reduction gear, and the recording paper feed gear, rotation of the pulse motor is conveyed to the recording paper feed roller to feed the recording paper.

5-3. Recording

Use of a thermal head permits easier maintenance and low operating costs.

1) Thermal head

The thermal head consists of 1728-dot heat elements arranged in a single row and has the resolution of 8 dots/mm. The maximum recording speed is 10ms/line. The thermal head also incorporates a 1728-dot shift register latch and output control driver circuit. Low power consumption is achieved by dividing the head into nine segments.

2) Structure of the recording mechanism

Recording is accomplished by pressing the thermal head on the recording paper against the platen roller.

The main scan (horizontal) is electronically achieved, while the subscan (vertical) is achieved by moving the recording paper by the recording platen roller.

Usually, the cause for uneven print tone is caused by misalignment of the thermal head or uneven contact with the roller.

It can be checked in the following manner.

1) Check if the thermal head power and signal cables are properly routed.
2) Check that the thermal head pivot moves smoothly up and down.
3) Check that the thermal head support bracket is secured without any play.
4) Check to see that the recording platen roller has proper concentricity, in the case of a print tone variation evenly repeated down the page.
5) Replace the thermal head with a new one and check to see if the same trouble occurs.

[2] Disassembly and assembly procedures

- This chapter mainly describes the disassembly procedures. For the assembly procedures, reverse the disassembly procedures.
- Easy and simple disassembly/assembly procedures of some parts and units are omitted. For disassembly and assembly of such parts and units, refer to the Parts List.
- The numbers in the illustration, the parts list and the flowchart in a same section are common to each other.
- To assure reliability of the product, the disassembly and the assembly procedures should be performed carefully and deliberately.

1 Handset cover and paper support guide

Parts list (Fig. 1)

No.	Part name	Q'ty	No.	Part name	Q'ty
1	Mechanism unit	1	7	Anti curl spring	2
2	Handset cover	1	8	PO pinch roller	2
3	Hook switch lever	1	9	Paper sensor lever	1
4	Screw (ø3×12)	2	10	Paper sensor lever spring	1
5	Paper support guide unit	1	11	Guide sheet	2
6	Anti curl shaft	1	12	Paper support guide	1

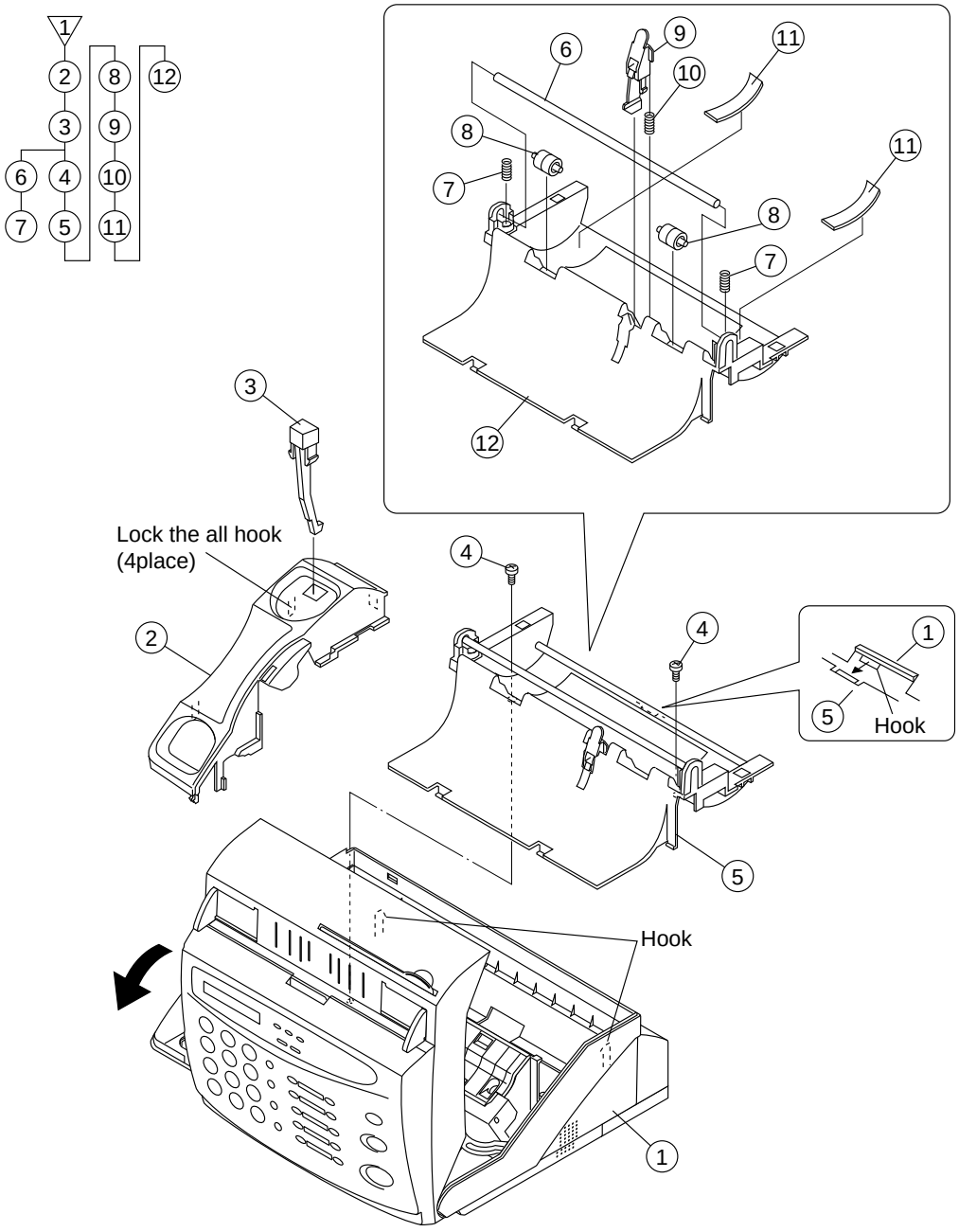


Fig. 1

2 PWB case top, bottom and PWB

Parts list (Fig. 2)

No.	Part name	Q'ty	No.	Part name	Q'ty
1	Mechanism unit	1	9	Screw (4×6)	1
2	Screw (3×6)	1	10	AC cord ass'y	1
3	Head earth cable	1	11	Screw (3×6)	1
4	Connector	2	12	TEL ARG cable	1
5	Screw (3×10)	1	13	Power supply PWB unit	1
6	PWB case unit	1	14	TEL/LIU PWB unit	1
7	Screw (3×10)	2	15	Rubber leg	2
8	PWB case, top	1	16	PWB case, bottom	1

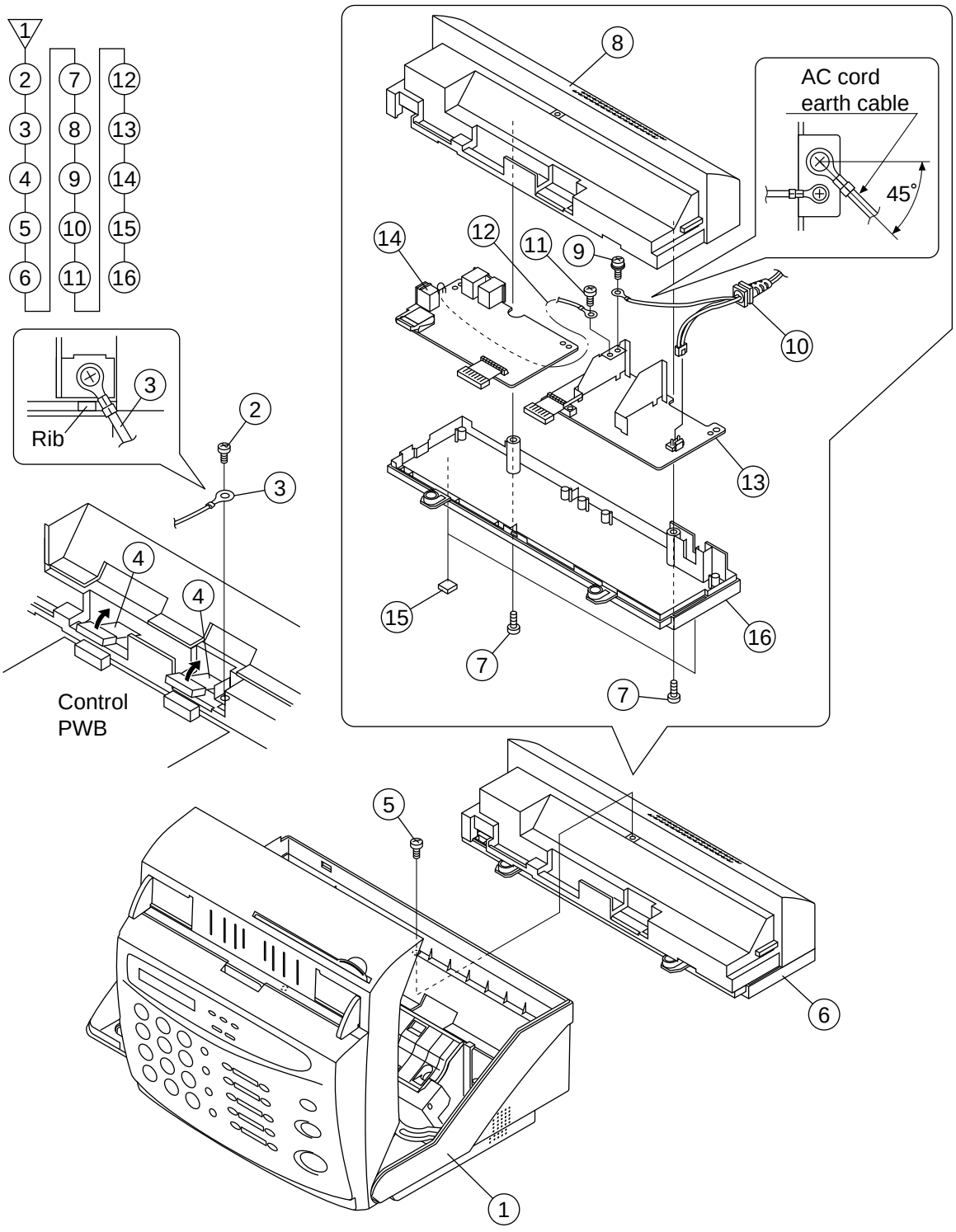


Fig. 2

3 Operation panel unit and scanner frame

Parts list (Fig. 3)

No.	Part name	Q'ty	No.	Part name	Q'ty
1	Mechanism unit	1	9	Feed roller	1
2	Screw (3×10)	2	10	CIS cable	1
3	Scanner frame unit	1	11	CIS support, right	1
4	Document guide lower	1	12	CIS unit	1
5	Reduction gear, 17/36Z	1	13	CIS support, left	1
6	Reduction gear, 17/21Z	1	14	CIS spring	2
7	Idler gear, 25Z	1	15	Scanner frame	1
8	Feed roller shaft	1	16	Panel and head cable	2
			17	Operation panel unit	1

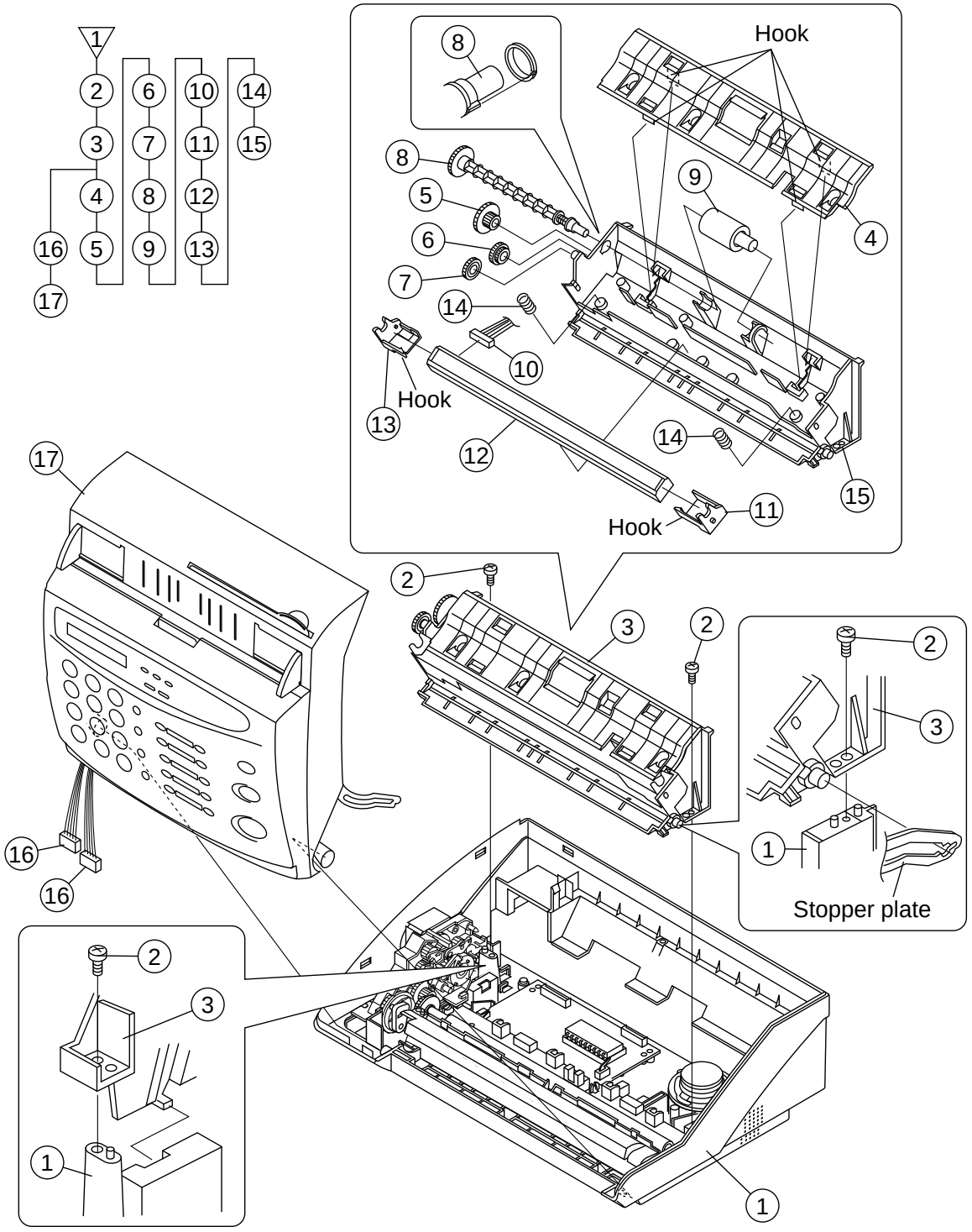


Fig. 3

4 Document guide upper unit and head frame

Parts list (Fig. 4)

No.	Part name	Q'ty	No.	Part name	Q'ty
1	Operation panel unit	1	11	Head support, right	1
2	Screw (3×10)	2	12	Screw (3×6)	1
3	Support plate	1	13	Head earth cable	1
4	Document guide upper unit	1	14	Head support, left	1
			15	Thermal head	1
5	Screw (3×10)	2	16	Pinch roller shaft	1
6	Head sheet	1	17	Pinch roller	2
7	Head cable	1	18	Pinch roller pressing spring	2
8	Head spring A	2			
9	Head spring B	3	19	Head frame	1
10	Screw (3×6)	1			

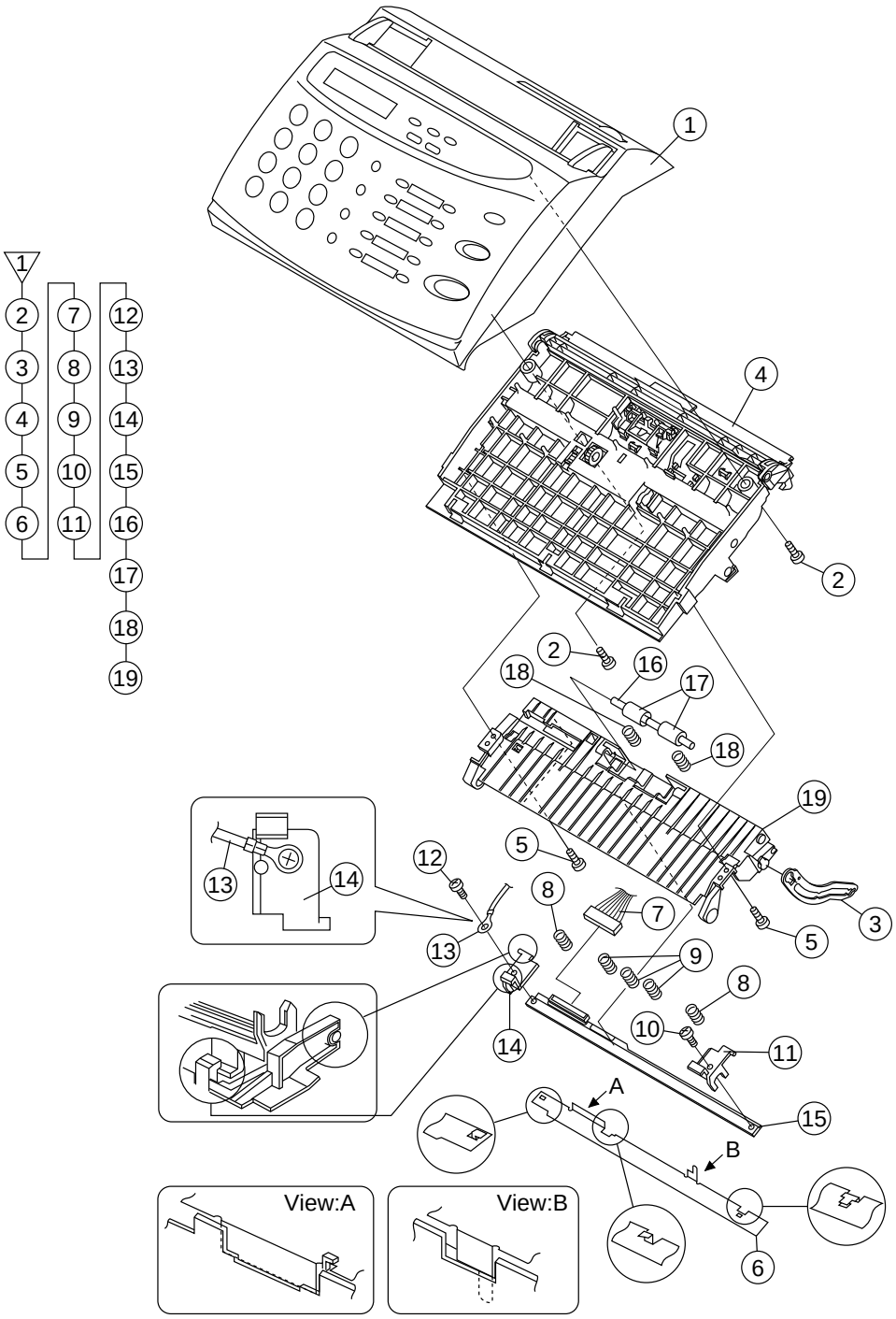


Fig. 4

5 Document guide upper

Parts list (Fig. 5)

No.	Part name	Q'ty	No.	Part name	Q'ty
1	Rear sheet	1	10	Panel lock lever	1
2	CIS gear, 29Z	1	11	Document sensor lever spring	1
3	CIS roller A ass'y	1			
4	Transfer bearing	1	12	Document sensor lever	1
5	CIS roller B ass'y	1	13	Separate spring	1
6	Transfer roller	1	14	Separator plate	1
7	Transfer bearing	1	15	Paper feed spring	1
8	Idler gear, 20Z	1	16	Separator rubber	1
9	Panel lock lever spring	1	17	Document guide upper	1

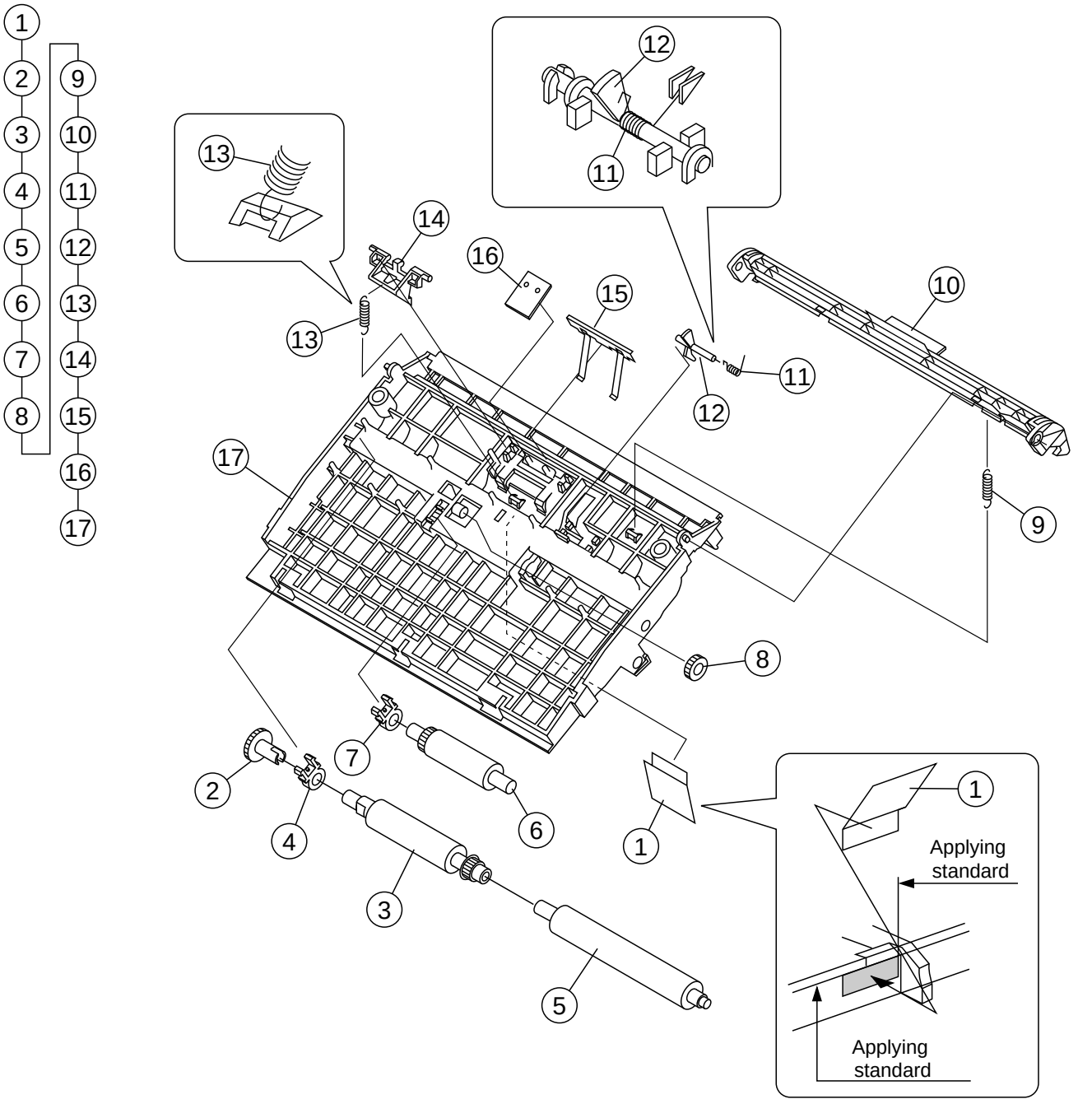


Fig. 5

6 Operation panel

Parts list (Fig. 6)

No.	Part name	Q'ty	No.	Part name	Q'ty
1	Operation panel unit	1	8	Hopper spring	1
2	Screw (2×6)	3	9	Hopper guide, right	1
3	Operation panel cable	1	10	Hopper guide, left	1
4	Operation panel PWB	1	11	Stop key	1
5	Document tray	1	12	Start key	1
6	Screw	1	13	Direct key	1
7	Pinion gear	1	14	12 key	1
			15	Operation panel	1

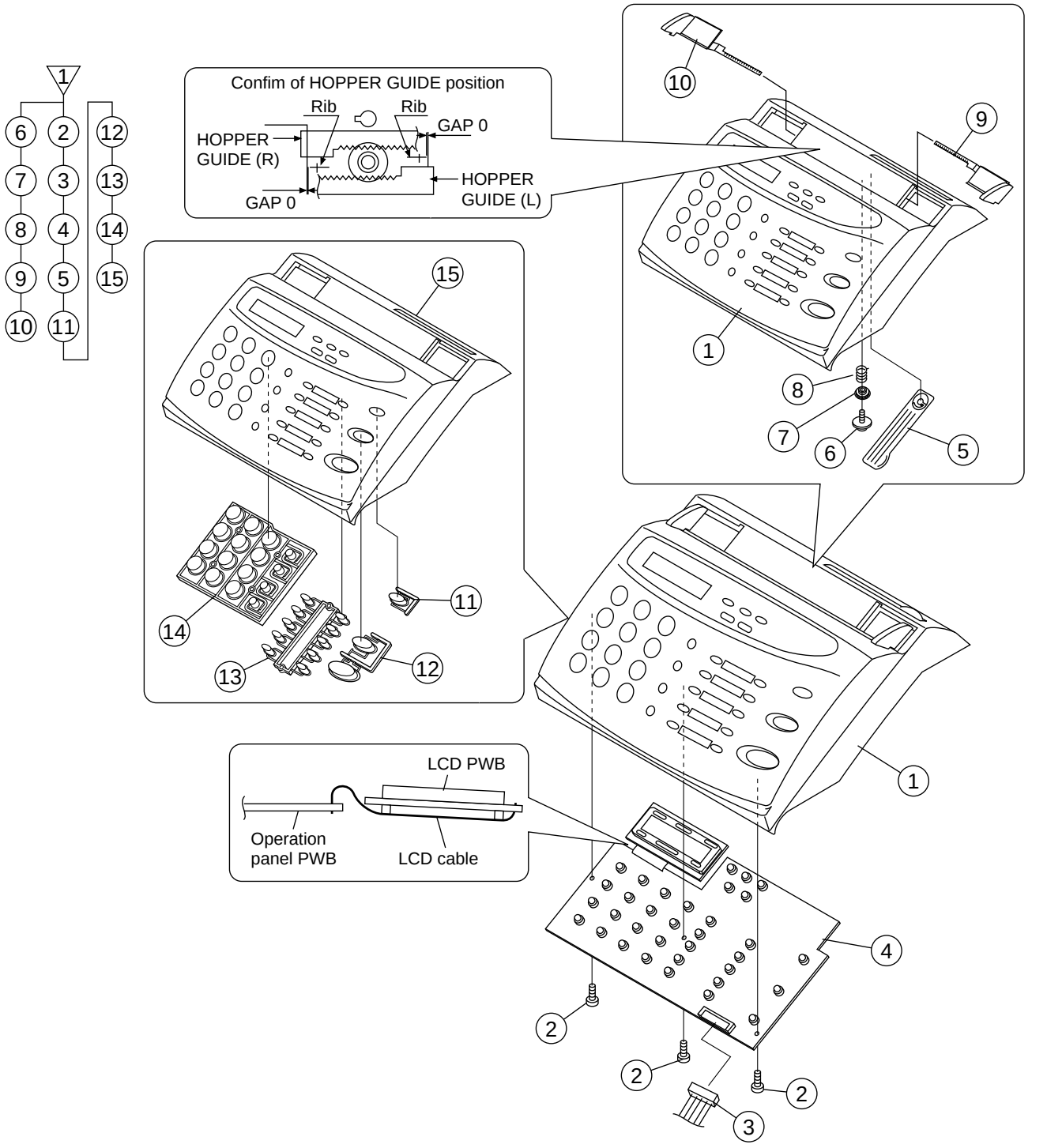


Fig. 6

7 Drive unit, PWB and cutter

Parts list (Fig. 7)

No.	Part name	Q'ty	No.	Part name	Q'ty
1	Mechanism unit	1	9	Cutter unit (Cutter model only)	1
2	Screw (3×10) (Cutter model)	2	10	Screw (3×10) (Cutter model only)	1
2	Screw (3×10) (Non Cutter model)	1	11	Cutter cover (Cutter model only)	1
3	Cutter arm (Cutter model only)	1	12	Cutter guide (Cutter model only)	1
4	Drive unit	1	13	Cutter (Cutter model only)	1
5	Platen gear	1	14	Screw (3×10)	2
6	Platen roller	1	15	Speaker cable	1
7	Platen bearing	2	16	Control PWB unit	1
8	Screw (3×10) (Cutter model only)	1			

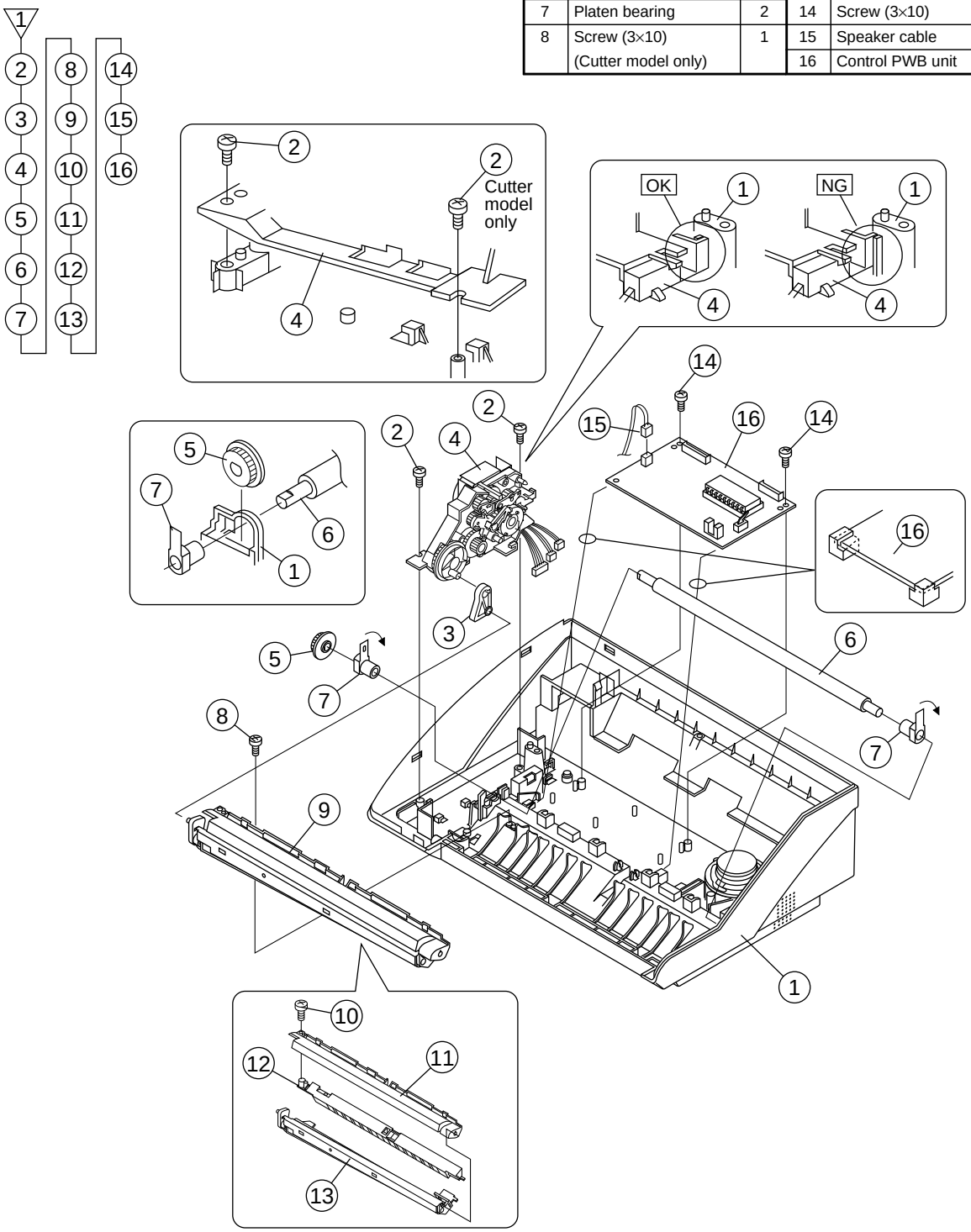


Fig. 7

8	**Speaker, paper sensor lever and paper guide upper**

Parts list (Fig. 8)

No.	Part name	Q'ty
1	Mechanism unit	1
2	Paper sensor lever spring (Cutter model only)	1
3	Paper sensor lever (Cutter model only)	1
4	Screw	2
5	Speaker	1
6	Paper guide upper (Non cutter model only)	1

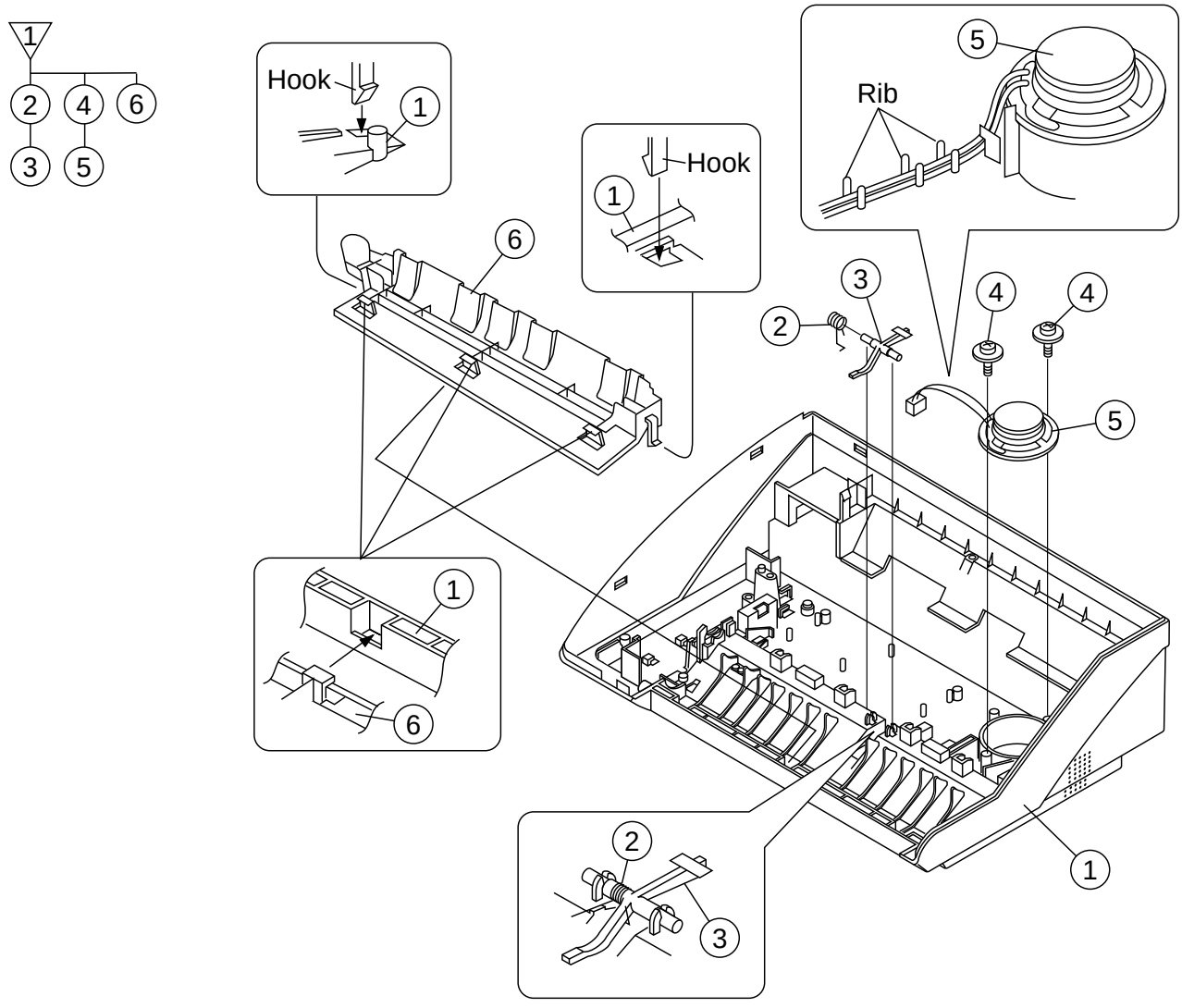


Fig. 8

9 Drive frame (Non cutter model)

Parts list (Fig. 9)

No.	Part name	Q'ty	No.	Part name	Q'ty
1	Change lever spring	1	11	Planet gear lever B	1
2	Planet gear, 17Z	1	12	Idler gear, 25Z	1
3	Change lever A	1	13	Cam switch	1
4	Cam	1	14	Reduction gear, 17Z	1
5	Reduction gear, 17/36Z	1	15	Idler gear, 25Z	1
6	Planet gear, 17Z	1	16	Screw (3×10)	1
7	Planet gear spring	1	17	Motor	1
8	Planet gear lever A	1	18	Motor heat sink	1
9	Planet gear, 17Z	1	19	Drive frame	1
10	Planet gear spring	1			

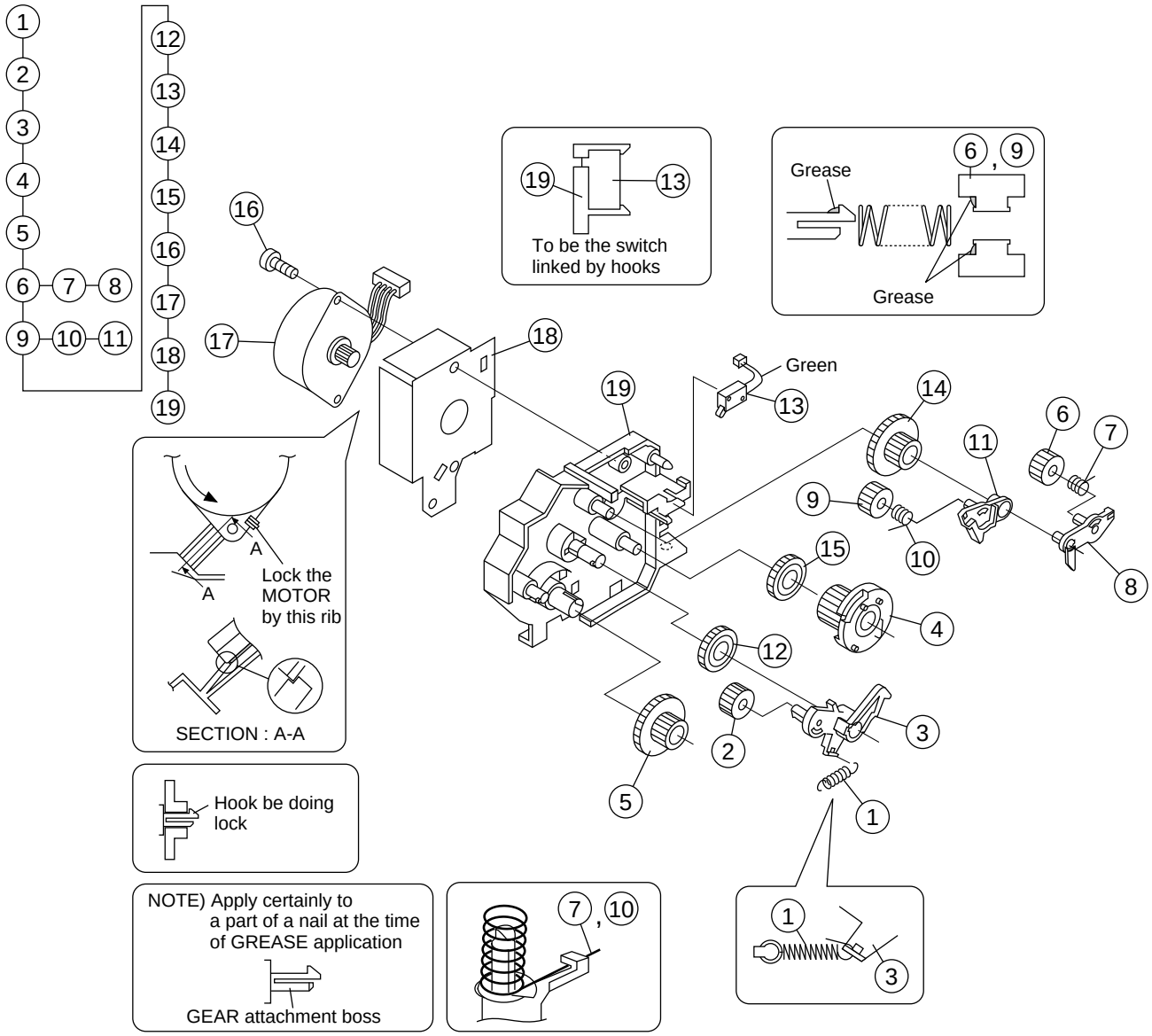

To be the switch linked by hooks
Grease
Grease
Green
Lock the MOTOR by this rib
SECTION : A-A
Hook be doing lock
NOTE) Apply certainly to a part of a nail at the time of GREASE application
GEAR attachment boss

Fig. 9

10 Drive frame (Cutter model)

Parts list (Fig. 10)

No.	Part name	Q'ty	No.	Part name	Q'ty	No.	Part name	Q'ty
1	Cutter cam switch	1	11	Planet gear, 17Z	1	21	Reduction gear, 17/36Z	1
2	Planet gear, 17Z	1	12	Planet gear spring	1	22	Idler gear, 25Z	1
3	Planet gear spring	1	13	Planet gear lever A	1	23	Idler gear, 25Z	1
4	Planet gear lever C	1	14	Planet gear, 17Z	1	24	Idler gear, 20Z	1
5	Change lever spring	1	15	Planet gear spring	1	25	Screw (3×10)	1
6	Planet gear, 17Z	1	16	Planet gear lever B	1	26	Motor	1
7	Change lever A	1	17	Idler gear, 25Z	1	27	Motor heat sink	1
8	Cam	1	18	Cam switch	1	28	Drive frame	1
9	Reduction gear, 17/36Z	1	19	Reduction gear, 17/30Z	1			
10	Cutter gear, 44Z	1	20	Reduction gear, 17/30Z	1			

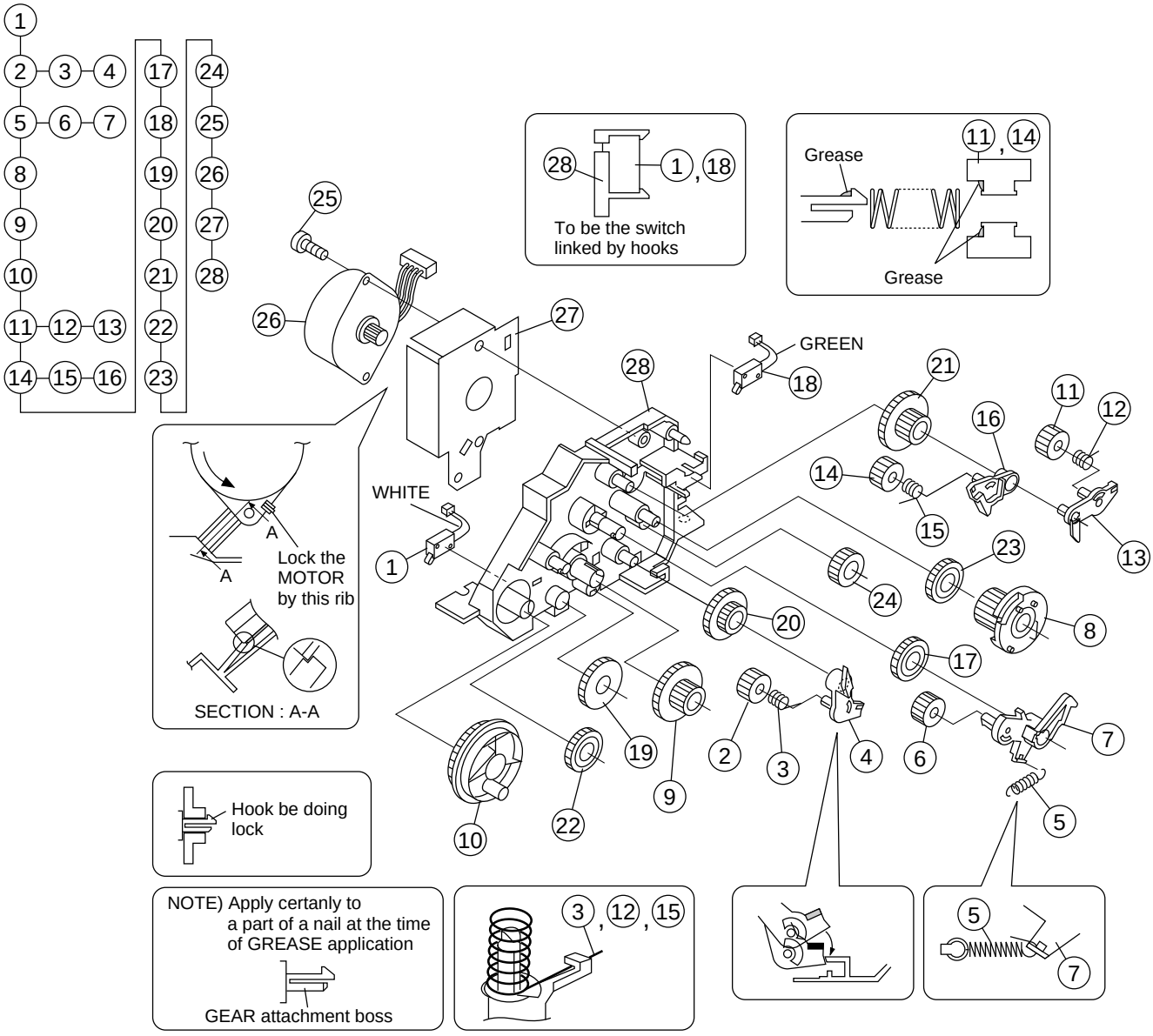

To be the switch linked by hooks
Grease
Grease
GREEN
WHITE
Lock the MOTOR by this rib
SECTION : A-A
Hook be doing lock
NOTE) Apply certanly to a part of a nail at the time of GREASE application
GEAR attachment boss

Fig. 10

11 Wire treatment

Parts list (Fig. 11)

No.	Part name	Q'ty
1	Band	6
2	Screw (3×6)	2
3	Screw (4×6)	1
4	UL tape	1
5	Core (F2064)	1
6	Core (F2103)	1

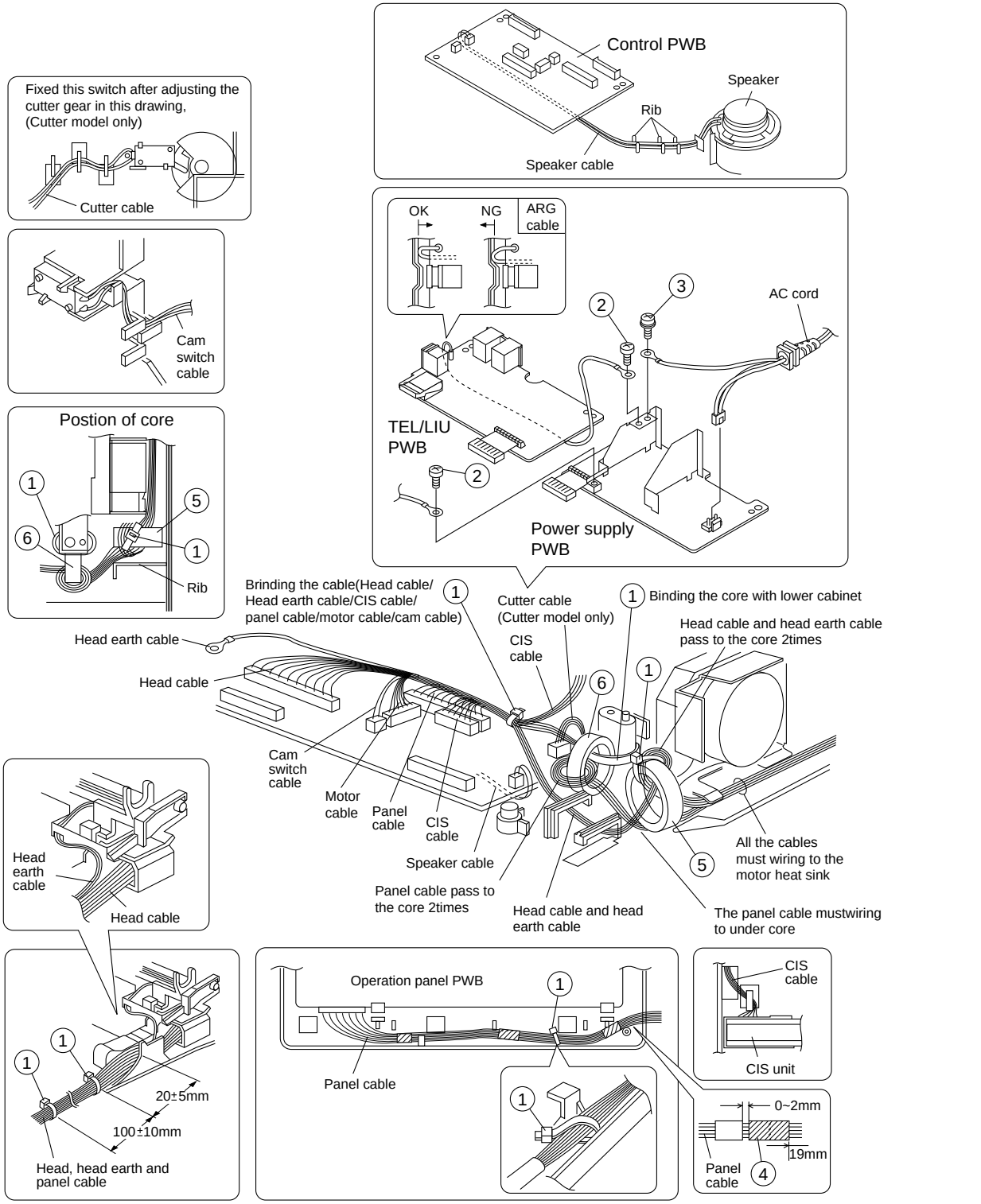
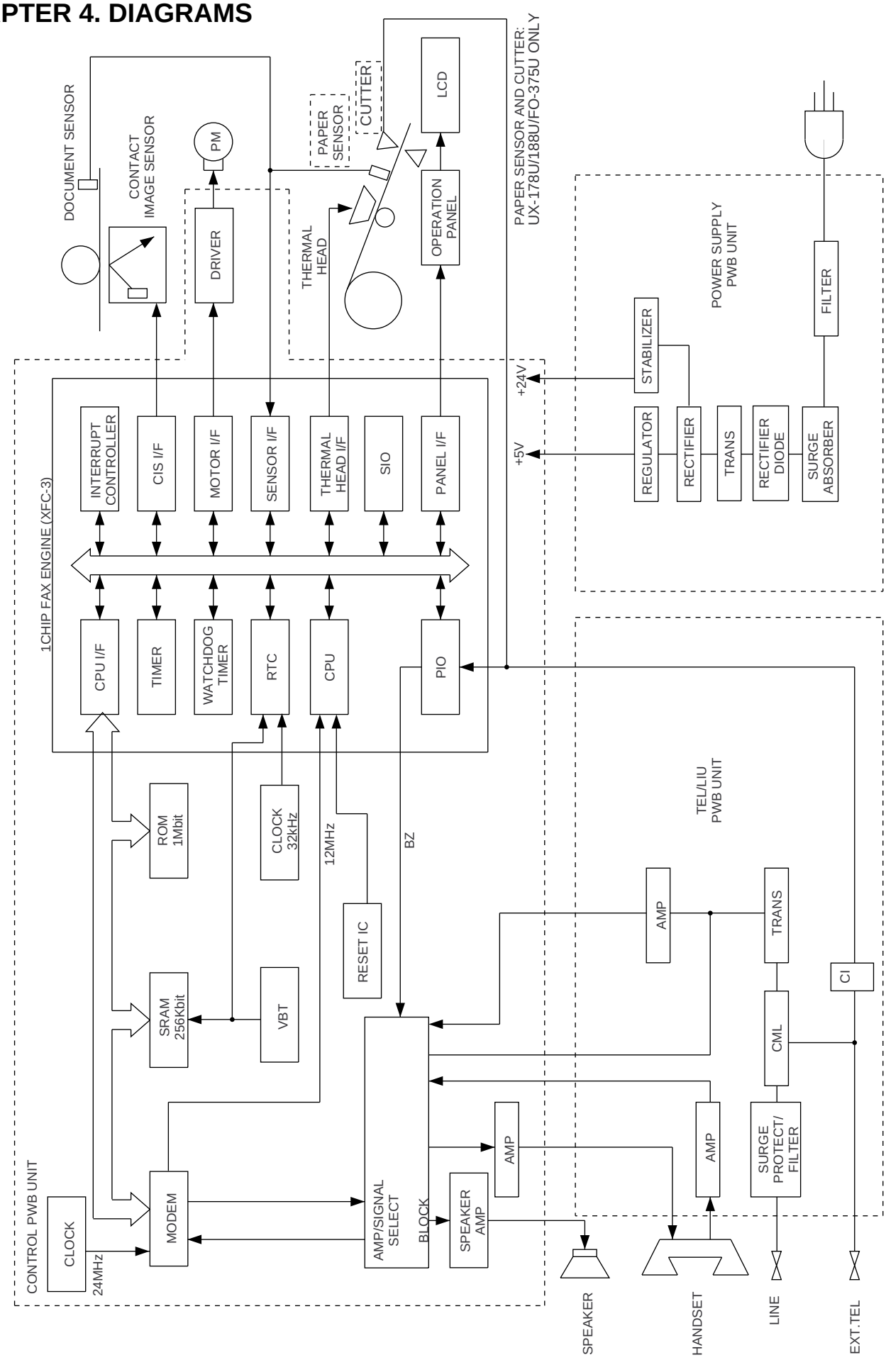


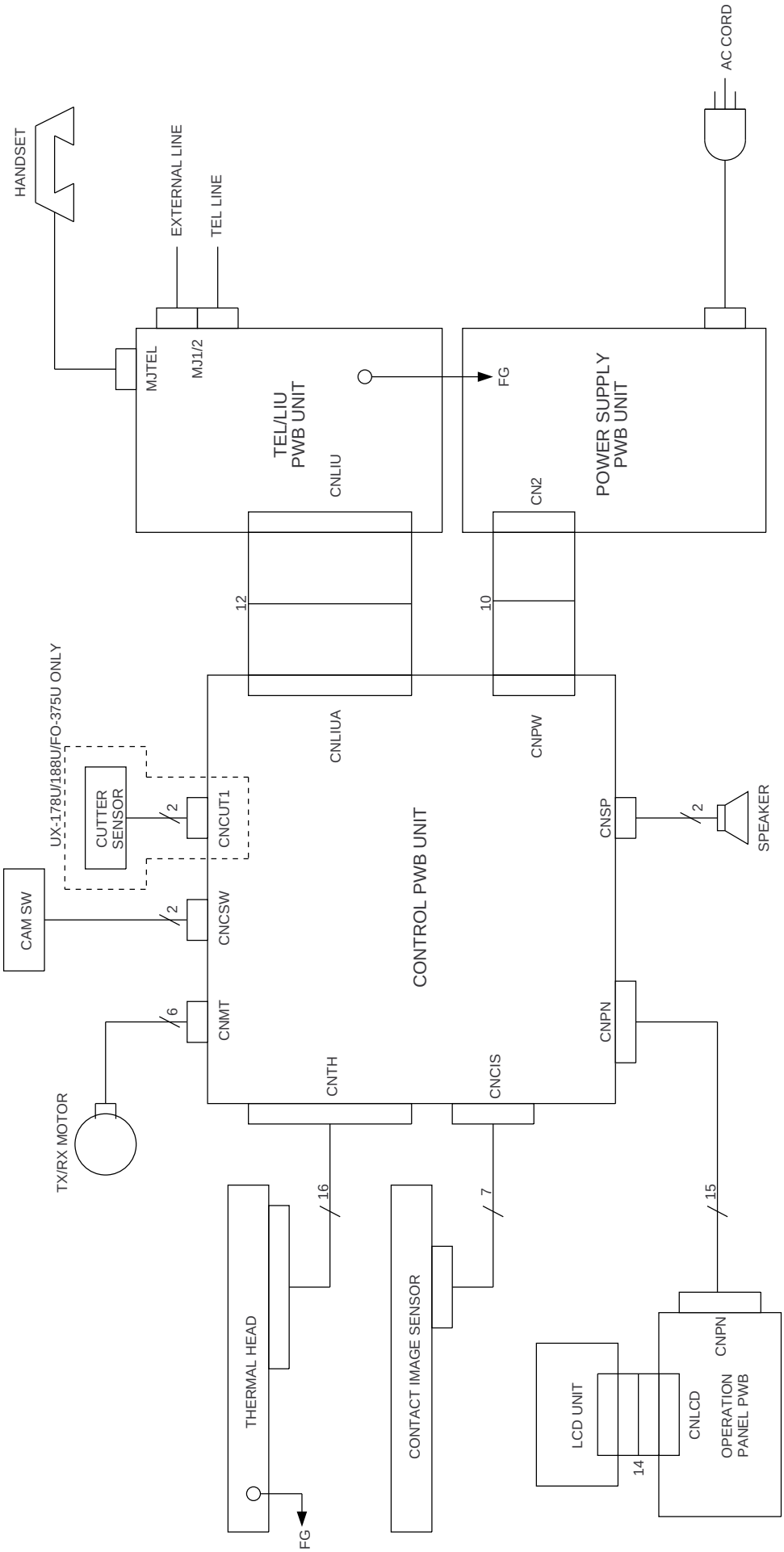
Fig. 11

CHAPTER 4. DIAGRAMS

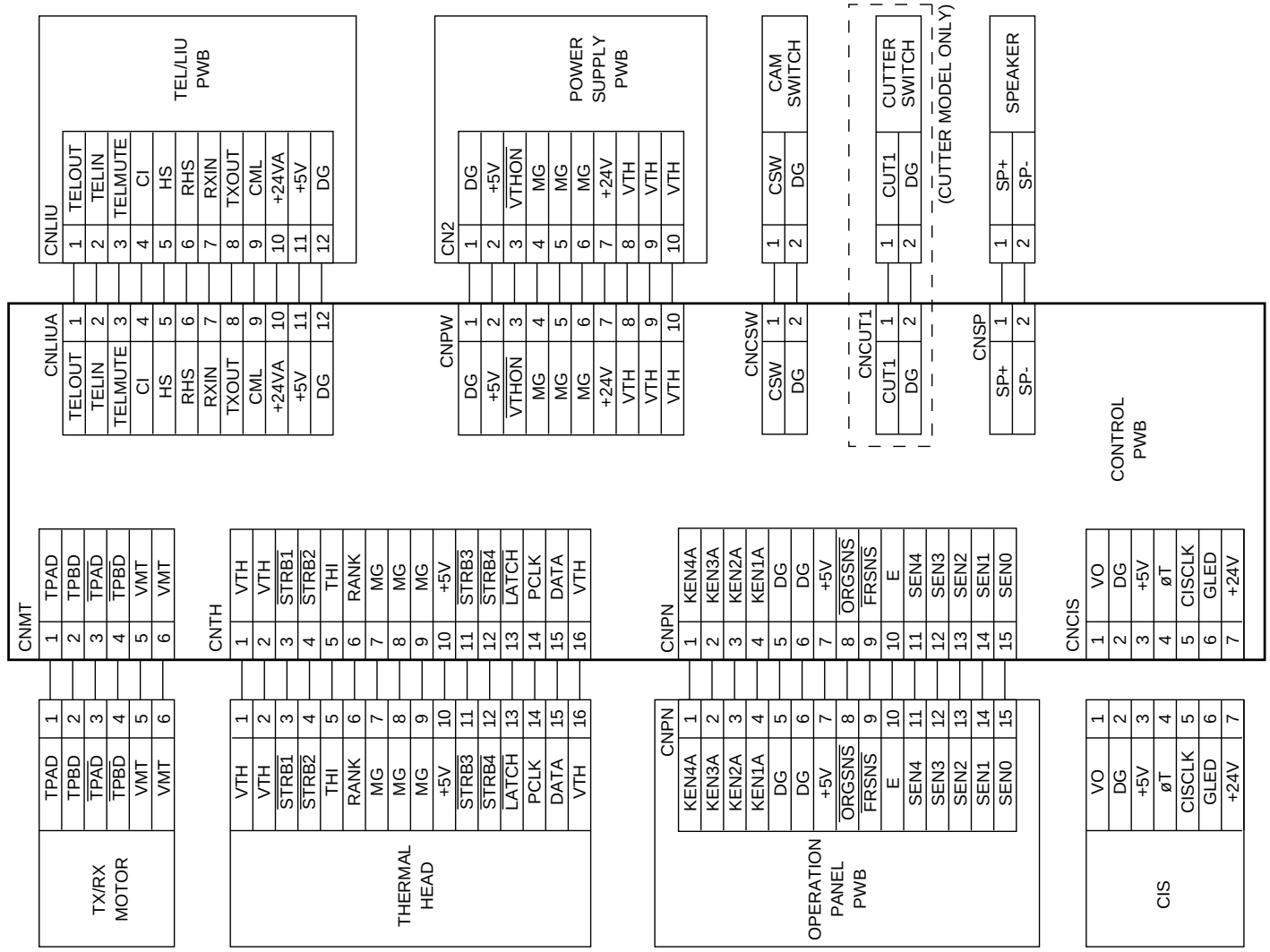
[1] Block diagram



[2] Wiring diagram



[3] Point- to-point diagram



CHAPTER 5. CIRCUIT DESCRIPTION

[1] Circuit description

1. General description

The compact design of the control PWB is obtained by using ROCKWELL fax engine in the main control section and high density printing of surface mounting parts. Each PWB is independent according to its function as shown in Fig. 1.

2. PWB configuration

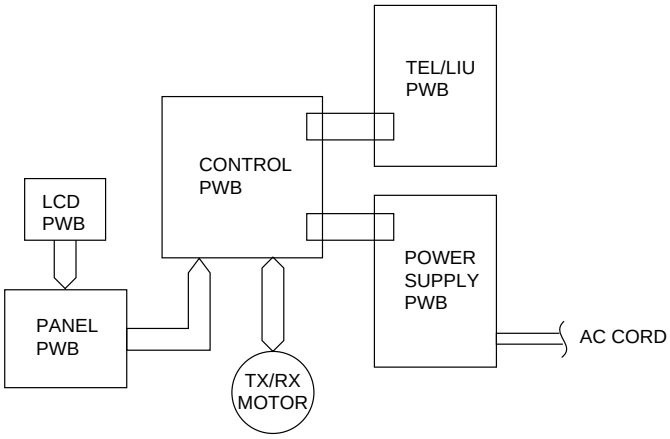


Fig. 1

1) Control PWB

The control PWB controls peripheral PWBs, mechanical parts, transmission, and performs overall control of the unit.
This machine employs a 1-chip modem (R96DFXL-CID) which is installed on the control PWB.

2) TEL/LIU PWB

This PWB controls connection of the telephone line to the unit.

3) Power supply PWB

This PWB provides voltages of +5V and +24V to the other PWBs.

4) Panel PWB

The panel PWB allows input of the operation keys.

5) LCD PWB

This PWB controls the LCD display.

3. Operational description

Operational descriptions are given below:

- Transmission operation

  When a document is loaded in standby mode, the state of the document sensor is sensed via the 1 chip fax engine (XFC3). If the sensor signal was on, the motor is started to bring the document into the standby position. With depression of the START key in the off-hook state, transmission takes place.
  Then, the procedure is sent out from the modem and the motor is rotated to move the document down to the scan line. In the scan processor, the signal scanned by the CIS is sent to the internal image processor and the AD converter to convert the analog signal into binary data. This binary data is transferred from the scan processor to the image buffer within the RAM and encoded and stored in the transmit buffer of the RAM. The data is then con-verted from parallel to serial form by the modem where the serial data is modulated and sent onto the line.

- Receive operation

  There are two ways of starting reception, manual and automatic.
  Depression of the START key in the off-hook mode in the case of manual receive mode, or CI signal detection by the LIU in the automatic receive mode.

  First, the XFC3 controls the procedure signals from the modem to be ready to receive data. When the program goes into phase C, the serial data from the modem is converted to parallel form in the modem interface of the 1 chip fax engine (XFC3) which is stored in the receive buffer of the RAM. The data in the receive buffer is decoded software-wise to reproduce it as binary image data in the image buffer. The data is DMA transferred to the recording processor within the XFC3 which is then converted from parallel to serial form to be sent to the thermal head. The data is printed line by line by the XFC3 which is assigned to control the motor rotation and strobe signal.

- Copy operation

  To make a copy on this facsimile, the COPY key is pressed when the machine is in stand-by with a document on the document table and the telephone set is in the on-hook state.

  First, depression of the COPY key advances the document to the scan line. Similar to the transmitting operation, the image signal from the CIS is converted to a binary signal in the DMA mode via the 1 chip fax engine (XFC3) which is then sent to the image buffer of the RAM. Next, the data is transferred to the recording processor in the DMA mode to send the image data to the thermal head which is printed line by line. The copying takes place as the operation is repeated.

[2] Circuit description of control PWB

1. General description

Fig. 2 shows the functional blocks of the control PWB, which is composed of 4 blocks.

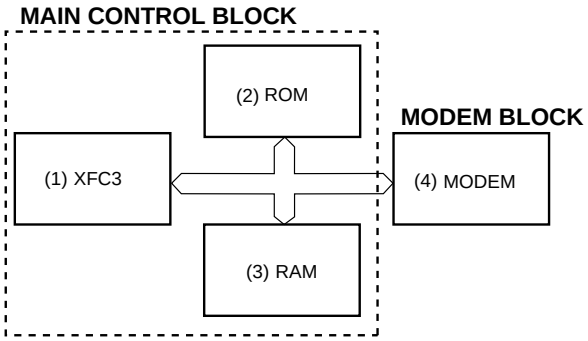


Fig. 2 Control PWB functional block diagram

2. Description of each block

(1) Main control block

The main control block is composed of ROCKWELL 1 chip fax engine (XFC3), ROM (128KByte), RAM (32KByte) and Modem (R96DFXL-CID). Devices are connected to the bus to control the whole unit.

1) XFC3 (IC3) : pin-144 QFP (XFC3)

2) R96DFXL-CID (IC2) : pin-100 QFP (MODEM)

The FAXENGINE Integrated Facsimile Controllers.

XFC3, contains an internal 8 bit microprocessor with an external 2 Mbyte address space and dedicated circuitry optimized for facsimile image processing and facsimile machine control and monitoring.

3) 27C1000 (IC8): pin-32 DIP (ROM)

EPROM of 1Mbit equipped with software for the main CPU.

3) W24257S-70LL (IC5): pin-28 SOP (RAM)

Line memory for the main CPU system RAM area and coding/decoding process. Used as the transmission buffer.

Memory of recorded data such as daily report and auto dials. When the power is turned off, this memory is backed up by the lithium battery.

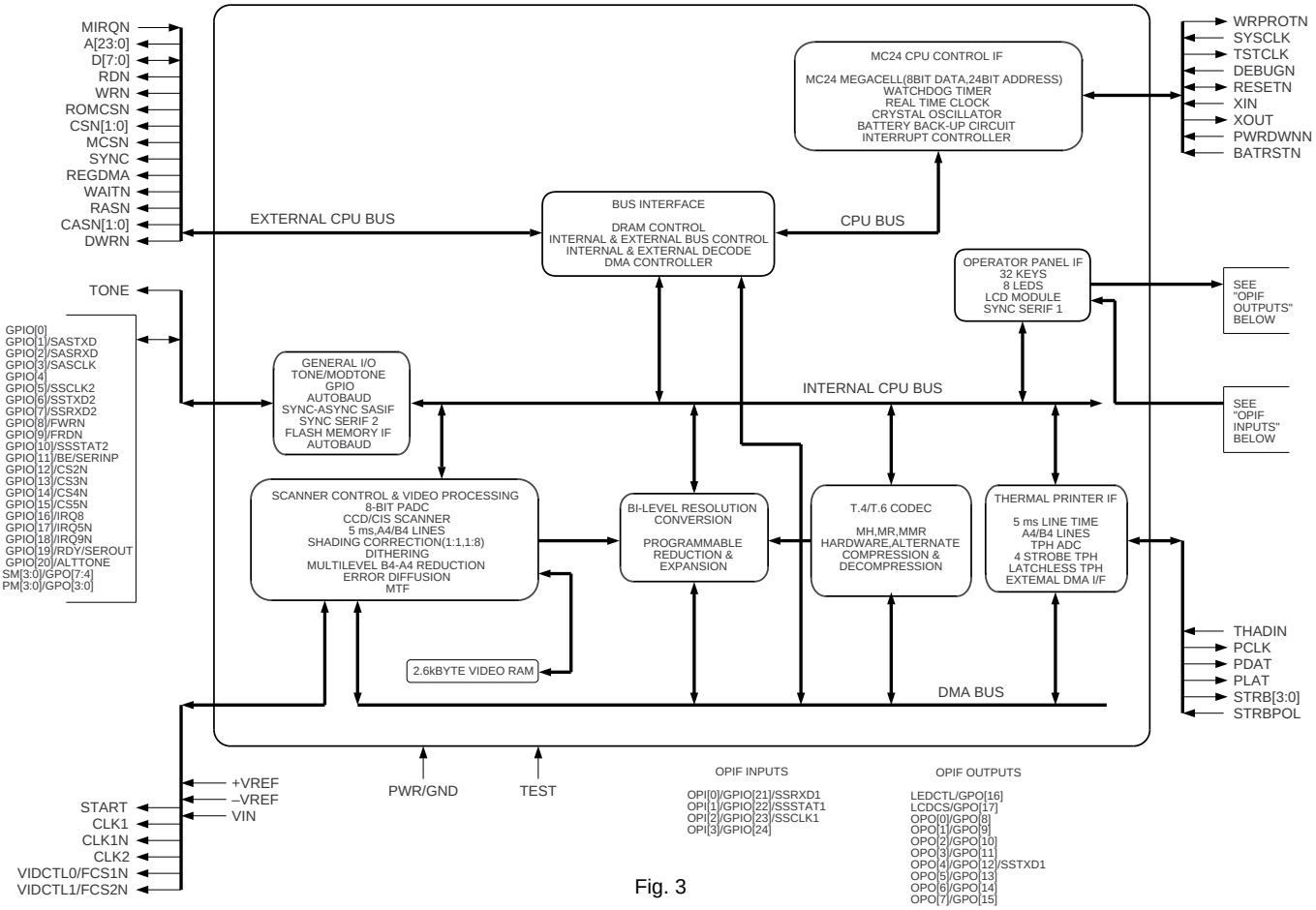


Fig. 3

XFC3 (IC3) Terminal descriptions

Pin Name	Pin No.	I/O	Input Type	Output Type	Pin Description (Note: Active low signals have an "n" pin name ending.)
CPU Control Interface					
MIRQn	135	I	HU	–	Modem interrupt, active low. (Hysteresis In, Internal Pullup.)
SYSCLK	133	I	H	–	System clock. (Hysteresis In.)
TSTCLK	130	O	–	123XT	Test clock.
Bus Control Interface					
A[23:0]	[1:6][8:13] [15:20][22:27]	O	TU	123XT	Address bus (24-bit).
D[7:0]	[136:139] [141:144]	I/O	TU	123XT	Data bus (8-bit).
RDn	128	O	–	123XT	Read strobe.
WRn	127	O	–	123XT	Write strobe.
ROMCSn	120	O	–	123XT	ROM chip select.
CS1n	122	O	–	123XT	I/O chip select.
CS0n	57	O	–	123XT	SRAM chip select. (Battery powered.)
MCSn	121	O	–	123XT	Modem chip select.
SYNC	126	O	–	123XT	Indicates CPU op code fetch cycle (active high).
REGDMA	124	O	–	123XT	Indicates REGSEL cycle and DMA cycle.
WAITn	125	O	–	123XT	Indicates current TSTCLK cycle is a wait state or a halt state.
RASn	113	O	–	123XT	DRAM row address select. (Battery powered.)
CAS[1:0]n	[111:112]	O	–	123XT	DRAM column address select. (Battery powered.)
DWRn	109	O	–	123XT	DRAM write. (Battery powered.)
Prime Power Reset Logic and Test					
DEBUGn	129	I	HU	–	External non-maskable input (NMI).
RESETn	131	I/O	HU	2XO	XFC3 Reset.
TEST	58	I	C	–	Sets Test mode (Battery powered).
Battery Power Control and Reset Logic					
XIN	59	I	OSC	–	Crystal oscillator input pin.
XOUT	60	O	–	OSC	Crystal oscillator output pin.
PWRDWNn	62	I	H	–	Used by external system to indicate loss of power to XFC3. (Results in NMI)
BATRSTn	61	I	H	–	Battery power reset input.
WRPROTn	110	O	–	1XC	(Battery powered.) Write protect during loss of VDD power.
Scanner Interface					
START	101	O	–	2XS	Scanner shift gate control.
CLK1	100	O	–	2XS	Scanner clock.
CLK1n	99	O	–	2XS	Scanner clock-inverted.
CLK2	98	O	–	2XS	Scanner reset gate control (or clock for CIS scanner).
FCS1n/VIDCTL0	96	O	–	2XT	Flash memory chip select or Video Control signal.
FCS2n/VIDCTL1	97	O	–	2XT	Flash memory chip select or Video Control signal.
Printer Interface					
PCLK	29	O	–	3XC	Thermal Print Head (TPH) clock, or external DMAACK.
PDAT	30	O	–	2XP	Serial printing data (to TPH).
PLAT	31	O	–	3XP	TPH data latch.
STRB[3:0]	[33:36]	O	–	1XP	Strobe signals for the TPH.
STRBPOL	37	I	C	–	Sets strobe polarity, active high/low.
Operator Panel Interface					
OPO[0]/GPO[8]/ SMPWRCTRL	47	O	–	2XL	Keyboard/LED strobe [0] or GPO[8] or Scan Motor Power Control
OPO[1]/GPO[9]/ PMPWRCTRL	46	O	–	2XL	Keyboard/LED strobe [1] or GPO[9] or Print Motor Power Control
OPO[2]/GPO[10]/ RINGER	44	O	–	2XCT	Keyboard/LED strobe [2] or GPO[10] or RINGER
OPO[3]/GPO[11]	43	O	–	2XL	Keyboard/LED strobe [3] or GPO[11]
OPO[4]/GPO[12]/ SSTXD1	42	O	–	2XL	Keyboard/LED strobe [4] or GPO[12] or SSTXD1 (for SSIF1)
OPO[5]/GPO[13]	40	O	–	2XL	Keyboard/LED strobe [5] or GPO[13]
OPO[6]/GPO[14]	39	O	–	2XL	Keyboard/LED strobe [6] or GPO[14]
OPO[7]/GPO[15]	38	O	–	2XL	Keyboard/LED strobe [7] or GPO[15]
OPI[0]/GPIO[21]/ SSRXD1	52	I/O	HU	2XC	(Pullup, Hysteresis In) Keyboard return [0] or GPIO[21] or SSRXD1 (for SSIF1)
OPI[1]/GPIO[22]/ SSSTAT1	51	I/O	HU	2XC	(Pullup, Hysteresis In) Keyboard return [1] or GPIO[22] or SSSTAT1 (for SSIF1)
OPI[2]/GPIO[23]/ SSCLK1	50	I/O	HU	2XC	(Pullup, Hysteresis In) Keyboard return [2] or GPIO[23] or SSCLK1 (for SSIF1)

XFC3 (IC3) Terminal descriptions

Pin Name	Pin No.	I/O	Input Type	Output Type	Pin Description
Operator Panel Interface					
OPI[3]/GPIO[24]	49	I/O	HU	2XC	(Pullup, Hysteresis In) Keyboard return [3] or GPIO[24]
LEDCTL	55	O	–	4XC	Indicates outputs OPO[7:0] are for LEDs.
LCDCS	54	O	–	1XC	LCD chip select.
General Purpose I/O					
GPIO[0]	94	I/O	H	2XC	(Hysteresis In) GPIO[0].
GPIO[1]/SASTXD	93	I/O	H	2XC	(Hysteresis In) GPIO[1] or SASTXD (for SERIF).
GPIO[2]/SASRXD	92	I/O	H	2XC	(Hysteresis In) GPIO[2] or SASRXD (for SERIF).
GPIO[3]/SASCLK	91	I/O	H	2XC	(Hysteresis In) GPIO[3] or SASCLK (for SERIF).
GPIO[4]/CPCIN	90	I/O	H	2XC	(Hysteresis In) GPIO[4] or Calling Party Control Input.
GPIO[5]/SSCLK2	89	I/O	H	2XC	(Hysteresis In) GPIO[5] or SSCLK2 (for SSIF2).
GPIO[6]/SSTXD2	87	I/O	H	2XC	(Hysteresis In) GPIO[6] or SSTXD2 (for SSIF2).
GPIO[7]/SSRXD2	86	I/O	H	2XC	(Hysteresis In) GPIO[7] or SSRXD2 (for SSIF2).
GPIO[8]/FWRn	85	I/O	H	2XC	(Hysteresis In) GPIO[8] or flash write enable signal for NAND-type flash memory.
GPIO[9]/FRDn	84	I/O	H	2XC	(Hysteresis In) GPIO[9] or flash read enable signal for NAND-type flash memory.
GPIO[10]/SSSTAT2	83	I/O	H	2XC	(Hysteresis In) GPIO[10] or SSSTAT2 (for SSIF2).
GPIO[11]/BE/ SERINP	82	I/O	H	1XC	(Hysteresis In) GPIO[11] or bus enable or serial port data input for autobaud detection.
GPIO[12]/CS[2]n	80	I/O	H	2XC	(Hysteresis In) GPIO[12] or I/O chip select [2].
GPIO[13]/CS[3]n	79	I/O	H	2XC	(Hysteresis In) GPIO[13] or I/O chip select [3].
GPIO[14]/CS[4]n	78	I/O	H	2XC	(Hysteresis In) GPIO[14] or I/O chip select [4].
GPIO[15]/CS[5]n	77	I/O	H	2XC	(Hysteresis In) GPIO[15] or I/O chip select [5].
GPIO[16]/IRQ[8]	76	I/O	H	1XC	(Hysteresis In) GPIO[16] or external interrupt 8.
GPIO[17]/IRQ[5]n	75	I/O	H	1XC	(Hysteresis In) GPIO[17] or external interrupt 5.
GPIO[18]/IRQ[9]n	74	I/O	H	1XC	(Hysteresis In) GPIO[18] or external interrupt 9.
GPIO[19]/RDY/ SEROUT	73	I/O	H	1XC	(Hysteresis In) GPIO[19] or ready signal or Serial port data output for autobaud detection.
GPIO[20]/ALTTONE	107	I/O	H	1XC	(Hysteresis In) GPIO[20] or ALTTONE.
Miscellaneous					
SM[3:0]/GPO[7:4]	[103:106]	O	–	1XC	Programmable: scan motor control pins or GPO pins.
PM[3:0]/GPO[3:0]	[115:118]	O	–	1XC	Programmable: print motor control pins or GPO pins.
TONE	119	O	–	1XC	Tone output signal.
Power, Reference Voltages, Ground					
-Vref/CLREF	66	I	-VR	–	Negative Reference Voltage for Video A/D or Reference Voltage for the Clamp Circuit.
ADXG	68	I	VXG	–	A/D Internal GND. (NOTE: This pin requires an external 0.22µF decoupling capacitor to ADGA.)
ADGA	69		VADG		A/D Analog Ground
ADVA	70		VADV		A/D Analog Power
ADGD	72		VADG		A/D Digital Ground
+Vref	71	I	+VR		Positive Reference Voltage for Video A/D.
VIN	67	I	VA	–	Analog Video A/D input.
THADI	65	I	TA	–	Analog Thermal A/D input.
Power and Ground					
VSS(12)	7,21,28,45, 53,56,64,88, 95,108,132, 134				Digital Ground
VDD(8)	14,32,41,48, 81,102,123, 140				Digital Power
VBAT	63				Battery Power
VDRAM	114				DRAM Battery Power

(2) Panel control block

The following controls are performed by the XFC3.

- Operation panel key scanning
- Operation panel LCD display

(3) Mechanism/recording control block

- Recording control block diagram (1)

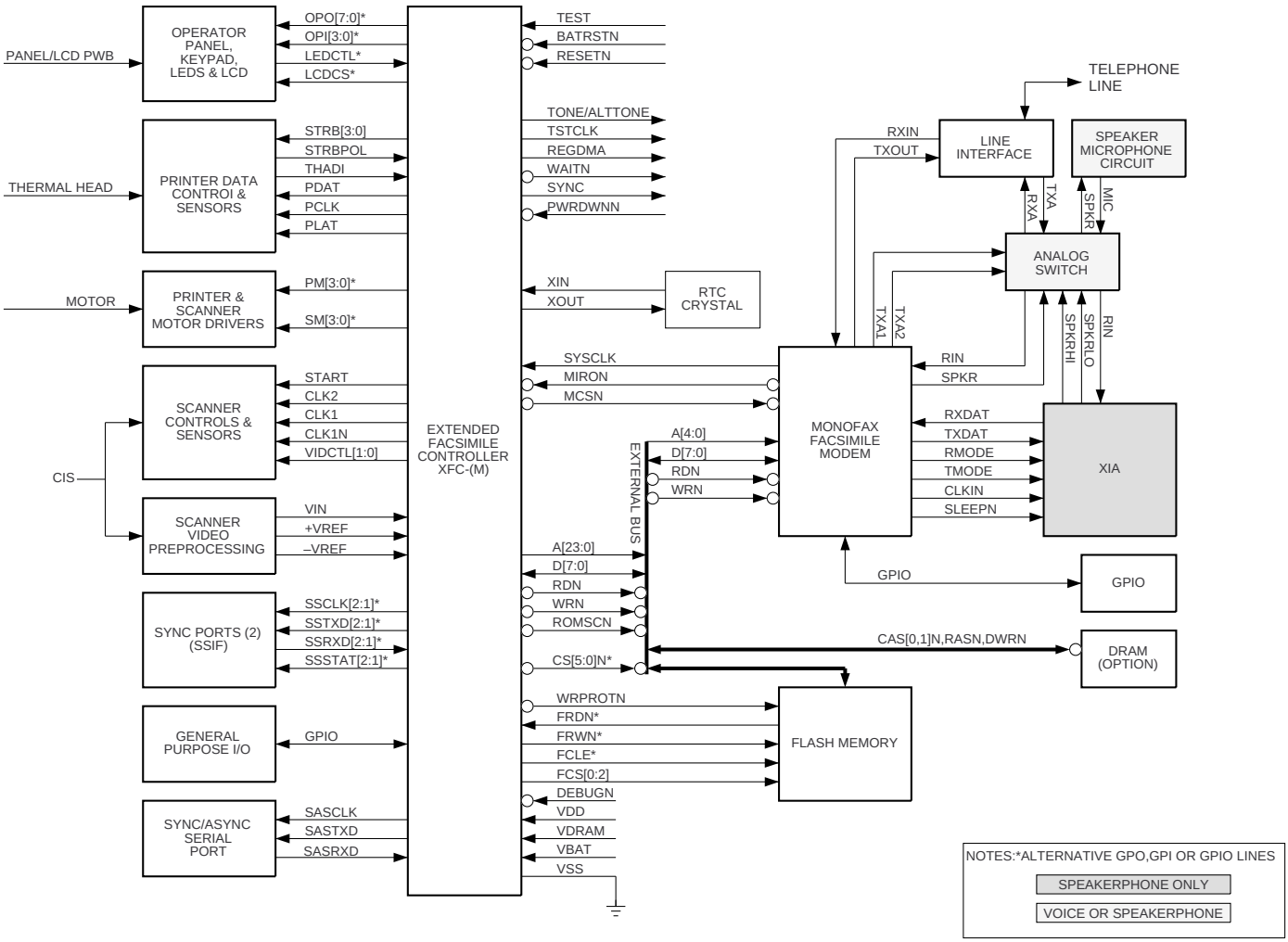


Fig. 4

(4) Modem (R96DFXL-CID) block

INTRODUCTION

The Rockwell R96DFXL-CID MONOFAX modem is a synchronous 9600 bits per second (bps) half-duplex modem with error detection and DTMF reception. It has low power consumption and requires only a single +5V DC power supply. The modem is housed in a single VLSI device package.
The modem can operate over the public switched telephone network (PSTN) through line terminations provided by a data access arrangement (DAA).
The R96DFXL-CID is designed for use in Group 3 facsimile ma-chines. The modem satisfies the requirements specified in CCITT recommendations V.29, V.27 ter, V.21 Channel 2 and T.4, and meets the binary signaling requirements of T.30.
The modem can operate at 9600, 7200, 4800, 2400, or 300 bps, and also includes the V.27 ter short training sequence option.
The modem can also perform HDLC framing according to T.30 at 9600, 7200, 4800, 2400, or 300 bps.
The modem features a programmable DTMF receiver and three programmable tone detectors which operate concurrently with the V.21 channel 2 receiver.
The voice mode allows the host computer to efficiently transmit and receive audio signals and messages.
The modem is available in either a 100-pin plastic quad flat pack (PQFP) or a 64-pin quad in-line package (QUIP).
General purpose input/output (GPIO) pins are available for host as signment in the 100-pin PQFP.
The modem's small size, single voltage supply, and low power consumption allow the design of compact system enclosures for use in both office and home environments.
MONOFAX is a registered trademark of Rockwell International.

FEATURES

- Group 3 facsimile transmission/reception
  - – ITU-TS V.29, V.27 ter, T.30, V.21 Channel 2, T.4
  - – HDLC Framing at all speeds
- V.27 ter short train
- Concurrent DTMF, FSK, and tone reception
- Voice mode transmission/reception
- Half-duplex (2-wire)
- Programmable maximum transmit level:
  - 0 dBm to –15 dBm
- Programmable transmit analog attenuation:
  - 0 dB to 14 dB in 2 dB steps
- Receive dynamic range: 0 dBm to –43 dBm
- Programmable dual tone generation
- Programmable tone detection
- Programmable turn-on and turn-off thresholds
- Programmable interface memory interrupt
- Diagnostic capability
  - – Allows telephone line quality monitoring
- Equalization
  - – Automatic adaptive equalizer
  - – Fixed digital compromise equalizer
- DTE interface: two alternate ports
  - – Selectable microprocessor bus (6500 or 8085)
  - – CCITT V.24 (EIA-232-D compatible) interface
- TTL and CMOS compatible
- Low power consumption: 275 mW (typical)
- Single Package
  - – 100-pin PQFP
  - – 64-pin QUIP
- Single +5VDC power supply
- Software compatible with R96MFX, R96EFX, R96SHF, and R96VFX modems

R96DFXL-CID (IC2) Hardware Interface Signals

Pin Signals – 100-Pin PQFP

Pin No.	Signal Name	I/O Type
1	GP03	IA/OB
2	GP04	IA/OB
3	GP05	IA/OB
4	GP06	IA/OB
5	GP07	IA/OB
6	0VD2	GND
7	0VD2	GND
8	D7	IA/OB
9	D6	IA/OB
10	D5	IA/OB
11	D4	IA/OB
12	D3	IA/OB
13	D2	IA/OB
14	D1	IA/OB
15	D0	IA/OB
16	0VD2	GND
17	0VA	GND
18	RAMPIN	R
19	NC	
20	NC	
21	0VA	GND
22	+5VD2	PWR
23	0VD1	GND
24	SWGAINI	R
25	ECLKIN1	R
26	SYNCIN1	R
27	NC	
28	NC	
29	NC	
30	0VA	GND
31	NC	
32	NC	
33	NC	
34	DAIN	R
35	ADOUT	R
36	BYPASS	IC
37	RCVI	R
38	TXLOSS3	IC
39	TXLOSS2	IC
40	TXLOSS1	IC
41	NC	
42	NC	
43	0VA	GND
44	TXOUT	AA
45	RXIN	AB
46	+5VA	PWR
47	0VA	GND
48	AGD	R
49	AOUT	R
50	0VD1	GND
51	NC	
52	$\overline{\text{IRQ}}$	OC
53	$\overline{\text{WRITE}}$-R/$\overline{\text{W}}$	IA
54	$\overline{\text{CS}}$	IA
55	$\overline{\text{READ}}$-ϕ2	IA
56	RS4	IA
57	RS3	IA
58	RS2	IA
59	RS1	IA
60	RS0	IA
61	GP13	IA/OB
62	NC	
63	$\overline{\text{GP11}}$	IA/OB
64	$\overline{\text{RTS}}$	IA
65	$\overline{\text{EN85}}$	R
66	$\overline{\text{0VD2}}$	GND
67	$\overline{\text{PORI}}$	ID
68	XTLI	R
69	XTLO	R
70	XCLK	OD
71	YCLK	OD
72	+5VD1	PWR
73	DCLK1	R
74	SYNCIN2	R
75	GP16	IA/OB
76	GP17	IA/OB
77	$\overline{\text{0VD2}}$	GND
78	$\overline{\text{CTS}}$	OA
79	TXD	IA
80	0VD2	GND
81	0VD2	GND
82	DCLK	OA
83	EYESYNC	OA
84	EYECLKX	OA
85	EYECLK	OA
86	EYEX	OA
87	ADIN	R
88	DAOUT	R
89	0VD2	GND
90	EYEY	OA
91	GP21	IA/OB
92	0VD2	GND
93	GP20	IA/OB
94	GP19	IA/OB
95	$\overline{\text{RXD}}$	OA
96	$\overline{\text{RLSD}}$	OA
97	0VD2	GND
98	RCVO	R
99	SWGAINO	R
100	GP02	IA/OB

Notes:
1. NC = No connection; leave pin disconnected (open).
2. I/O Type: = Digital signals: see Table 9;
   Analog signals: see Table 10.
3. R = Required modem inter-connection; no connection to host equipment.

[3] Circuit description of TEL/LIU PWB

(1) TEL/LIU block operational description

1) Block diagram

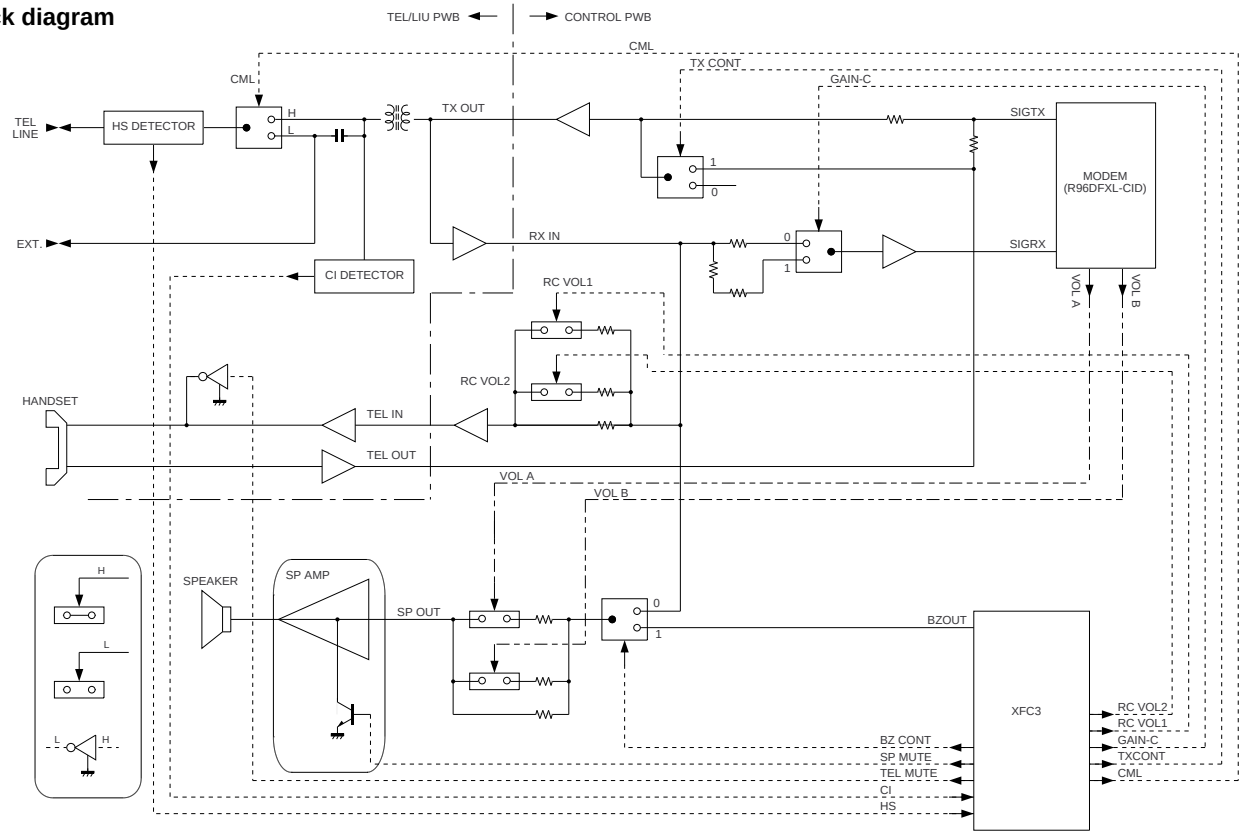


Fig. 5

2) Circuit description

The TEL/LIU PWB is composed of the following 7 blocks.

1. Speech circuit section
2. Dial transmission section
3. Speaker amplifier section
4. Ringer circuit section
5. Externally connected TEL OFF HOOK detection circuit
6. CI detection circuit
7. Signal/DTMF transmission level & receiving level

3) Block description

1. Speech circuit section

- The receiver volume is an electronic volume type, this model is switch in 3 steps.

2. Dial transmission section

- D.P. transmission: The CML relay is turned on and off for control in the DP calling system. (Refer to the attached sheet.)
- DTM transmission: It is formed in the modem, and is output.

3. Speaker amplifier section

- The volume of the ringer sound/speaker sound is controlled with 2-bit signal of VOLA and VOLB, and the sound switch is controlled with BZ CONT.

4. Ringer circuit section

- The ringer sound is formed in the tone of 1-chip engine when CI signal is detected. The amplifier circuit drives the speaker of the main body.

5. Externally connected TEL OFF HOOK detection circuit section

- The circuit current detection is turned on together with OFF HOOK of main body or OFF HOOK of externally connected TEL. ON of CML OFF is judged as OFF HOOK of externally connected TEL.

6. CI detection circuit

- CI is detected by the photocoupler which is integrated in series in the primary side TEL circuit well proven in the existing unit.

7. Signal/DTMF transmission level & receiving level

- Signal transmission level setting: ATT -10 dB Circuit output: -12 dBm.
- DTMF transmission level setting: HF -3.5 dBm LF -5.0 dBm Thus, set the level.
- Attenuation in the LIU section of the receiving level is degigned at -6 dBm. (The modem and circuit error are not included.)

7. Signal selection

The following signals are used to control the transmission line of TEL/FAX signal. For details, refer to the signal selector matrix table.

[Control signals from output port]

<table>
<tr><th>Signal Name</th><th>Description</th></tr>
<tr><td>CML
(The circuit is located in the TEL/LIU PWB.)</td><td>Line connecting relay and DP generating relay
H: Line make
L: Line break</td></tr>
<tr><td>SP MUTE
(The circuit is located in the TEL/LIU PWB.)</td><td>Speaker tone mute control signal
H: Muting (Power down mode)
L: Muting cancel (Normal operation)</td></tr>
<tr><td>TEL MUTE</td><td>Handset reception mute control signal
H: Muting
L: Muting cancel</td></tr>
<tr><td>RCVOL1
RCVOL2

(The circuit is located in the control PWB.)</td><td>Handset receiver volume control signal
<table>
<tr><th>Volume</th><th>High</th><th>Middle</th><th>DTMF sending and LOW</th></tr>
<tr><td>RCVOL1</td><td>H</td><td>L</td><td>L</td></tr>
<tr><td>RCVOL2</td><td>L</td><td>H</td><td>L</td></tr>
</table>
Three stage switching.
Note: The DTMF sending listed above is DTMF signal sending in the handset OFF-HOOK mode.</td></tr>
<tr><td>VOL A
VOL B

(The circuit is located in the control PWB.)</td><td>Speaker volume control signal,
VOL A VOL B matrix
<table>
<tr><th></th><th>VOL A</th><th>VOL B</th><th>RING./ Receiving</th><th>Buzzer</th><th>DTMF</th></tr>
<tr><td></td><td>H</td><td>H</td><td>—</td><td>—</td><td>—</td></tr>
<tr><td></td><td>H</td><td>L</td><td>High</td><td>—</td><td>High</td></tr>
<tr><td></td><td>L</td><td>H</td><td>Middle</td><td>—</td><td>Middle</td></tr>
<tr><td></td><td>L</td><td>L</td><td>Low</td><td>Fixed</td><td>Low</td></tr>
</table></td></tr>
<tr><td>TXCONT
(The circuit is located in the control PWB.)</td><td>TXOUT mute signal
H: Signal sending, when transmitting
L: During reception, transmission mute, (during standby)</td></tr>
<tr><td>GAIN-C
(The circuit is located in the control PWB.)</td><td>Reception gain switching signal
H: When connected to line, 1: 1 gain
L: When not connected to line, HIGH gain</td></tr>
<tr><td>BZCONT
(The circuit is located in the control PWB.)</td><td>Speaker output signal switching
H: Buzzer signal output
L: When monitoring line signal</td></tr>
</table>

[Signals for status recognition according to input signals]

Signal Name	Function
$\overline{\text{RHS}}$	H: The handset is in the on-hook state. L: The handset is in the off-hook state.
CI	Incoming call (CI) detection signal
$\overline{\text{HS}}$	H: The handset or external telephone is in the on-hook state. L: The handset or external telephone is in the off-hook state.

[Other signals]

Signal Name	Function
TEL IN	Receiving signal from line or modem
TEL OUT	Transfer signal to line
SPOUT	Speaker output signal
TXOUT	Transmission (DTMF) analog signal output from modem
RXIN	Reception (DTMF, others) analog signal input into modem

NO	Signal Name (CNLIU)	NO	Signal Name (CNLIU)
1	TELOUT	7	RXIN
2	TELIN	8	TXOUT
3	TELMUTE	9	CML
4	CI	10	+24VA
5	HS	11	+5V
6	RHS	12	DG

(Example: TEL speaking)

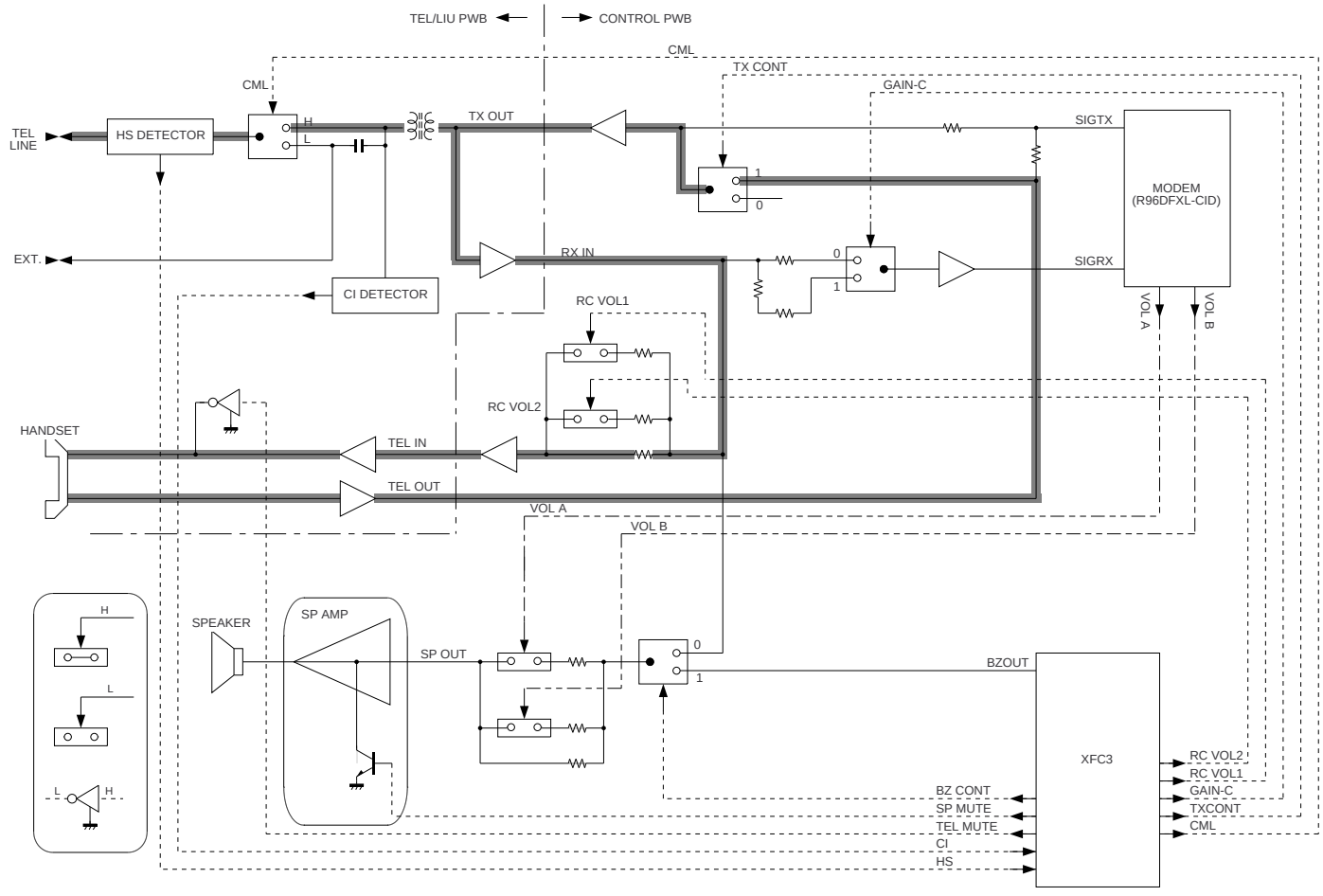


Fig. 6

[4] Circuit description of power supply PWB

1. Block diagram

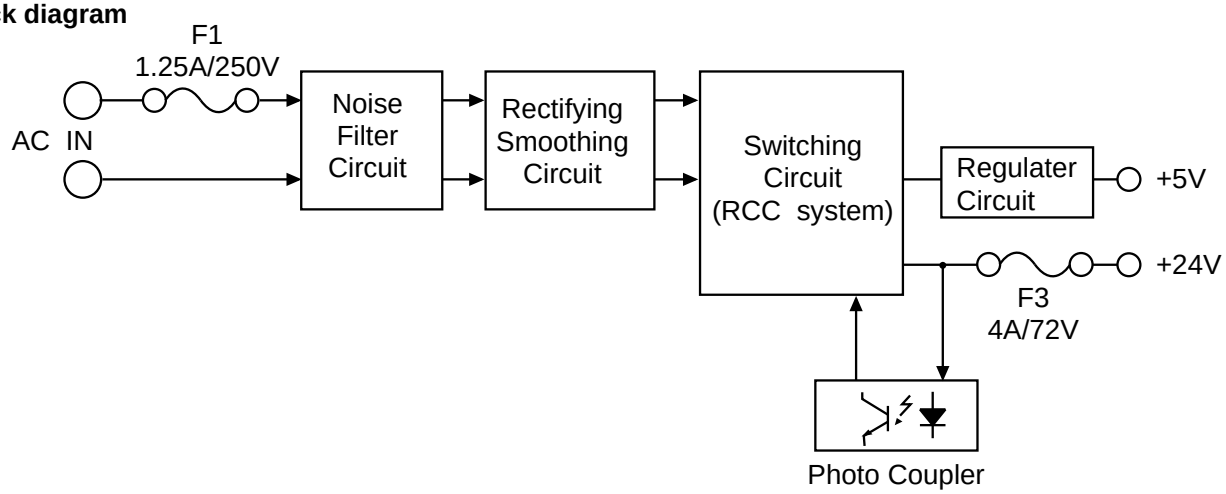


Fig. 7

2-1. Noise filter circuit

The input noise filter section is composed of L and C, which reduces normal mode noise from the AC line and common mode noise to the AC line.

2-2. Rectifying/smoothing circuit

The AC input voltage is rectified by diode D1, 2, 3, 4 and smoothed by capacitor C5 to supply DC voltage to the switching circuit section.

Power thermistor TH1 suppresses inrush current at power switch-on.

2-3. Switching circuit

This circuit employs the self excited ringing choke convertor (RCC) system. In this system, the DC voltage supplied from the rectifying/smoothing section is converted into high frequency pulses by ON/OFF repetition of MOS FET Q1.

Energy is charged in the primary winding of T1 during ON period of Q1, and discharged to the secondary winding during OFF period.

The output voltage is controlled by adjusting ON period of Q1 which changes charge time of C9 through operation of photo-coupler PC1 from +24V output.

The overcurrent protection is performed by bringing Q1 to OFF state through detection of voltage increase in the auxiliary winding of T1 by ZD2 and R9.

The overvoltage protection is performed by operating the overcurrent protection circuit through destruction of zener diode ZD4 and short-circuiting of load.

2-4. +5V circuit

Each DC voltage supplied by rectifying the output of transformer T1 with diode D8 is stabilized by 3-terminal regulator IC1.

2-5. VTH circuit

VTH output is supplied through the relay RY1.
Relay RY1 is operated by VTH-ON signal.

[5] Circuit description of CIS unit

1. CIS

Cis is an image sensor which puts the original paper in close contact with the full-size sensor for scanning, being a monochromatic type with the pixel number of 1,728 dots and the main scanning density of 8 dots/mm.

It is composed of sensor, rod lens, LED light source, light-conductive plate, control circuit and so on, and the reading line and focus are previously adjusted as the unit.
Due to the full-size sensor, the focus distance is so short that the set is changed from the light weight type to the compact type.

2. Waveforms

The following clock is supplied from XFC3 of the control board, and VO is output.

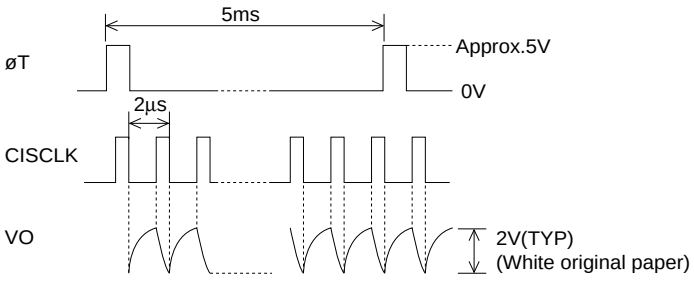
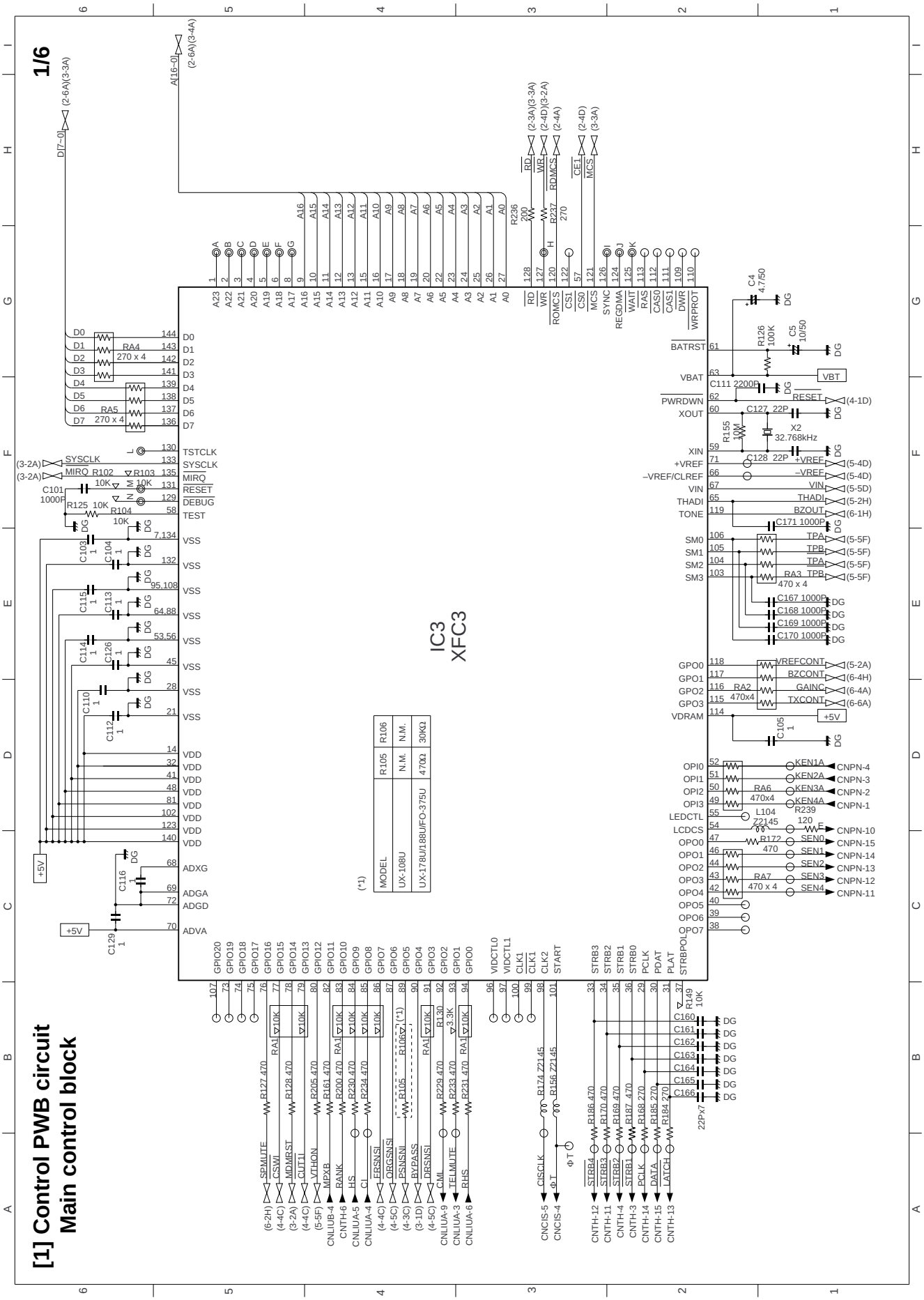
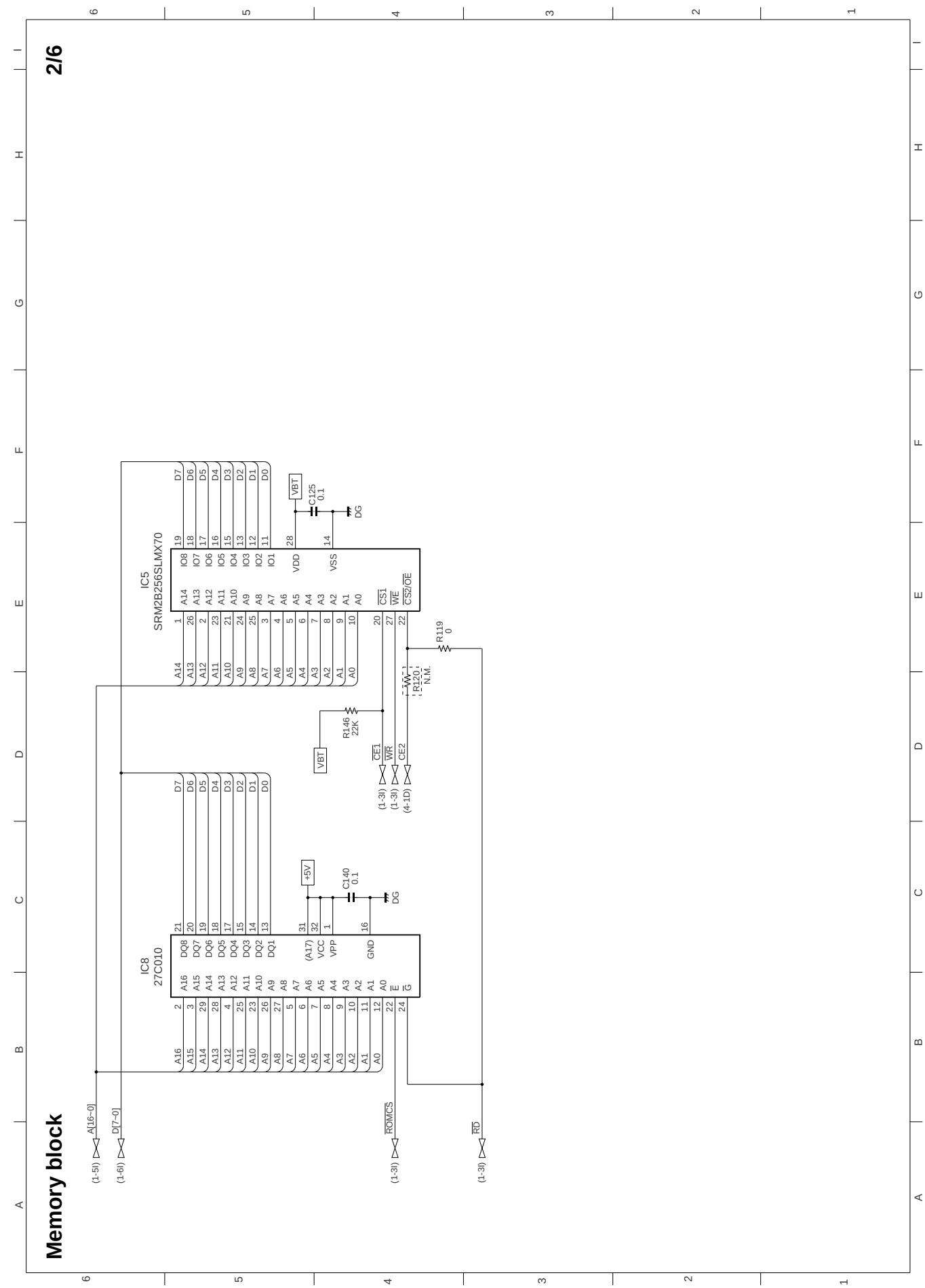
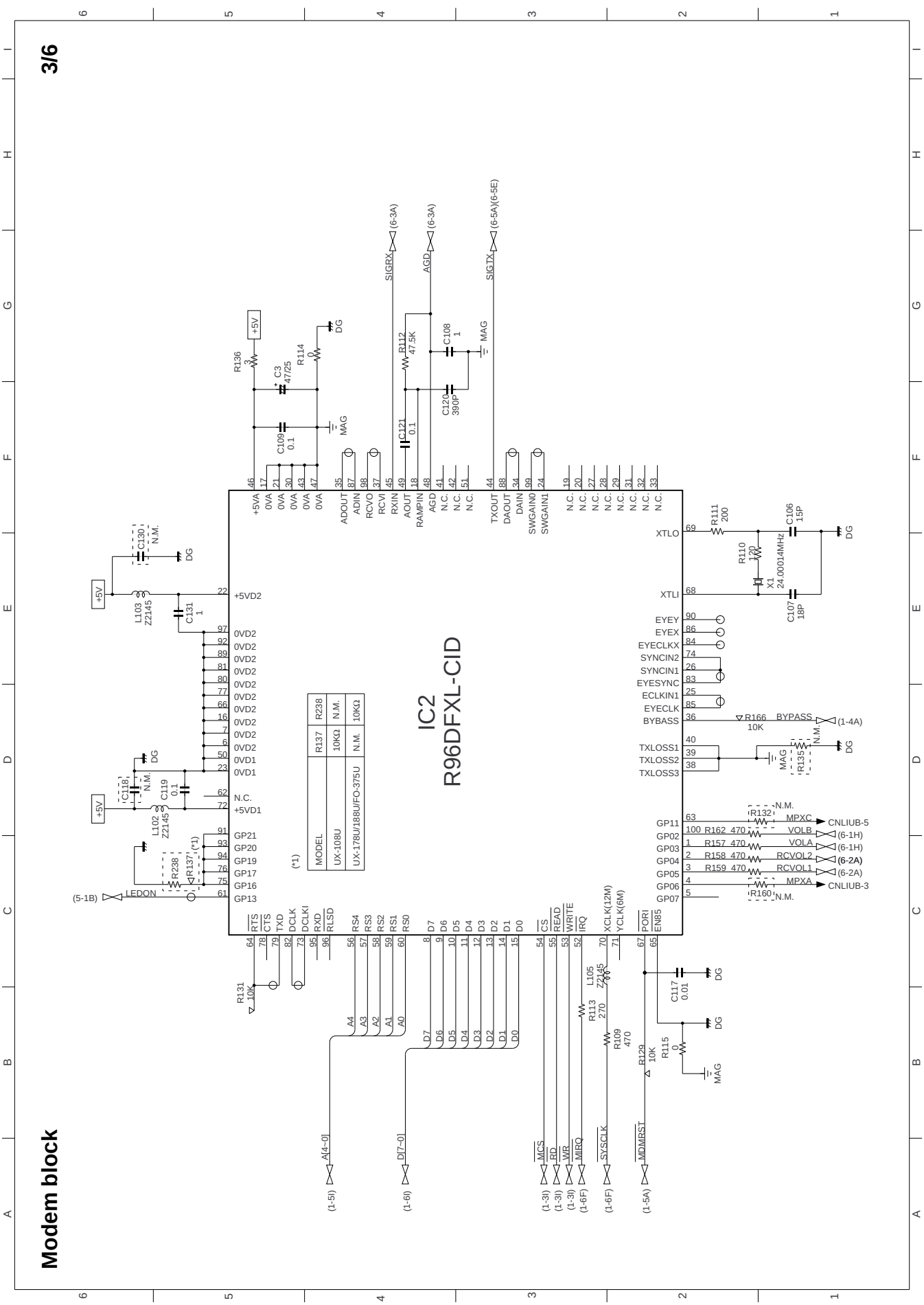


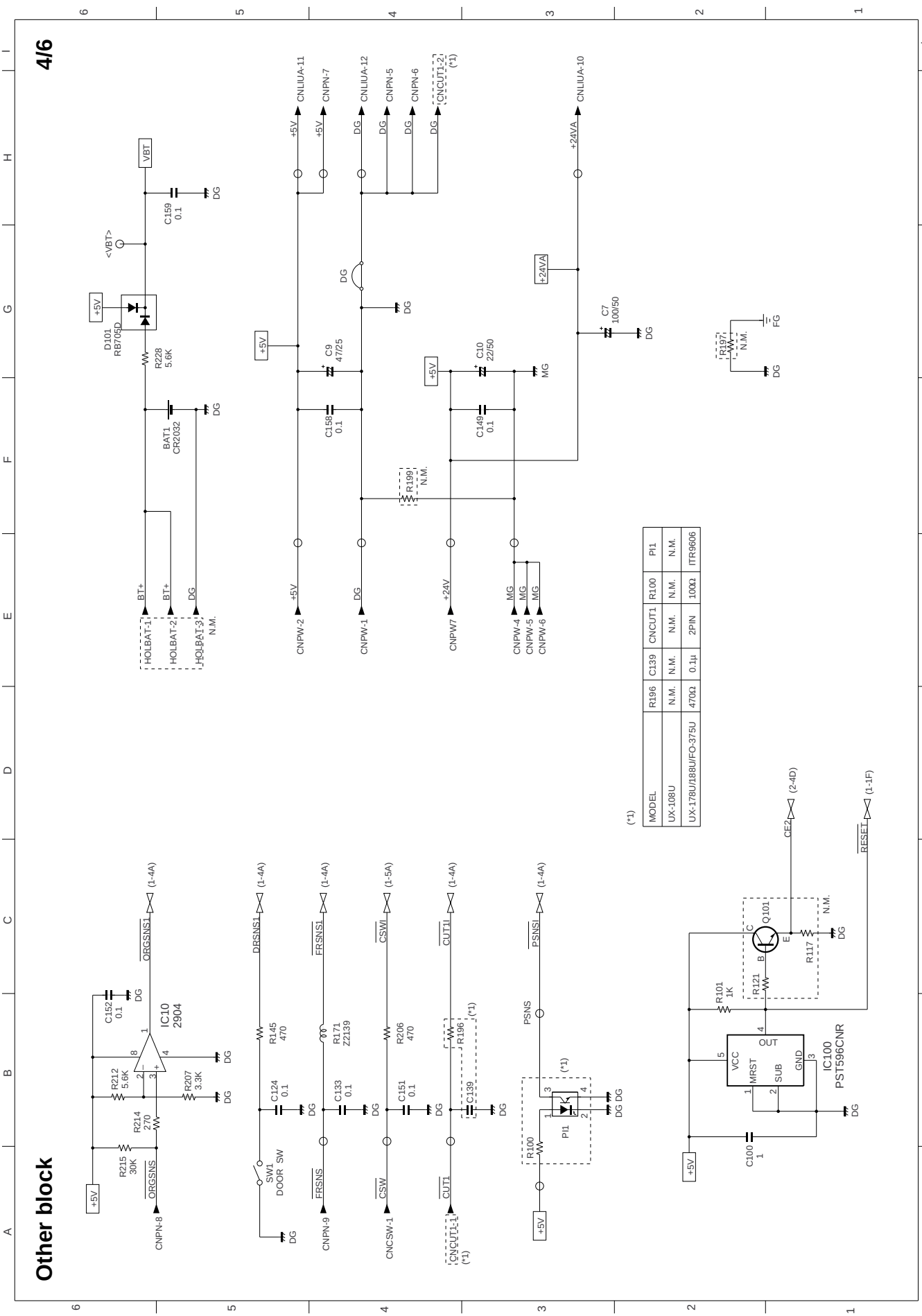
Fig. 8

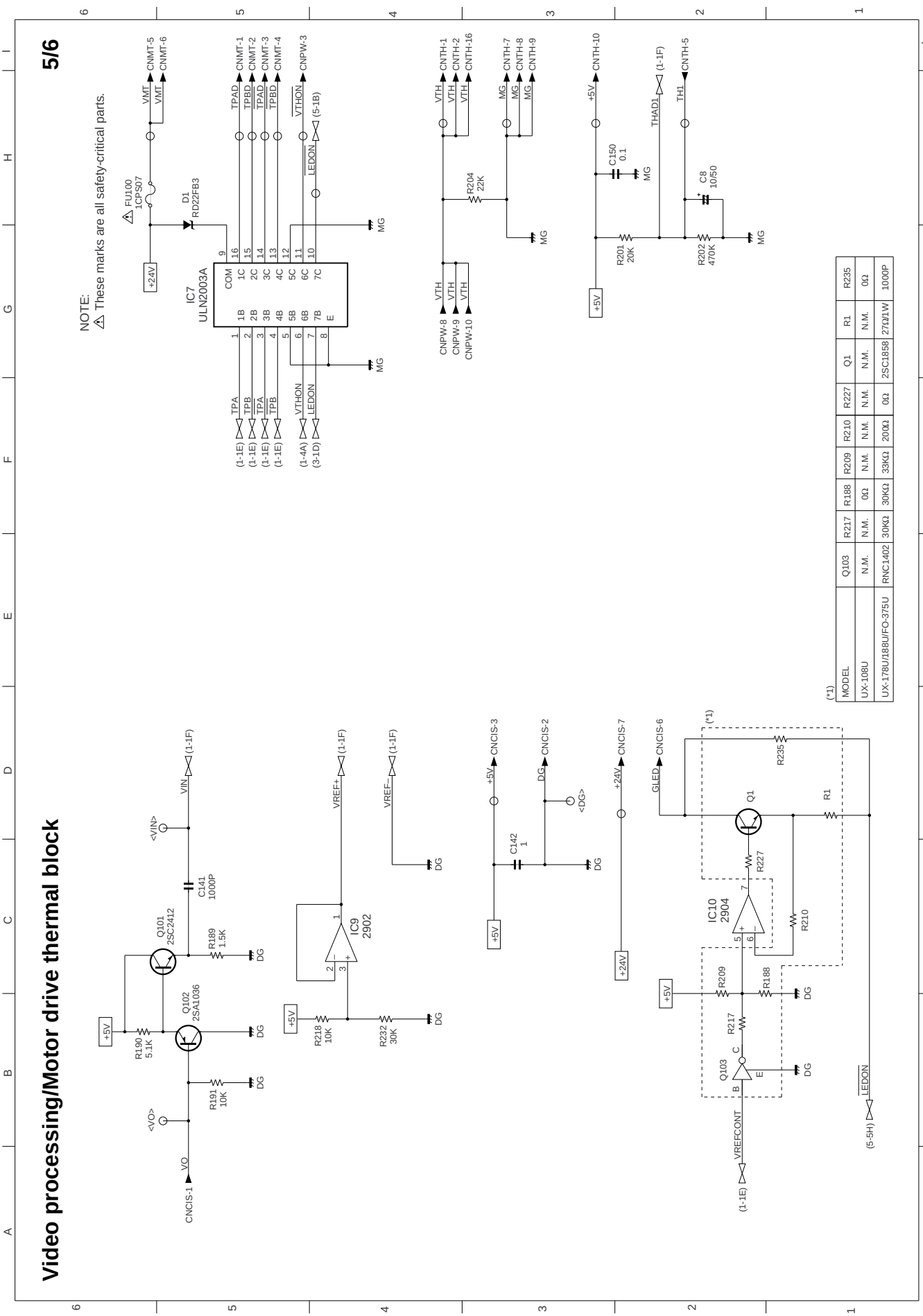
CHAPTER 6. CIRCUIT SCHEMATICS AND PARTS LAYOUT

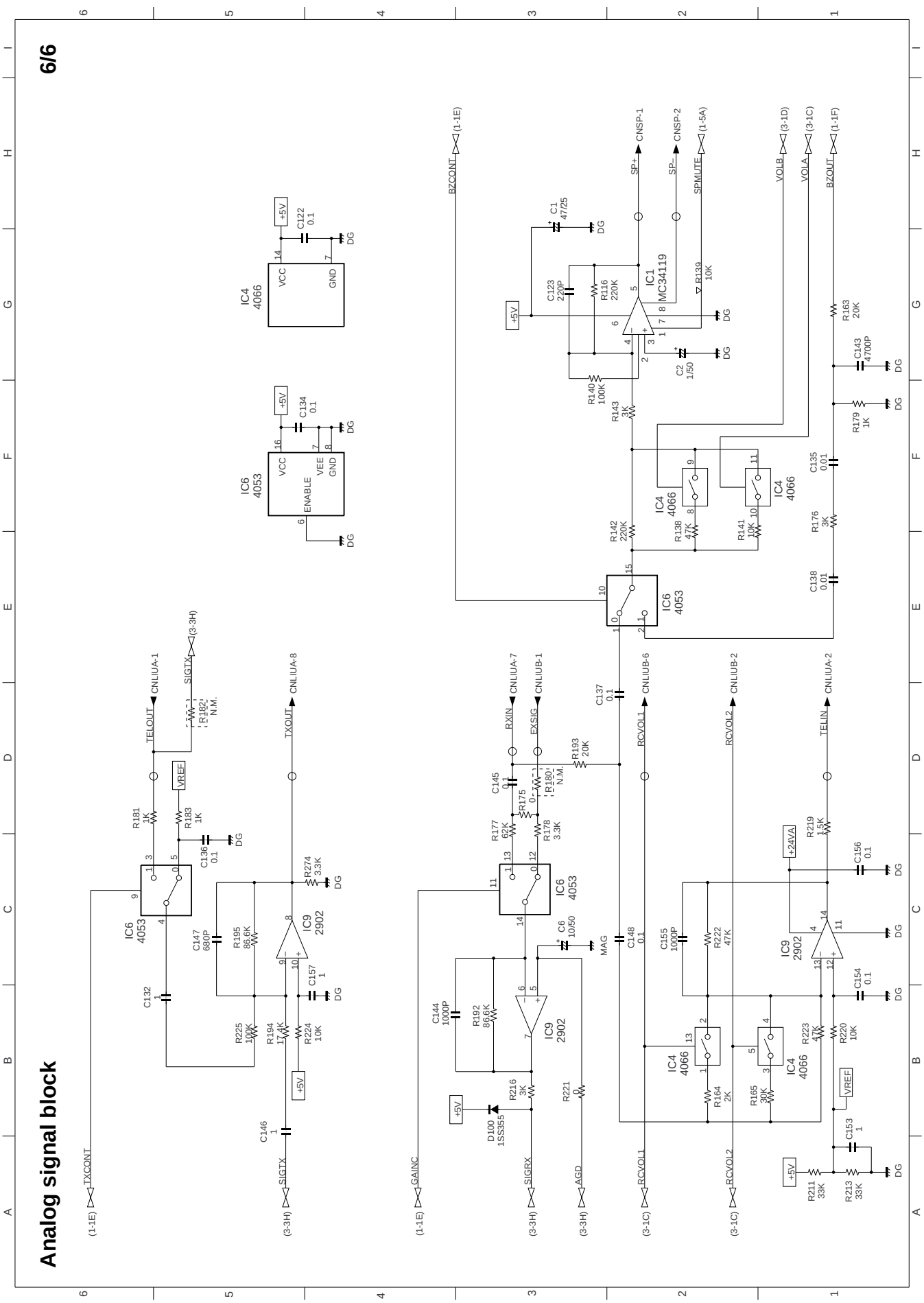



2/6
Memory block
IC5
SRM2B256SLMX70
IC8
27C010
VBT
C125
0.1
DG
+5V
C140
0.1
R146
22K
R119
0
R120
N.M.
CE1
WR
CE2
A[16-0]
D[7-0]
ROMCS
RD
(1-5I)
(1-6I)
(1-3I)
(4-1D)

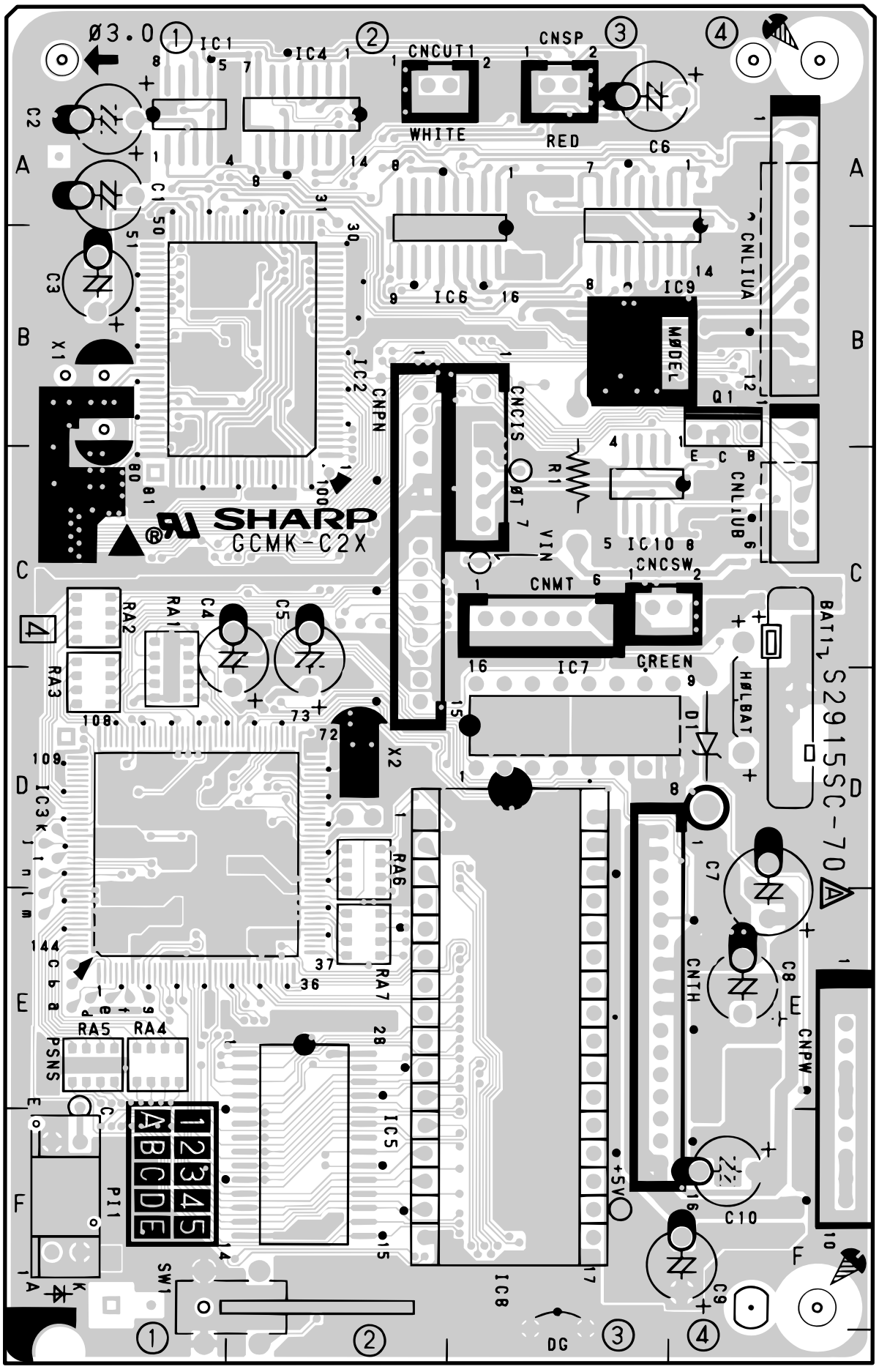

3/6
Modem block
IC2
R96DFXL-CID
(*1)
MODEL | R137 | R238
UX-108U | 10KΩ | N.M.
UX-178U/188U/FO-375U | N.M. | 10KΩ
+5VD2
0VD2
0VD1
+5VD1
N.C.
GP21
GP20
GP19
GP17
GP16
GP13
XTLO
XTLI
X1 24.00014MHz
EYEY
EYEX
EYECLKX
SYNCIN2
SYNCIN1
EYESYNC
ECLKIN1
EYECLK
BYBASS
TXLOSS1
TXLOSS2
TXLOSS3
GP11
GP02
GP03
GP04
GP05
GP06
GP07
MPXC
VOLB
VOLA
RCVOL2
RCVOL1
MPXA
CNLIUB-5
CNLIUB-3
SIGRX (6-3A)
AGD (6-3A)
SIGTX (6-5A)(6-5E)
LEDON (5-1B)
BYPASS (1-4A)
A[4-0] (1-5I)
D[7-0] (1-6I)
MCS (1-3I)
RD (1-3I)
WR (1-3I)
MIRQ (1-6F)
SYSCLK (1-6F)
MDMRST (1-5A)


4/6
Other block
VBT
<VBT>
D101
RB705D
R228
5.6K
C159
0.1
BAT1
CR2032
HOLBAT-1
HOLBAT-2
HOLBAT-3
N.M.
BT+
DG
+5V
+24VA
CNLIUA-11
CNLIUA-12
CNLIUA-10
CNPN-7
CNPN-5
CNPN-6
CNCUT1-2
(*1)
C9
47/25
C10
22/50
C7
100/50
C158
0.1
C149
0.1
R199
N.M.
MG
CNPW-2
CNPW-1
CNPW7
CNPW-4
CNPW-5
CNPW-6
R197
N.M.
FG
IC10
2904
C152
0.1
R212
5.6K
R207
3.3K
R214
270
R215
30K
ORGSNS1
ORGSNS
CNPN-8
(1-4A)
DRSNS1
R145
470
C124
0.1
SW1
DOOR SW
FRSNS1
R171
Z2139
C133
0.1
FRSNS
CNPN-9
CSW1
R206
470
C151
0.1
CSW
CNCSW-1
(1-5A)
CUT1I
R196
C139
CUT1
CNCUT1-1
PSNSI
PSNS
R100
PI1
MODEL
R196
C139
CNCUT1
R100
PI1
UX-108U
N.M.
N.M.
N.M.
N.M.
N.M.
UX-178U/188U/FO-375U
470Ω
0.1μ
2PIN
100Ω
ITR9606
CE2
(2-4D)
RESET
(1-1F)
Q101
R121
R117
R101
1K
C100
1
IC100
PST596CNR
VCC
MRST
SUB
OUT
GND

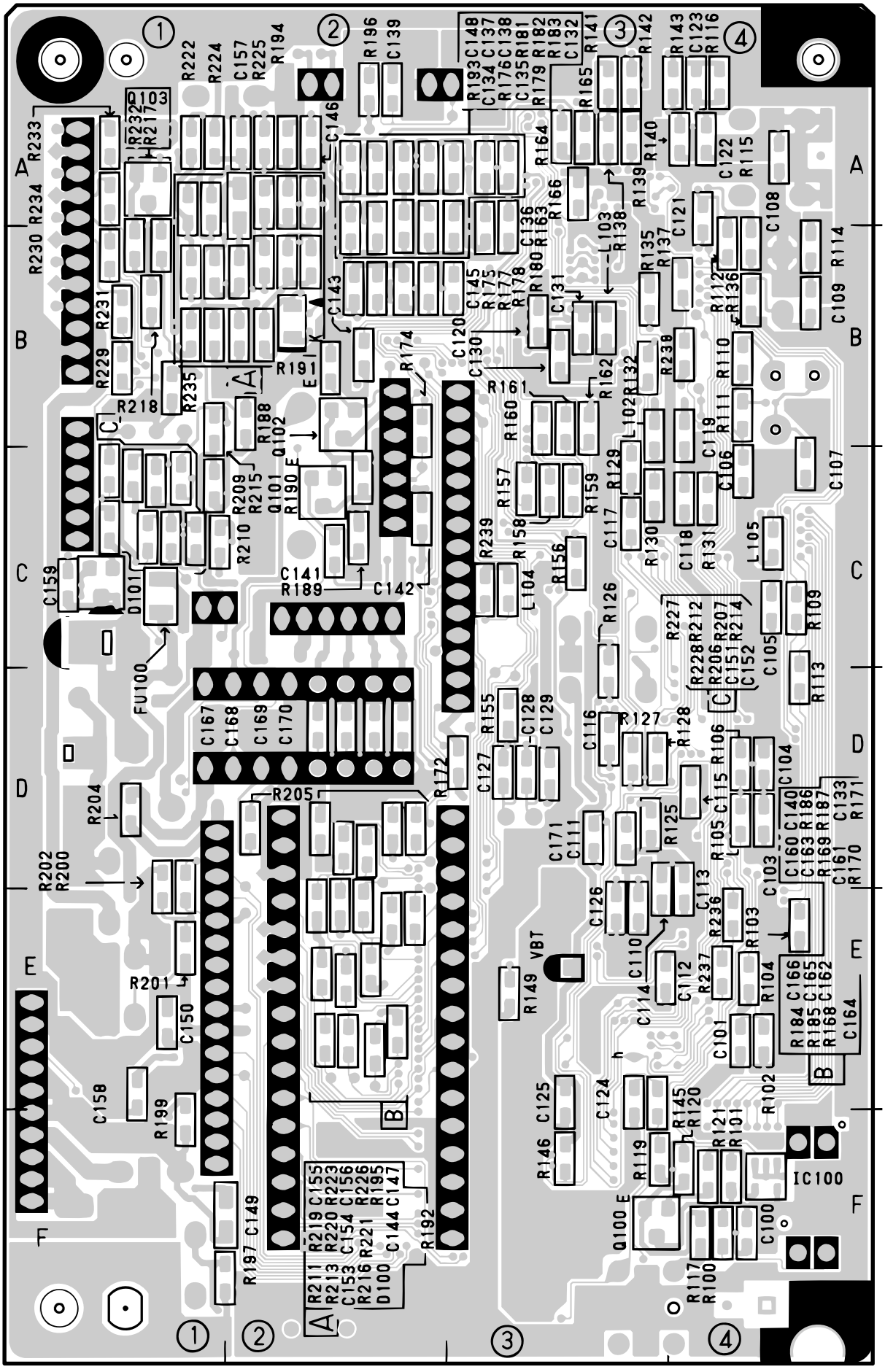

5/6
Video processing/Motor drive thermal block
NOTE:
⚠ These marks are all safety-critical parts.
FU100
1CPS07
D1
RD22FB3
IC7
ULN2003A
COM
1B
2B
3B
4B
5B
6B
7B
E
1C
2C
3C
4C
5C
6C
7C
+24V
MG
VMT
CNMT-5
CNMT-6
TPAD
TPBD
CNMT-1
CNMT-2
CNMT-3
CNMT-4
VTHON
LEDON
CNPW-3
(5-1B)
TPA
TPB
(1-1E)
VTHON
LEDON
(1-4A)
(3-1D)
VTH
CNTH-1
CNTH-2
CNTH-16
CNPW-8
CNPW-9
CNPW-10
R204
22K
MG
CNTH-7
CNTH-8
CNTH-9
+5V
CNTH-10
C150
0.1
R201
20K
THAD1
(1-1F)
TH1
CNTH-5
C8
10/50
R202
470K
(*1)
MODEL
Q103
R217
R188
R209
R210
R227
Q1
R1
R235
UX-108U
N.M.
N.M.
0Ω
N.M.
N.M.
N.M.
N.M.
0Ω
UX-178U/188U/FO-375U
RNC1402
30KΩ
30KΩ
33KΩ
200Ω
0Ω
2SC1858
27Ω/1W
1000P
<VIN>
VIN
(1-1F)
C141
1000P
Q101
2SC2412
R189
1.5K
Q102
2SA1036
R190
5.1K
R191
10K
<VO>
VO
CNCIS-1
VREF+
VREF−
IC9
2902
R218
10K
R232
30K
CNCIS-3
C142
1
<DG>
CNCIS-2
CNCIS-7
GLED
CNCIS-6
IC10
2904
R227
R210
R209
R188
R217
Q103
VREFCONT
(5-5H)
DG


Analog signal block
6/6
IC4 4066
IC6 4053
IC9 2902
IC1 MC34119
TELOUT
TXOUT
RXIN
EXSIG
MAG
GAINC
AGD
SIGTX
SIGRX
TXCONT
RCVOL1
RCVOL2
TELIN
BZCONT
BZOUT
SP+
SP-
SPMUTE
VOLB
VOLA
CNSP-1
CNSP-2
VREF
+5V
+24VA
DG

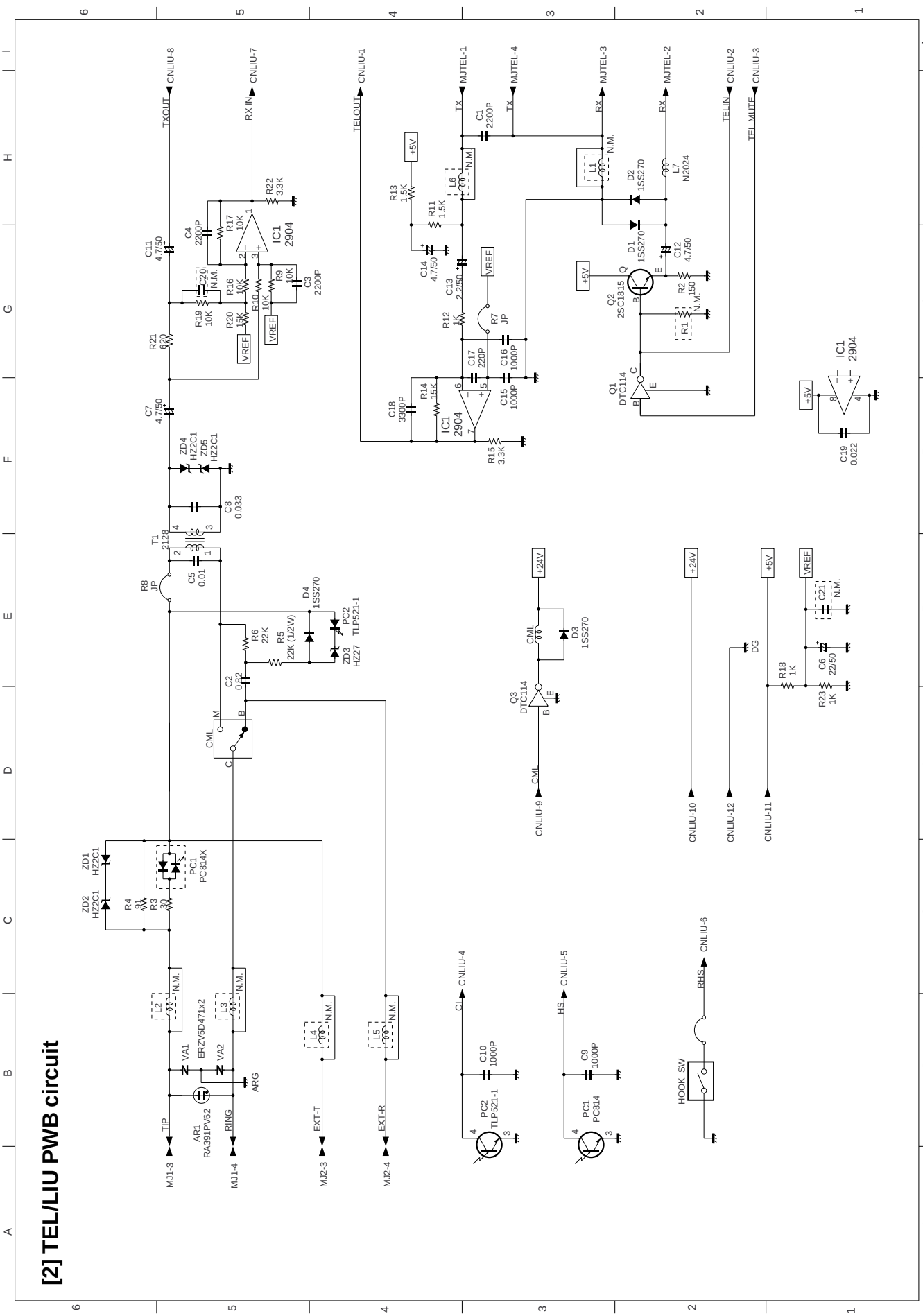
Control PWB parts layout (Top side)



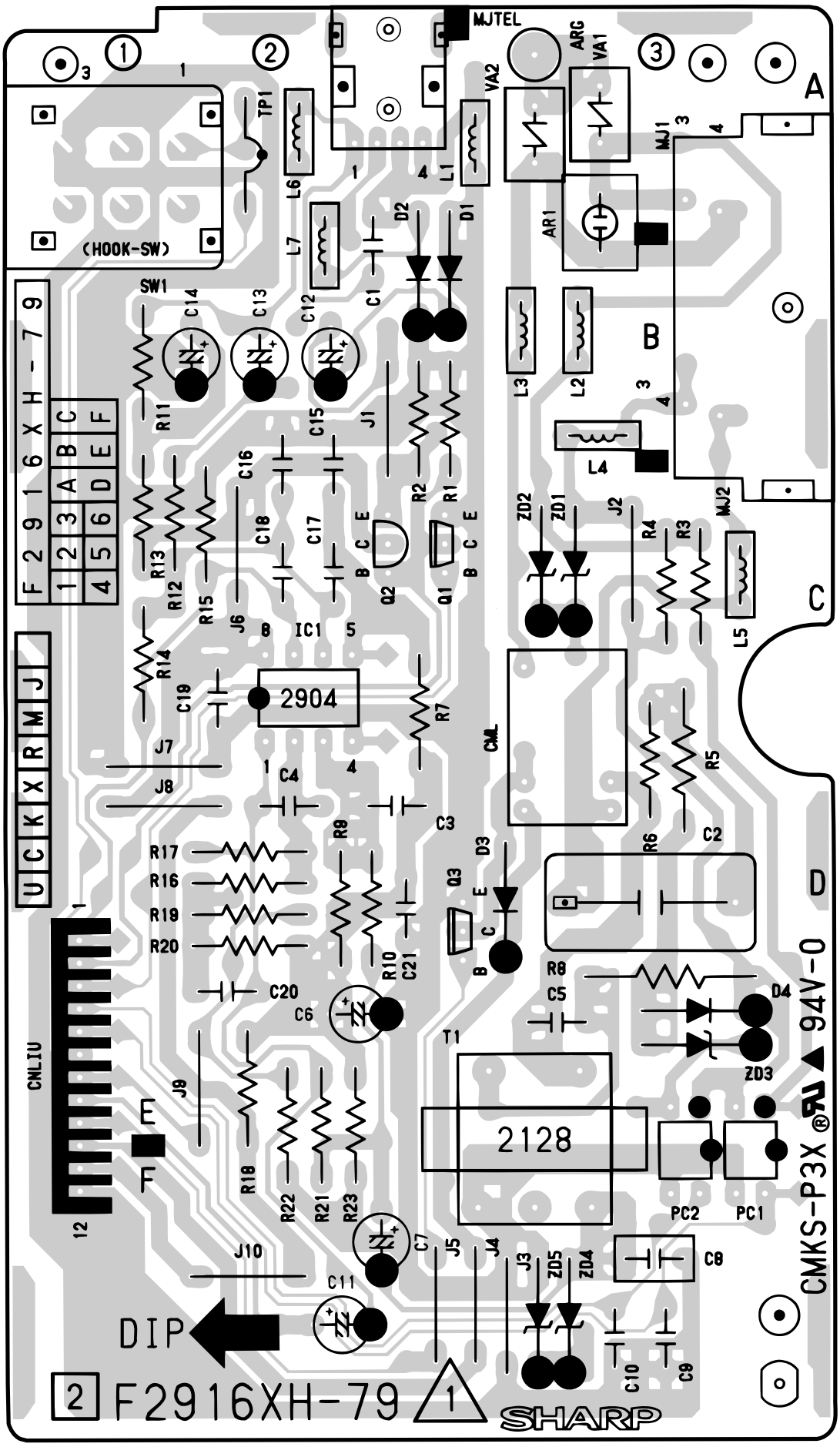
Control PWB parts layout (Bottom side)



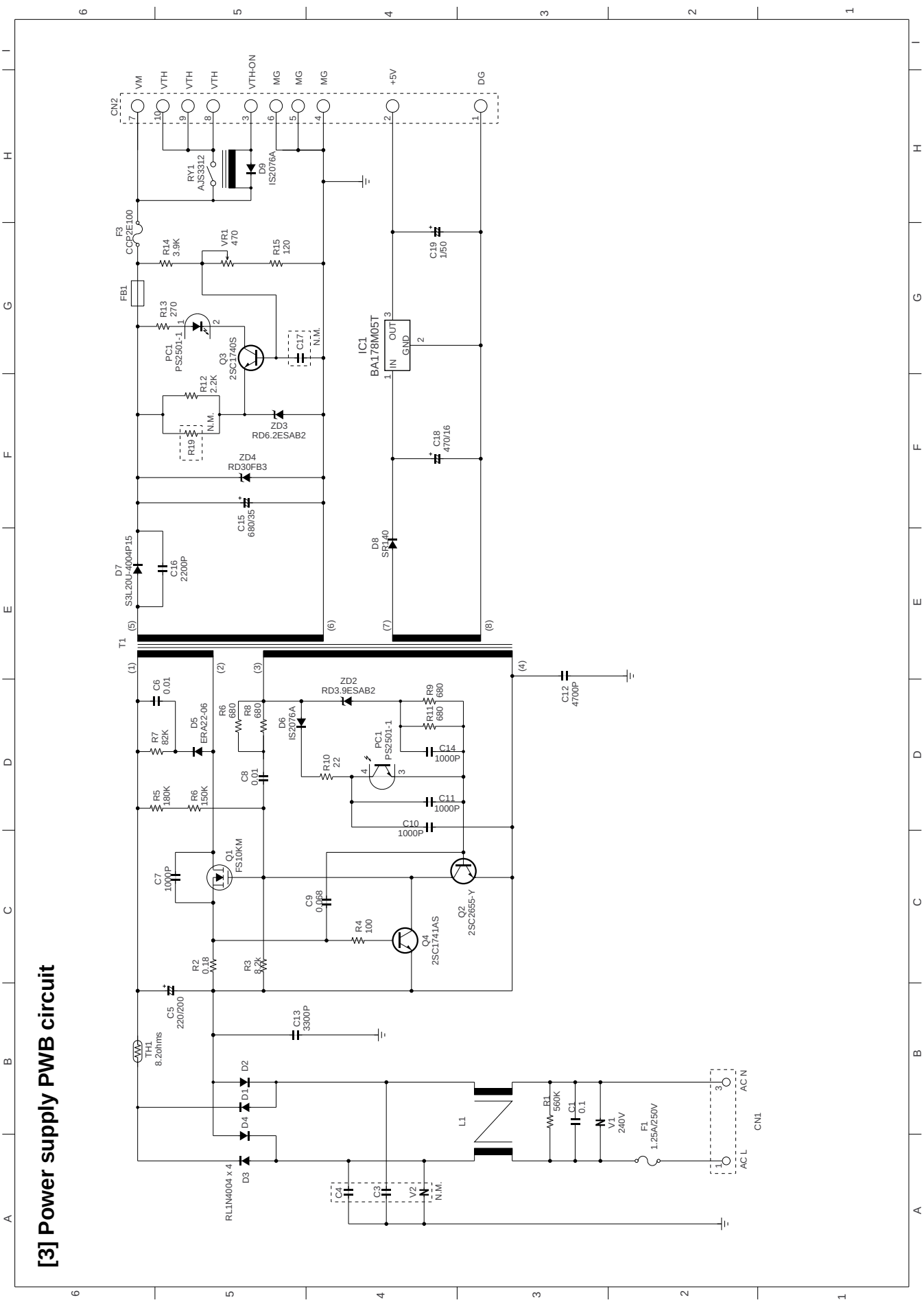
[2] TEL/LIU PWB circuit



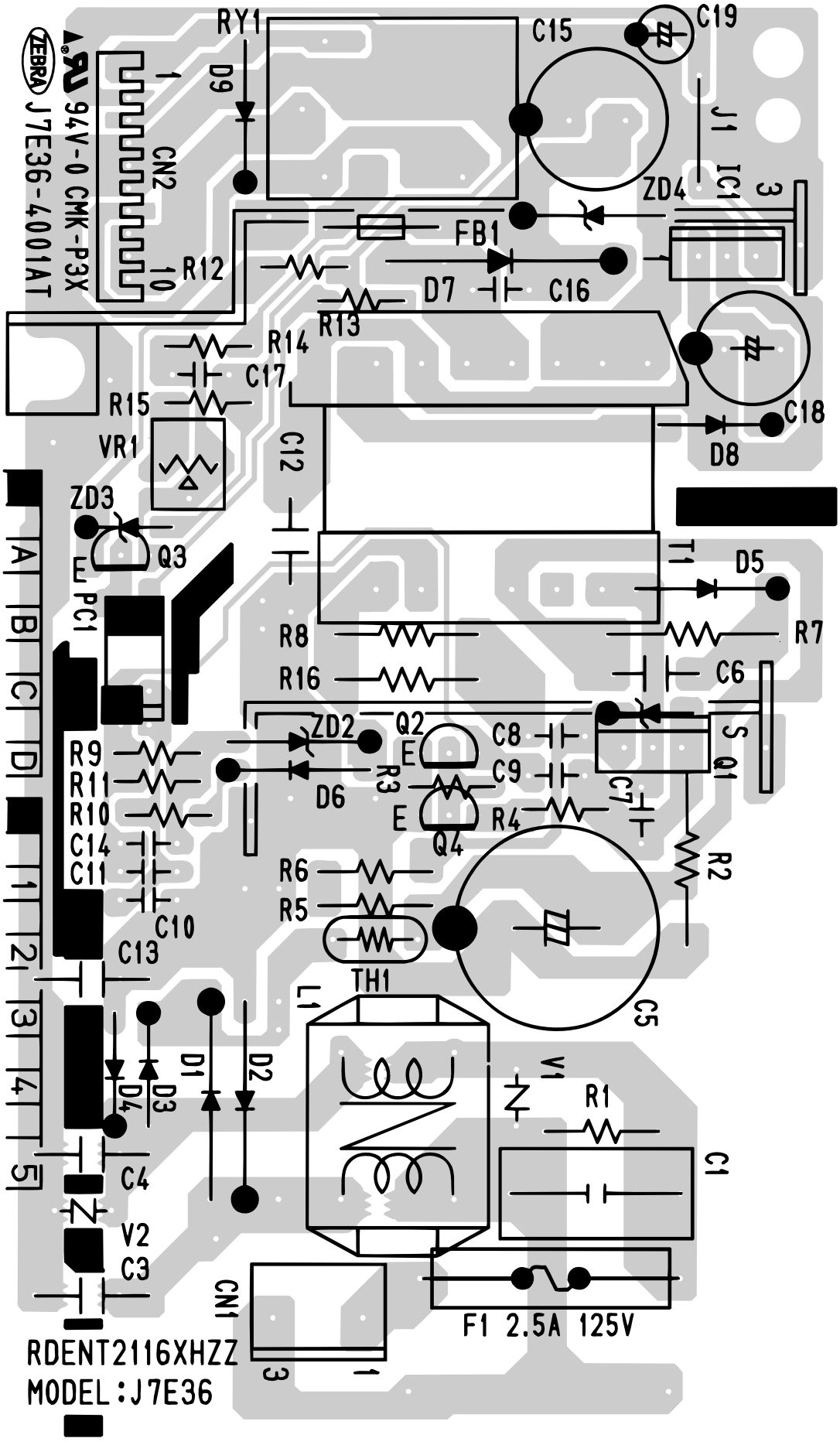
TEL/LIU PWB parts layout



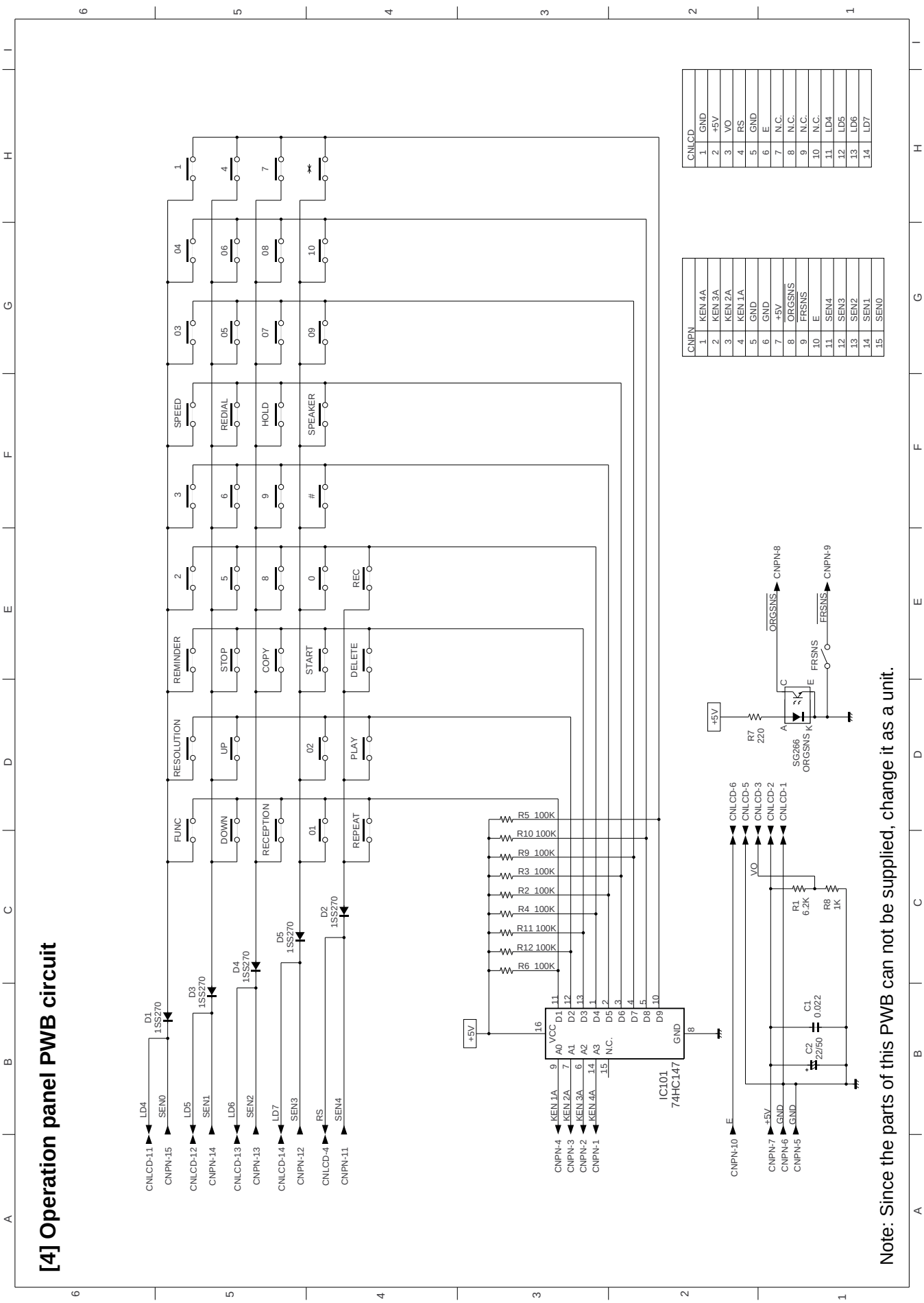
[3] Power supply PWB circuit



Power supply PWB parts layout



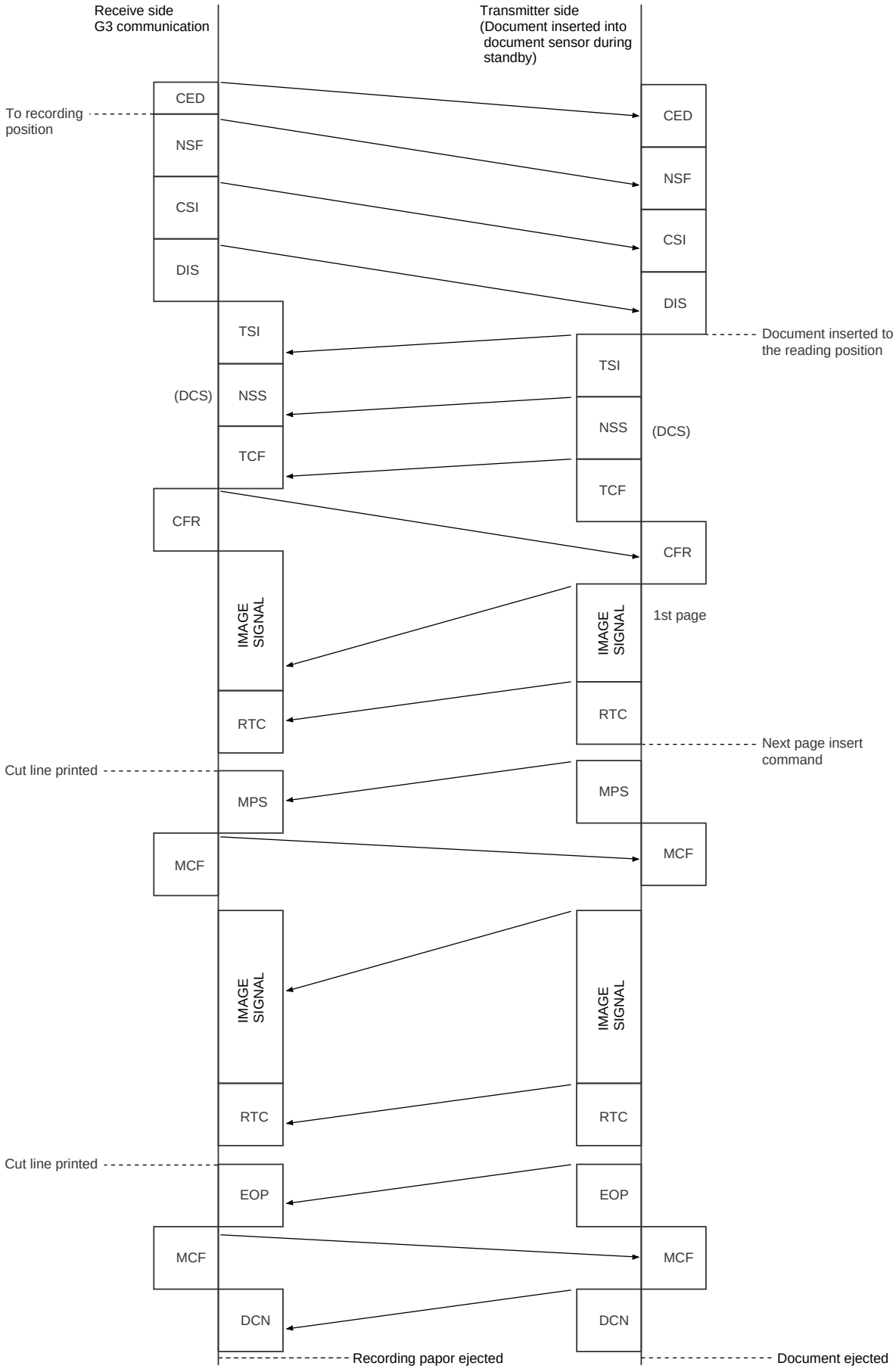
[4] Operation panel PWB circuit



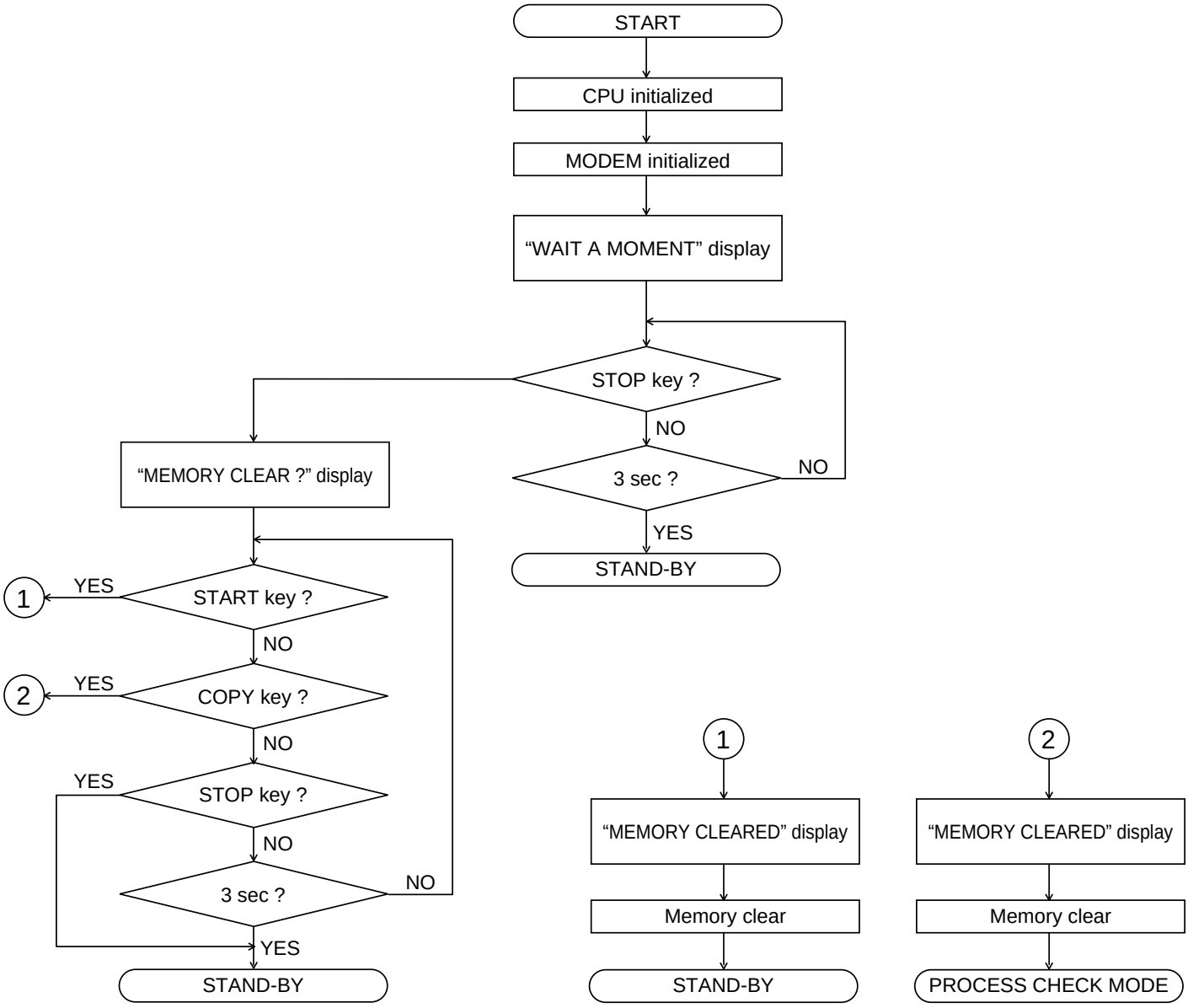
Note: Since the parts of this PWB can not be supplied, change it as a unit.

CHAPTER 7. OPERATION FLOWCHART

[1] Protocol



[2] Power on sequence



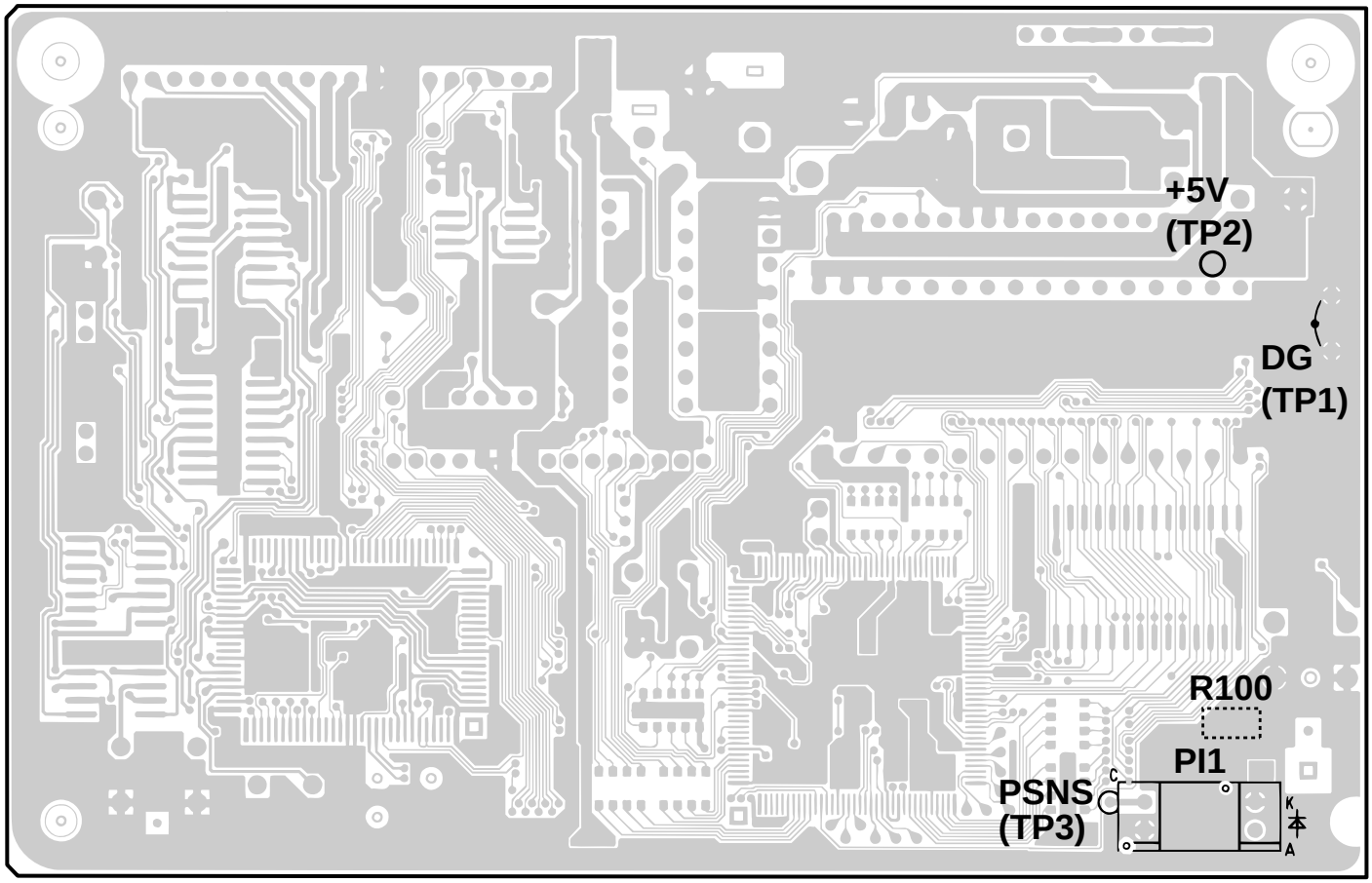
CHAPTER 8. OTHERS

[1] Service tools

1. List

NO.	PARTS CODE	DESCRIPTION	Q'TY	PRICE RANK
1	C P W B S 2 9 1 5 S C S 1	Relay board unit	1	BN
2	P S H E Z 3 3 5 4 S C Z Z	Shading wave memory standard paper	1	AD

Relay board unit

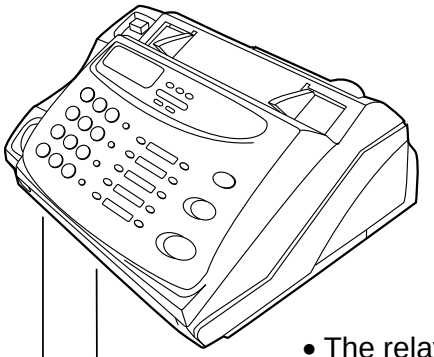


NO.	PARTS CODE	DESCRIPTION	Q'TY	PRICE RANK
1	C C N W – 4 7 5 6 S C 0 1	SPEAKER RELAY CABLE	1	AK
2	C C N W – 4 7 5 7 S C 0 1	PANEL RELAY CABLE	1	AW
3	C C N W – 4 7 5 8 S C 0 1	CIS RELAY CABLE	1	AQ
4	C C N W – 4 7 5 9 S C 0 1	HEAD RELAY CABLE	1	AX
5	C C N W – 4 7 6 0 S C 0 1	CAM SWITCH RELAY CABLE	1	AK
6	C C N W – 4 7 6 1 S C 0 1	CUTTER SWITCH RELAY CABLE	1	AK
7	C C N W – 4 7 6 3 S C 0 1	MOTOR RELAY CABLE	1	AP
8	Q C N W – 4 7 6 4 S C Z Z	PAPER SENSOR RELAY CABLE	1	BB
9	V H P R P i – 5 7 4 / / /	PHOTO TRANSISTOR [PSNS]	1	AF
10	V R S - T S 2 A D 2 2 1 J	RESISTOR (1/10W 220Ω ±5%)[R100]	1	AA
11	Q P W B S 2 9 1 5 S C Z 4	EXTENSION PWB	1	AR

2. Description

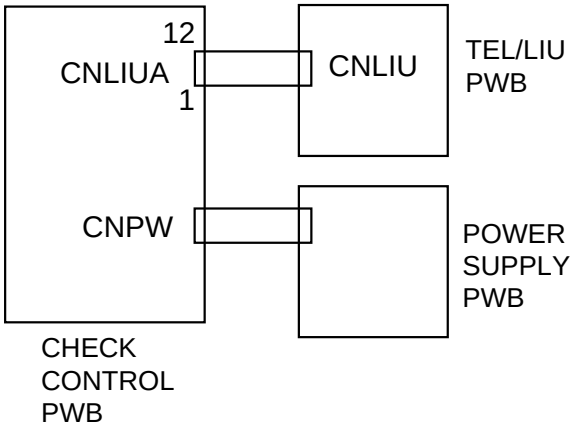
2-1. Relay board unit

1. Remove the TEL/LIU PWB, control PWB and Power Supply PWB from this unit, and mount the relay board unit instead.
   - Before connecting the wiring to the relay board unit, set the test PWB switches to the fixed position.
2. The setting is as follows.



Relay cable

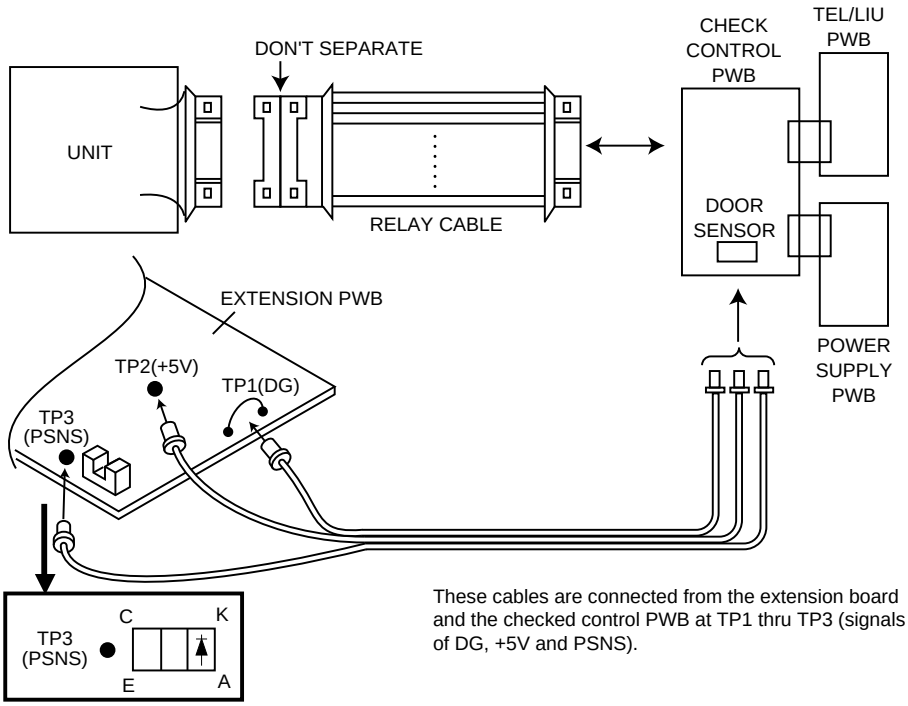
- The relay cables are used as one pair.
- The sensor is wired as shown in the following figure.
- The door swich and hook switch are manually operated.



The recording paper sensor ($\overline{\text{PSNS}}$) is operated by OR of the mechanical unit switch and the test PWB switch. When performing installation in the machine unit, set the test PWB switches to the fixed position.

	Mechanical unit	PWB to be tested
	Actual operation with mechanical unit	
Recording paper sensor	ON/OFF operation	OFF (Photo interrupter is interrupted.)
	PWB sensor check	
Recording paper sensor	OFF	ON/OFF operation

NOTE



These cables are connected from the extension board and the checked control PWB at TP1 thru TP3 (signals of DG, +5V and PSNS).

3. Shading paper

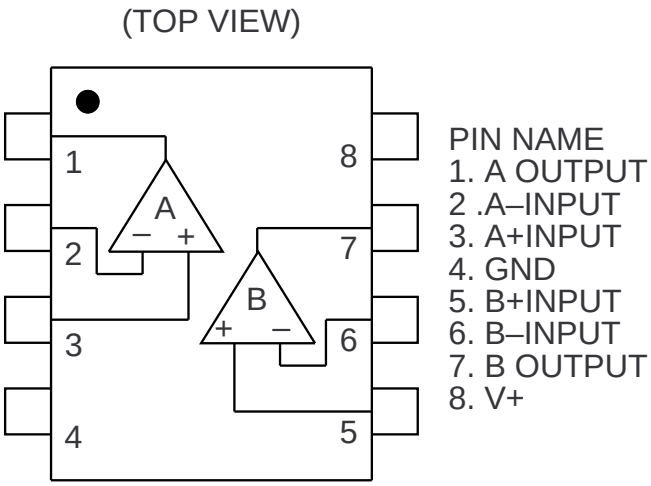
The white and black basis is applied to remember the shading waveform. Be sure to perform this operation when replacing the battery or replacing the control PWB. Execute in the shading mode of DIAG mode.

UX-108/178 SERIES SHADING WAVE MEMORY STANDARD PAPER (PSHEZ3354SCZZ)

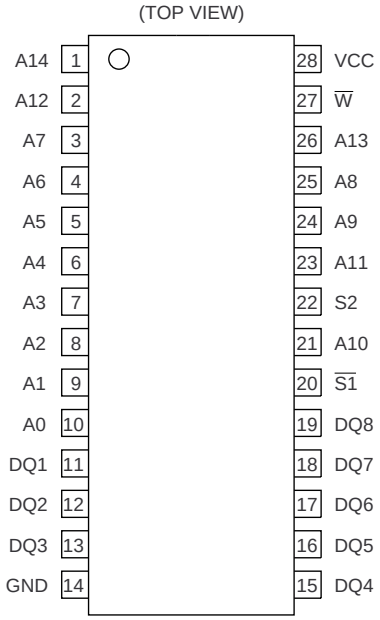
[2] IC signal name

CONTROL PWB UNIT

IC10: VHiNJM2904M-2 (NJM2904M)

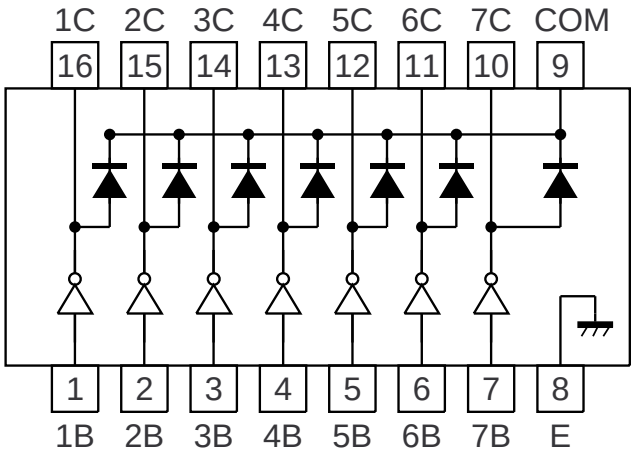


IC5: VHiW24257S7LL (W24257S-70LLT)

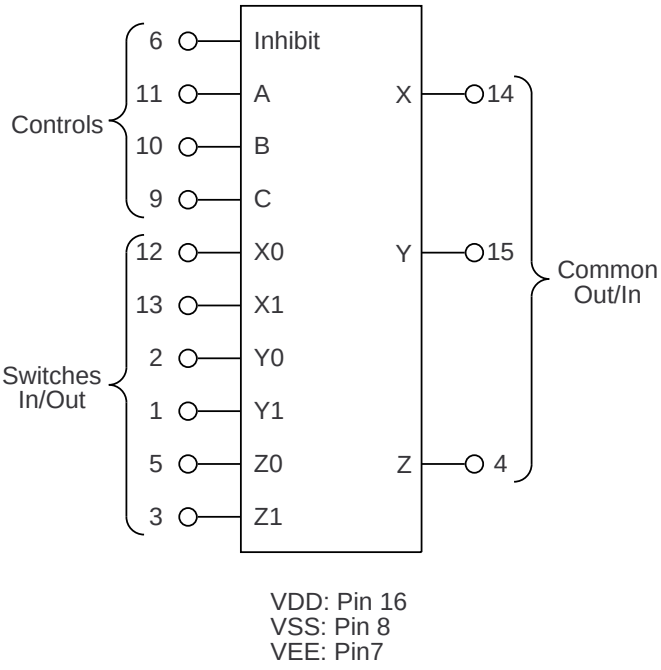


Pin name	Signal
A0~A12	Address input
CE1/CE2	Chip enable
WE	Write enable
OE	Write enable
I/O1~I/O8	Data I/O
VCC	Power source
GND	Ground
N.C.	No connection

IC7: VHiULN2003AN/ (ULN2003A)

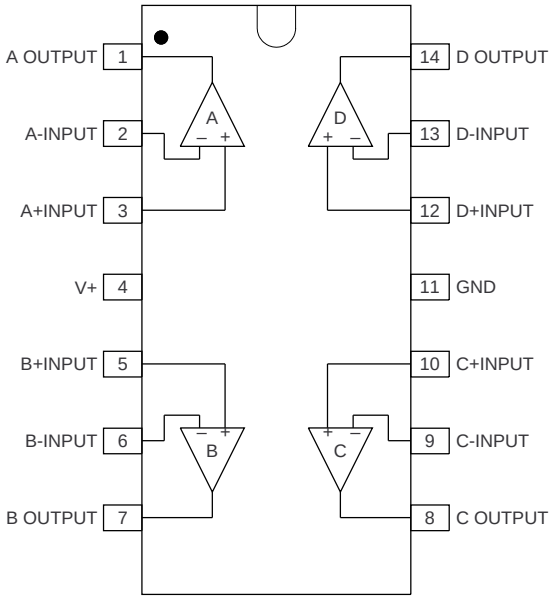


IC6: VHiHCF4053M1T (HCF4053B)

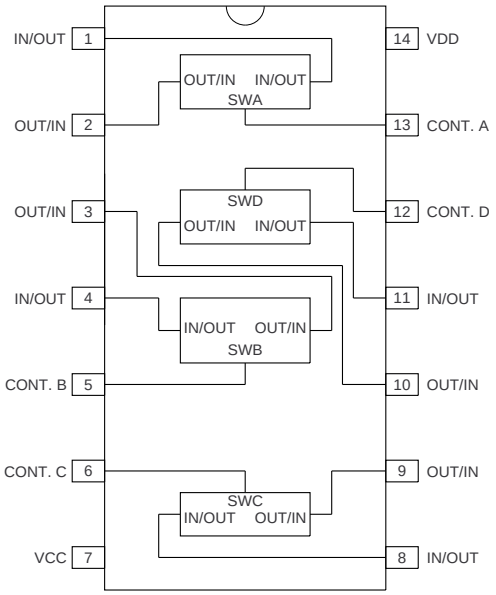


VDD: Pin 16
VSS: Pin 8
VEE: Pin7

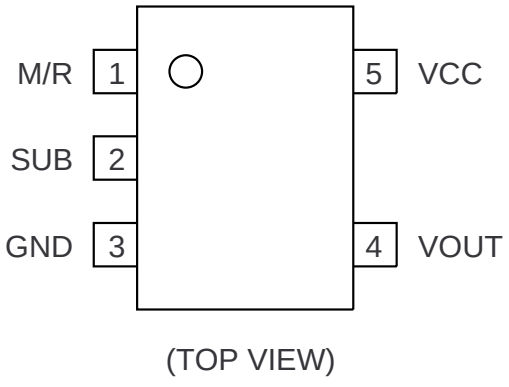
IC9: VHiLM2902D/-1 (LM2902D)



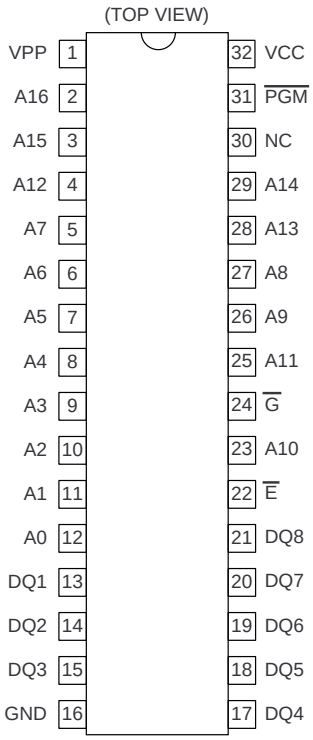
IC4: VHiHCF4066M1T (HCF4066)



IC100: VHiPST596CMT1 (PST596CNR)



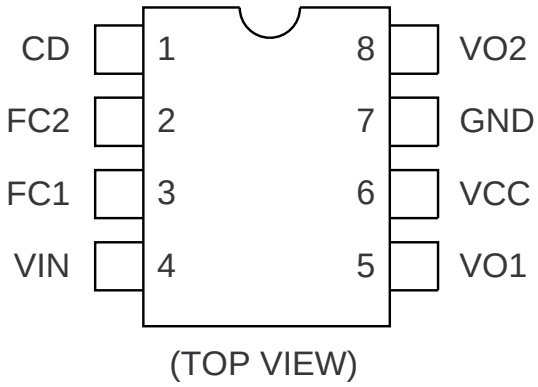
IC8: VHi27C1000PC5 (27C010)
EP-ROM



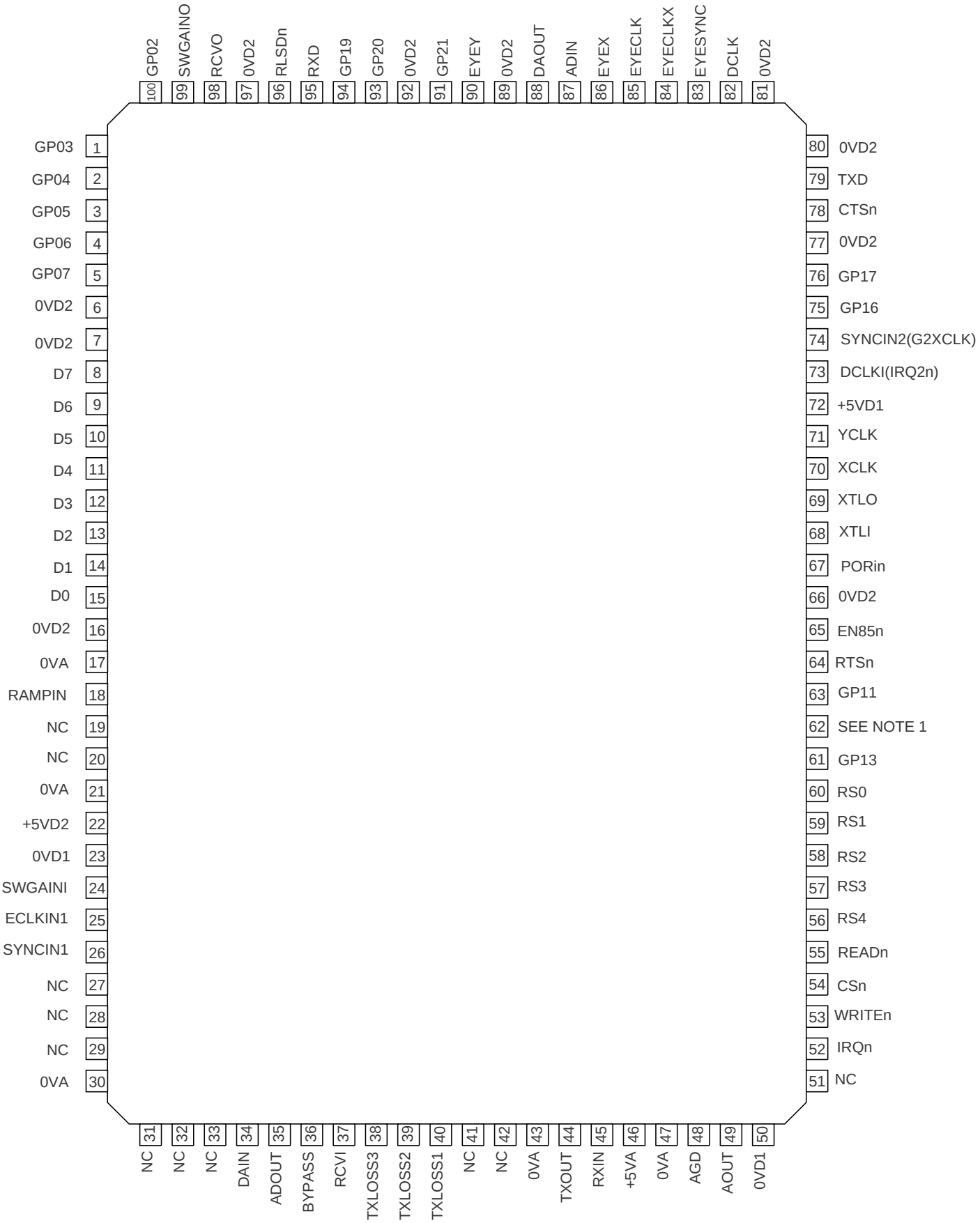
Pin name	Signal
A0~A16	Address input
$\overline{E}$	Chip enable
$\overline{G}$	Output enable
GND	Ground
$\overline{PGM}$	Program
DQ1~DQ8	Data output (Program input)
VCC	+5V power
VPP	+12.5V power(*)

(*) Only in the program mode

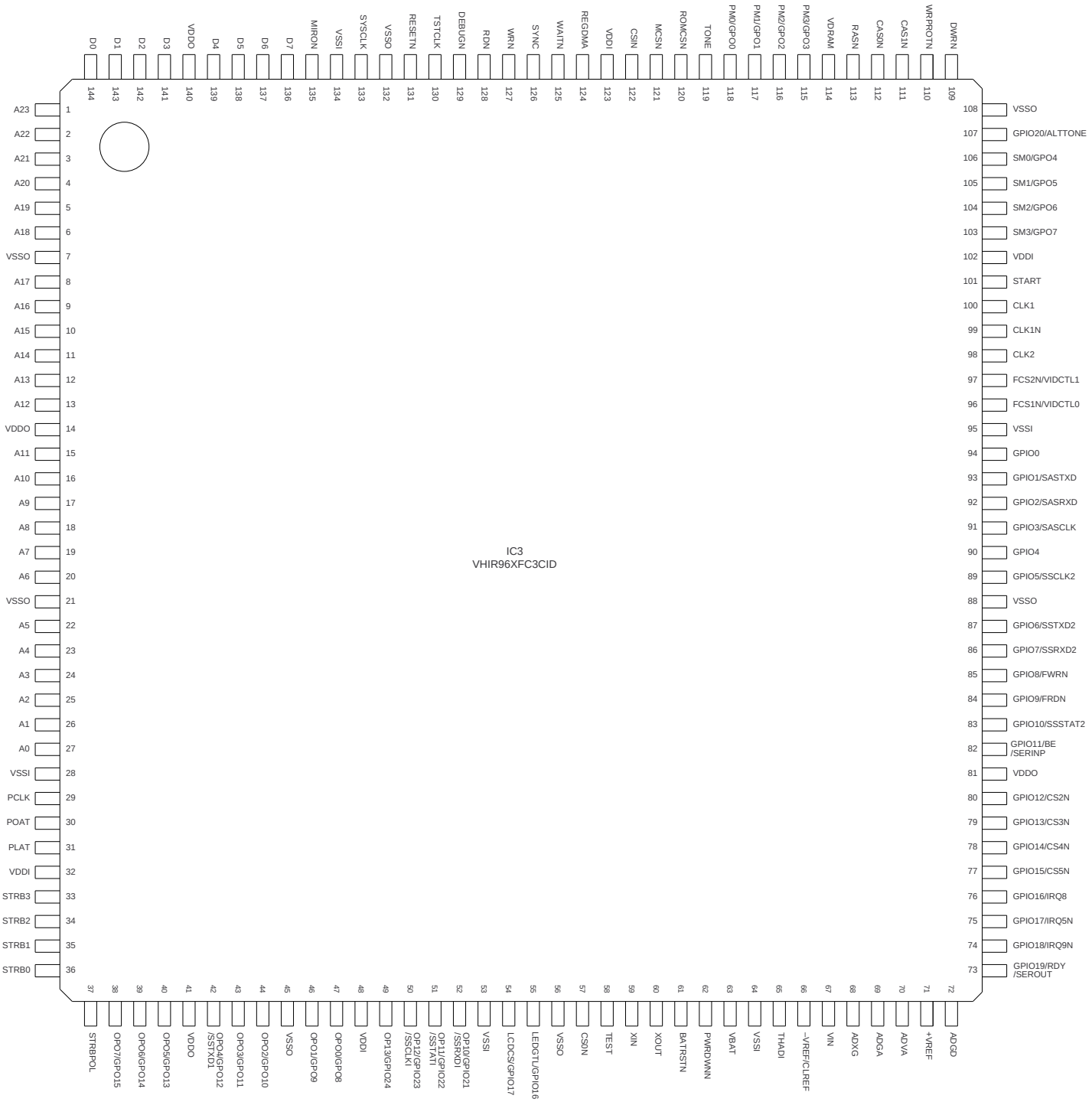
IC1: VHiMC34119DR2 (MC34119DR2)



IC2: VHiR96XFC3CID (96DFXL-CID)

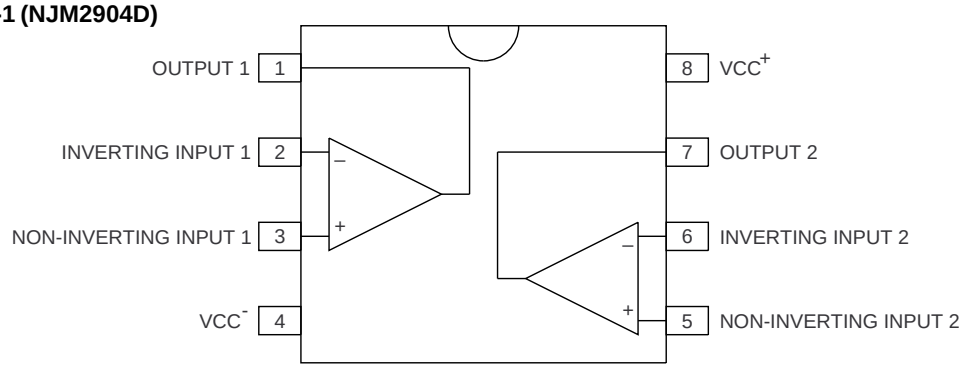


IC3: VHiR96XFC3CID (XFC3)



TEL/LIU PWB UNIT

IC1: VHiNJM2904D-1 (NJM2904D)



SHARP **PARTS GUIDE**

UX-108
UX-178
UX-188
MODEL FO-375

Non Cutter model	Cutter model
UX-108	UX-178/188 FO-375

CONTENTS

1 Cabinet, etc.

2 Upper cabinet

3 Document guide upper

4 Drive unit (Non cutter model) (UX-108)

5 Drive unit (Cutter model) (UX-178/188/FO-375)

6 Packing material & Accessories

7 Control PWB unit

8 TEL-Liu PWB unit

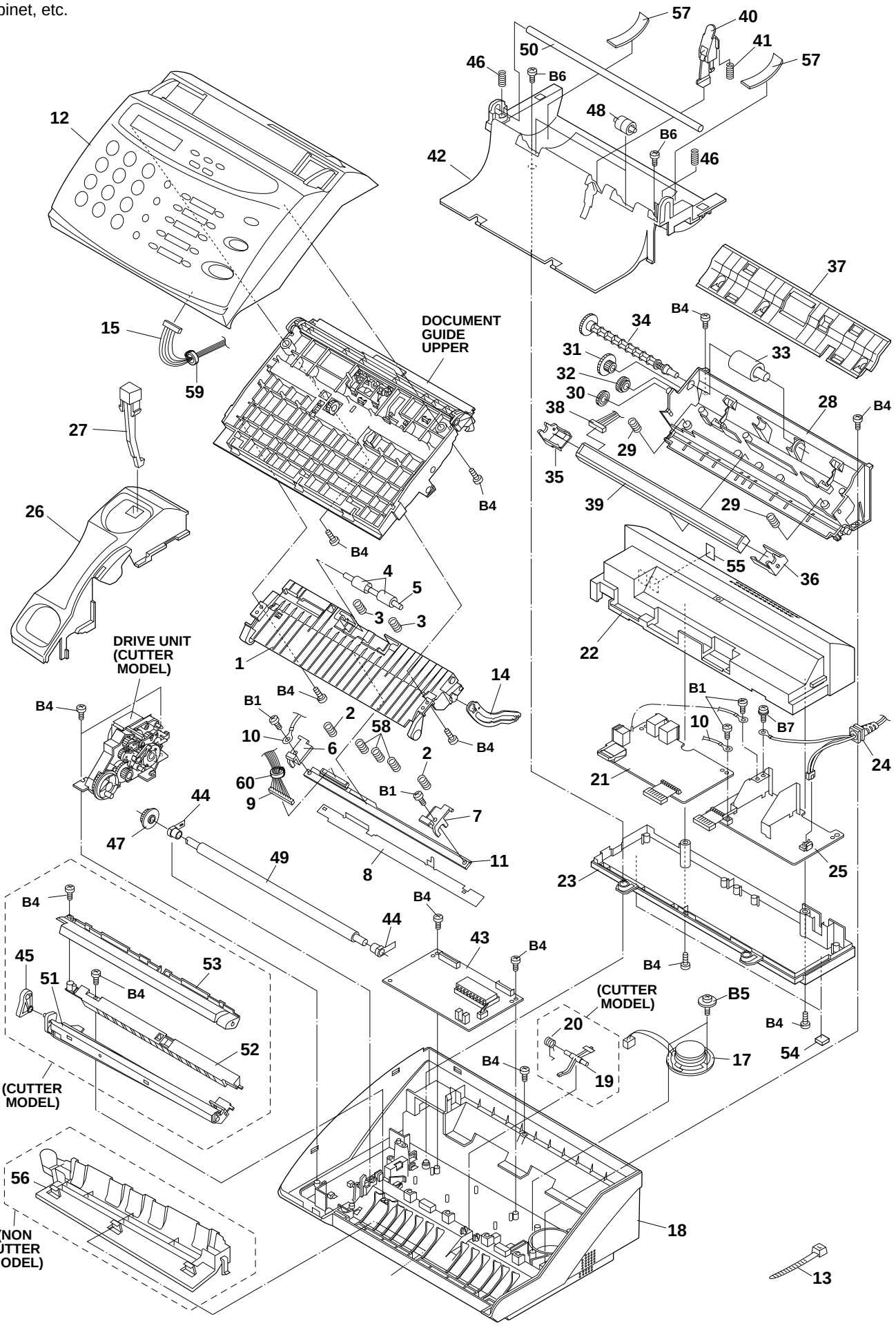
9 Power supply PWB unit

50 Hardware parts

■ Index

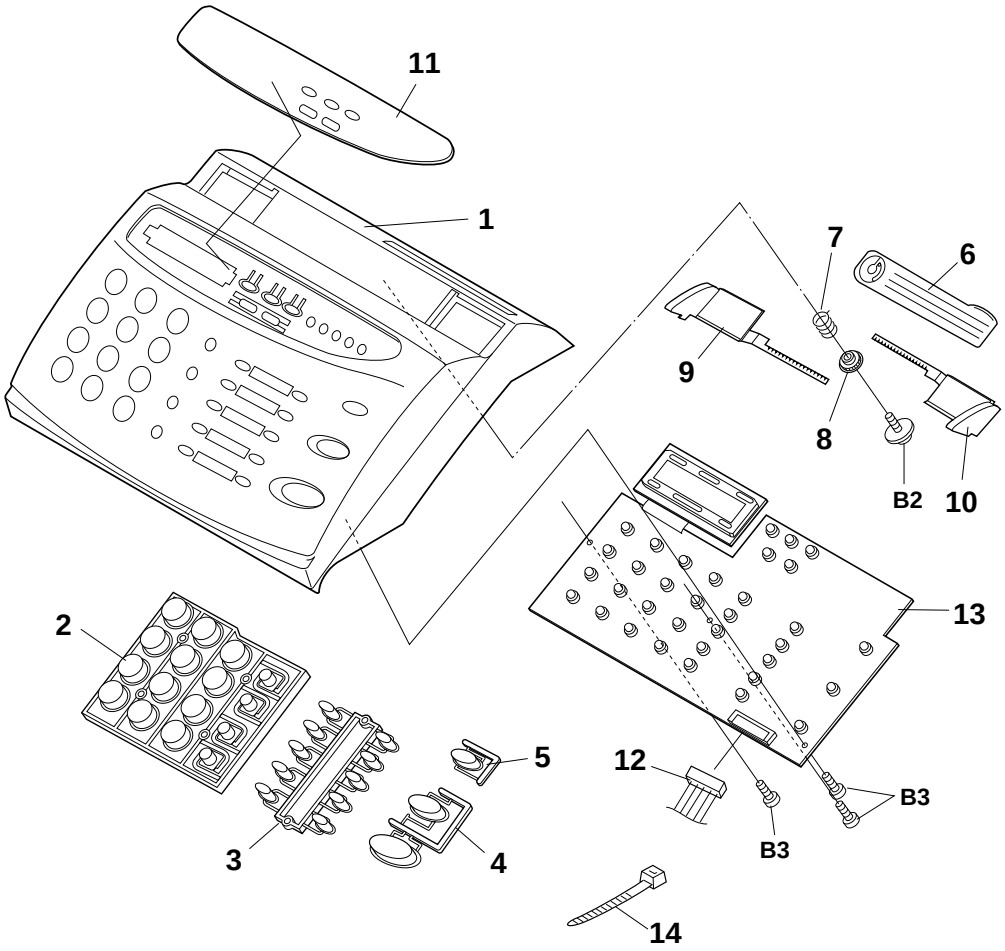
Because parts marked with "⚠" is indispensable for the machine safety maintenance and operation, it must be replaced with the parts specifi to the product specification.

[1] Cabinet, etc.

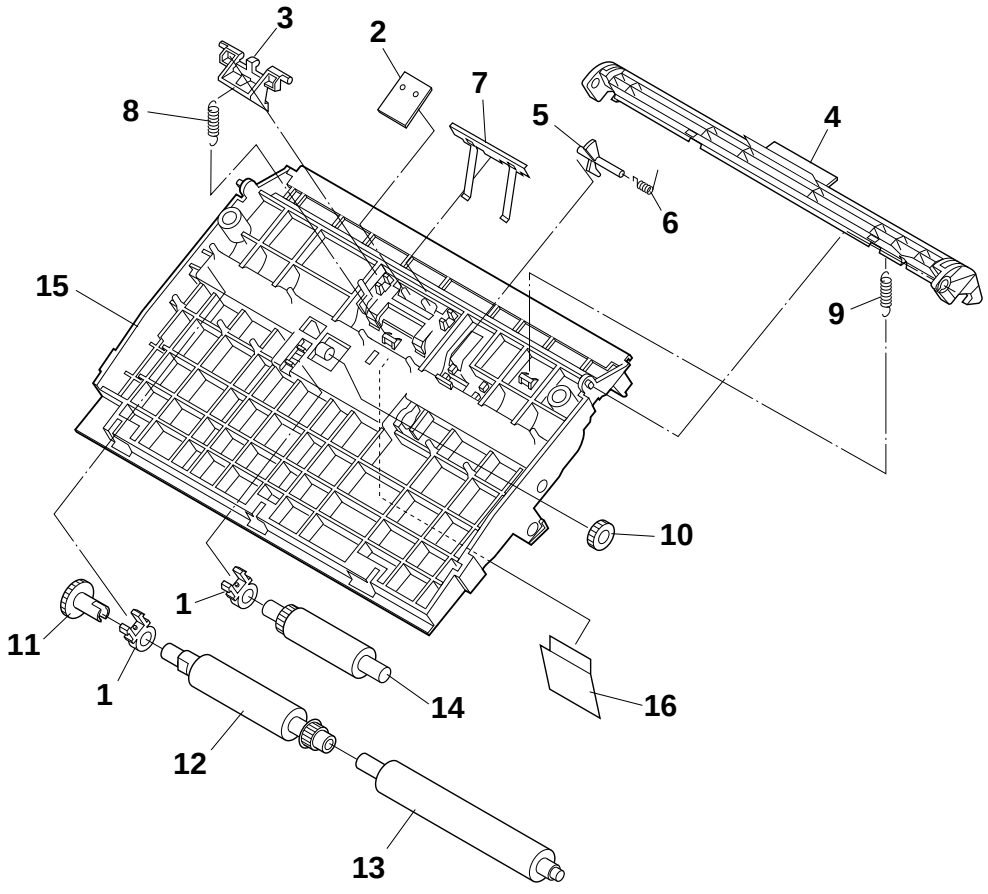


NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
[1] Cabinet etc.						
1	LFRM-2184XHZZ	AP	N	C	Head frame	
2	MSPRC2949XHZZ	AC	N	C	Head spring A	
3	MSPRC2950XHZZ	AC	N	C	Pinch roller pressing spring	
4	NROLP2334XHZA	AC	N	C	Pinch roller	
5	NSFTZ2281XHZZ	AD	N	C	Pinch roller shaft	
6	PGIDP2497XHZZ	AC	N	C	Head support,left	
7	PGIDP2498XHZZ	AC	N	C	Head support,right	
8	PSHEZ3324XHZZ	AD	N	C	Head sheet	
9	QCNW-4748XHZZ	AP	N	C	Head cable	
10	QCNW-4817XHZZ	AE	N	C	Head earth cable	
11	RHEDZ2054XHZZ	BP	N	B	Thermal head	
12	DCEKP370BXH01	BL	N	E	Operation panel unit	[108U/178U]
	DCEKP370BXH05	BF	N	E	Operation panel unit	[188U]
	DCEKP370BHX04	BF	N	E	Operation panel unit	[375U]
13	LBNDJ2006XHZZ	AA		C	Band(GT-100M)	
14	LSTPF2049XHZZ	AD	N	C	Stopper plate	
15	QCNW-4816XHZZ	AL	N	C	Panel cable	
17	CCNW-4745XH01	AL	N	C	Speaker ass'y	
18	GCABB2298XHZA	AT	N	D	Lower cabinet	[108U/178U]
	GCABB2298XHZC	AT	N	D	Lower cabinet	[188U]
	GCABB2298XHZB	AT	N	D	Lower cabinet	[375U]
19	MLEVP2263XHZZ	AC	N	C	Paper sensor lever	[178U/188U/375U]
20	MSPRD2947XHZZ	AC	N	C	Paper sensor lever spring	[178U/188U/375U]
21	DCEKL366BXH01	BE	N	E	TEL/Liu PWB unit	
22	GCASP2099XHZZ	AN	N	C	PWB case,top	
23	GCASP2100XHZZ	AN	N	C	PWB case,bottom	
24	QACCZ2012XHZZ	AT	N	B	AC cord ass'y	
⚠ 25	RDENT2116XHZZ	BN	N	E	Power supply PWB unit	
26	GDAI-2078XHZA	AH	N	C	Handset cover	[108U/178U]
	GDAI-2078XHZC	AH	N	C	Handset cover	[188U]
	GDAI-2078XHZB	AH	N	C	Handset cover	[375U]
27	MLEVP2261XHZZ	AD	N	C	Hook switch lever	
28	LFRM-2185XHZZ	AH	N	C	Scanner fram	
29	MSPRC2948XHZZ	AC	N	C	CIS spring	
30	NGERH2379XHZZ	AC	N	C	Idler gear,25Z	
31	NGERH2380XHZZ	AC	N	C	Reduction gear,17/36Z	
32	NGERH2392XHZZ	AC	N	C	Reduction gear,17/21Z	
33	NROLR2375XHZZ	AL	N	C	Feed roller	
34	NSFTZ2273XHZZ	AF	N	C	Feed roller shaft	
35	PGIDP2513XHZZ	AH	N	C	CIS support,left	[108U]
	PGIDP2499XHZZ	AD	N	C	CIS support,left	[178U/188U/375U]
36	PGIDP2514XHZZ	AH	N	C	CIS support,right	[108U]
	PGIDP2500XHZZ	AD	N	C	CIS support,right	[178U/188U/375U]
37	PGIDP2505XHZZ	AF	N	C	Document guide lower	
38	QCNW-4814XHZZ	AG	N	C	CIS cable	[108U]
	QCNW-4747XHZZ	AH	N	C	CIS cable	[178U/188U/375U]
39	RUNTZ2021SCZZ	BF	N	B	CIS unit	[108U]
	RUNTZ2020SCZZ	BF	N	B	CIS unit	[178U/188U/375U]
40	MLEVP2262XHZZ	AD	N	C	Paper sensor lever	
41	MSPRC2989XHZZ	AC	N	C	Paper sensor lever spring	
42	PGIDP2496XHZZ	AD	N	C	Paper support guide	
43	DCEKC587JXHZZ	BV	N	E	Control PWB unit(Within ROM)	[108U]
	DCEKC586JXHZZ	BZ	N	E	Control PWB unit(Within ROM)	[178U/188U/375U]
44	LBSHP2092XHZZ	AC	N	C	Platen bearing	
45	MARMP2019XHZZ	AC	N	C	Cutter arm	[178U/188U/375U]
46	MSPRC2945XHZZ	AC	N	C	Anti curl spring	
47	NGERH2382XHZZ	AC	N	C	Platen gear	
48	NROLP2332XHZZ	AD		C	PO pinch roller	
49	NROLR2376XHZZ	AX	N	C	Platen roller	
50	NSFTZ2274XHZZ	AK	N	C	Anti curl shaft	
51	PCUT-2037SCZZ	AT	N	C	Cutter	[178U/188U/375U]
52	PGIDP2506XHZZ	AE	N	C	Cutter guide	[178U/188U/375U]
53	PGIDP2507XHZZ	AF	N	C	Cutter cover	[178U/188U/375U]
54	GLEGG2068XHZZ	AC	N	C	Rubber leg	
55	PSHEZ3325XHZZ	AD	N	C	Jack sheet	
56	PGIDP2503XHZZ	AH	N	C	Paper guide upper	[108U]
57	PSHEZ3362XHZZ	AD	N	C	Guide sheet	
58	MSPRC3005XHZZ	AC	N	C	Head spring B	
⚠ 59	RCORF2103XHZZ	AF		B	Core	
⚠ 60	RCORF2064XHZZ	AF		B	Core	

[2] Upper cabinet

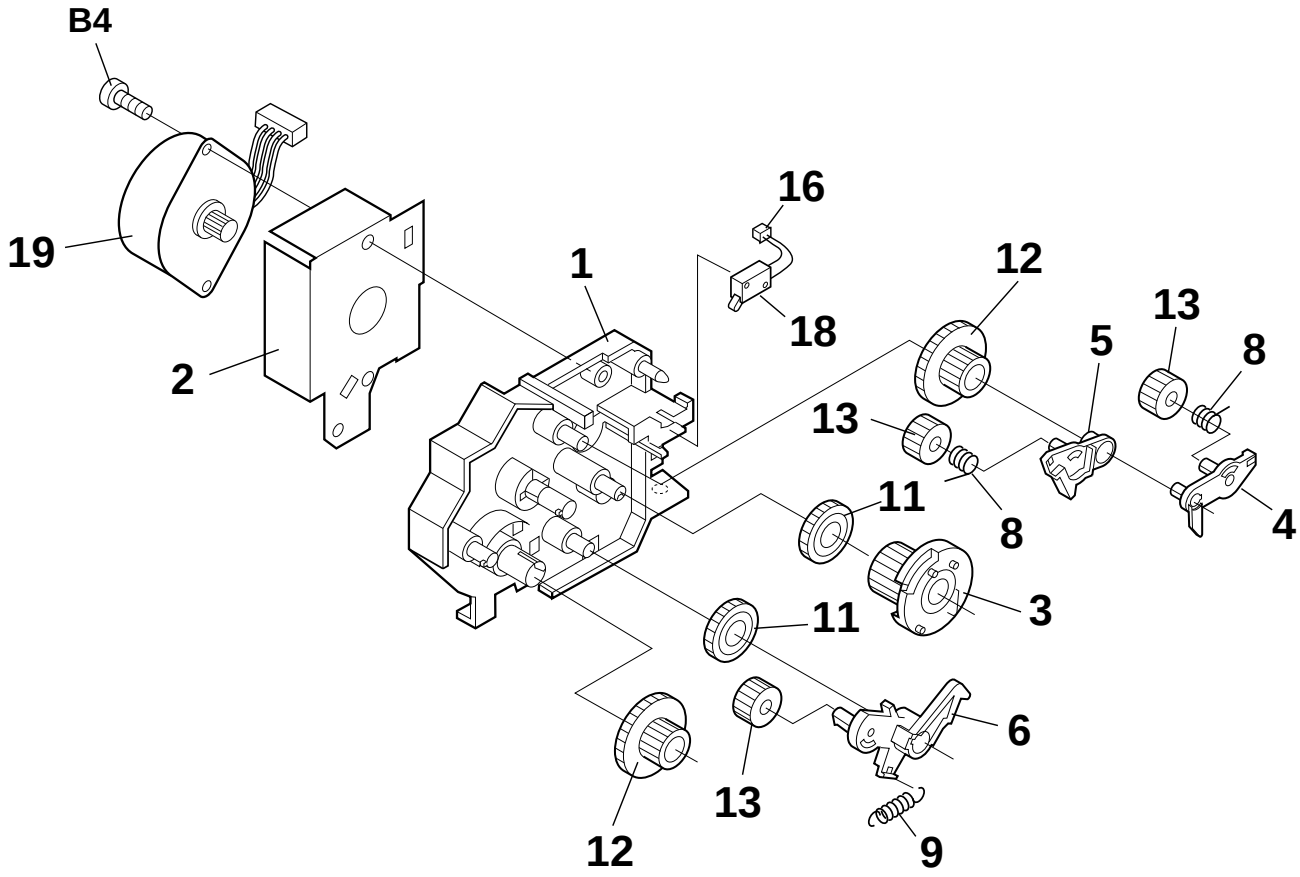


[3] Document guide upper

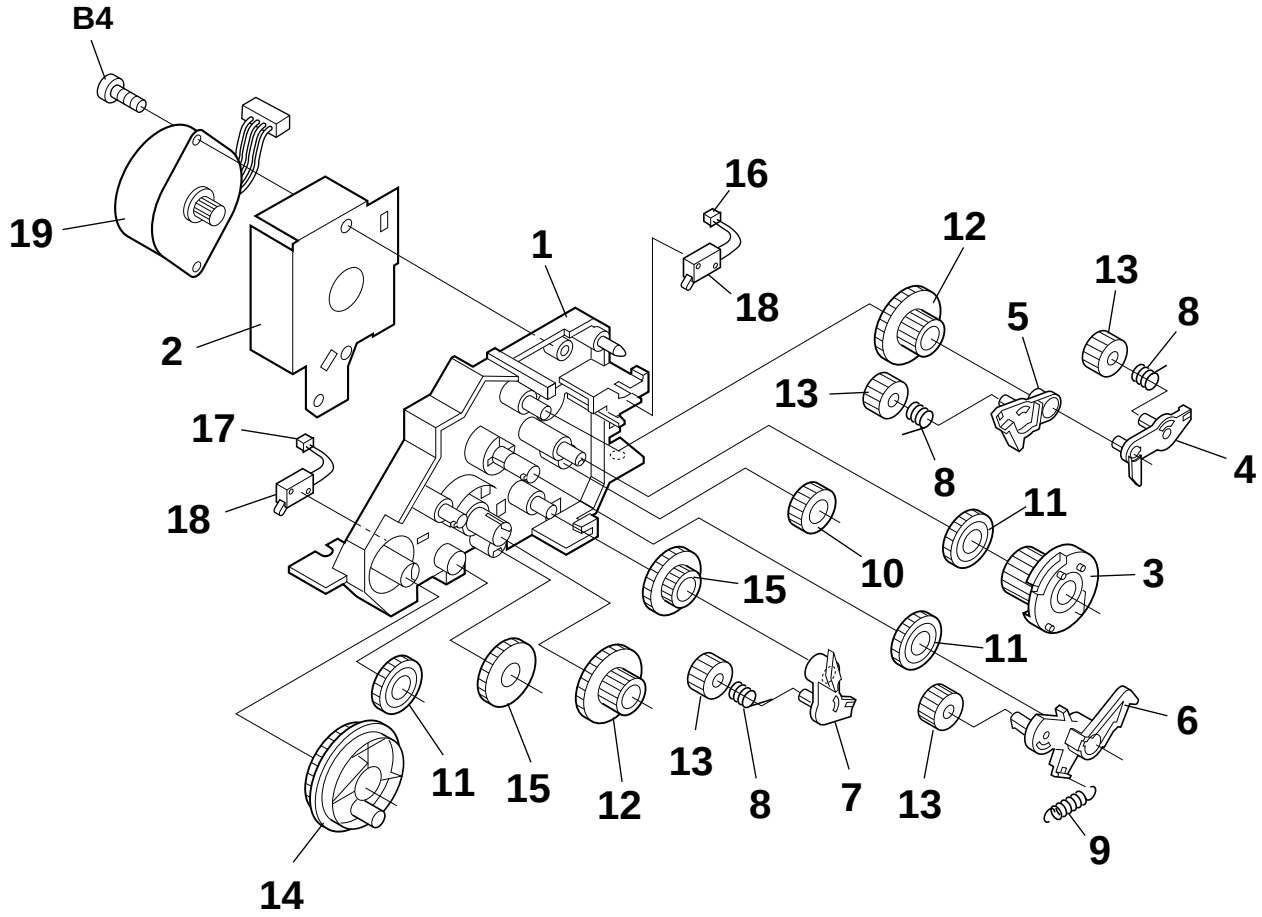


NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
[2] Upper cabinet						
1	GCABA2297XHZA	AT	N	D	Upper cabinet	[108U/178U]
	GCABA2297XHZC	AT	N	D	Upper cabinet	[188U]
	GCABA2297XHZB	AT	N	D	Upper cabinet	[375U]
2	JBTN-2216XHZA	AF	N	C	12 key	[108U/178U]
	JBTN-2216XHZC	AF	N	C	12 key	[188U]
	JBTN-2216XHZB	AF	N	C	12 key	[375U]
3	JBTN-2217XHZA	AD	N	C	Direct key	[108U/178U]
	JBTN-2217XHZC	AE	N	C	Direct key	[188U]
	JBTN-2217XHZB	AE	N	C	Direct key	[375U]
4	JBTN-2218XHZZ	AE	N	C	Start key	
5	JBTN-2219XHZZ	AD	N	C	Stop key	
6	LPLTP2909XHZA	AE	N	C	Document tray	[108U/178U]
	LPLTP2909XHZC	AE	N	C	Document tray	[188U]
	LPLTP2909XHZB	AE	N	C	Document tray	[375U]
7	MSPRC2954XHZZ	AC	N	C	Hopper spring	
8	NGERP2318XHZZ	AD		C	Pinion gear	
9	PGIDP2501XHZA	AE	N	C	Hopper guide,left	[108U]
	PGIDP2501XHZC	AE	N	C	Hopper guide,left	[188U]
	PGIDP2501XHZB	AE	N	C	Hopper guide,left	[375U]
10	PGIDP2502XHZA	AE	N	C	Hopper guide,right	[108U]
	PGIDP2502XHZC	AE	N	C	Hopper guide,right	[188U]
	PGIDP2502XHZB	AE	N	C	Hopper guide,right	[375U]
11	HPNLH2383XHZB	AK	N	D	Decoration panel	[108U]
	HPNLH2383XHZA	AK	N	D	Decoration panel	[178U]
	HPNLH2383XHZD	AK	N	D	Decoration panel	[188U]
	HPNLH2383XHZC	AD	N	D	Decoration panel	[375U]
12	QCNW-4816XHZZ	AL	N	C	Panel cable	
13	DCEKP367BXH01	BH	N	E	Operation panel PWB unit	
14	LBNDJ2006XHZZ	AA		C	Band	
	(Unit)					
901	DCEKP370BXH01	BL	N	E	Operation panel unit	[108U/178U]
	DCEKP370BXH05	BF	N	E	Operation panel unit	[188U]
	DCEKP370BXH04	BF	N	E	Operation panel unit	[375U]
[3] Document guide upper						
1	LBSHP2093XHZZ	AC	N	C	Bearing	
2	LPLTG2911XHZZ	AE	N	C	Separator rubber	
3	LPLTP2908XHZZ	AE	N	C	Separator plate	
4	MLEVP2264XHZZ	AD	N	C	Panel lock lever	
5	MLEVP2265XHZZ	AD	N	C	Document sensor lever	
6	MSPRD2953XHZZ	AC	N	C	Document sensor lever spring	
7	MSPRP2944XHZZ	AC	N	C	Paper feed spring	
8	MSPRT2951XHZZ	AC	N	C	Separate spring	
9	MSPRT2951XHZZ	AC	N	C	Panel lock lever spring	
10	NGERH2383XHZZ	AC	N	C	Idler gear,20	
11	NGERH2402XHZZ	AC	N	C	CIS gear,29Z	
12	NROLR2372XHZZ	AL	N	C	CIS roller A ass'y	
13	NROLR2373XHZZ	AL	N	C	CIS roller B ass'y	
14	NROLR2374XHZZ	AP	N	C	Transfer roller	
15	PGIDP2504XHZZ	AF	N	C	Document guide upper	
16	PSHEZ3355XHZZ	AD	N	C	Rear sheet	

[4] Drive unit (Non cutter model) (UX-108)

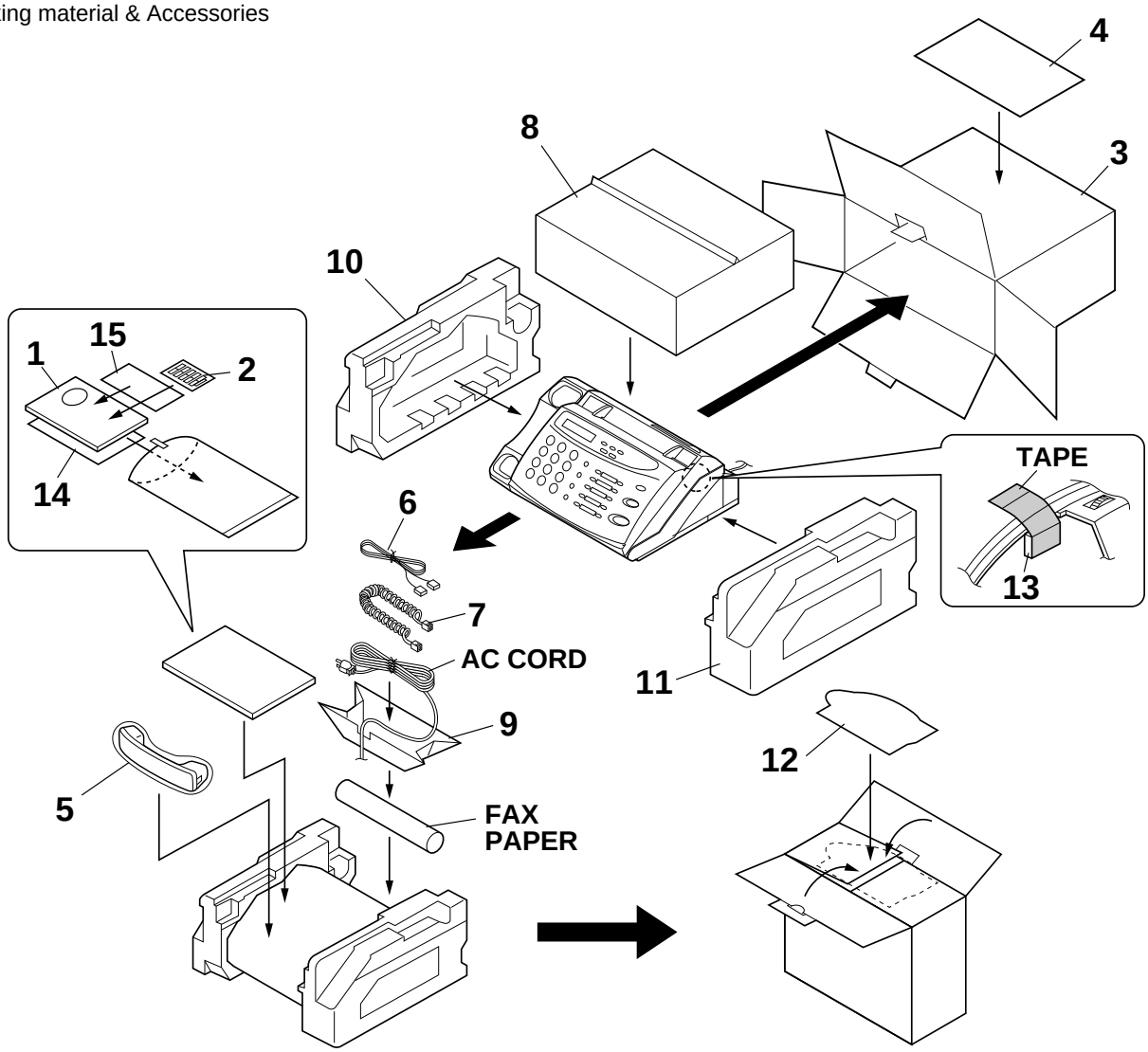


[5] Drive unit (Cutter model) (UX-178/188/FO-375)



NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
[4] Drive unit(Non cutter model) (UX-108)					
1	LFRM-2187XHZZ	AR	N	C	Drive unit frame
2	LPLTM2910XHZZ	AE	N	C	Motor heat sink
3	MCAMP2024XHZZ	AE	N	C	Cam
4	MLEVP2266XHZZ	AD	N	C	Planet gear lever A
5	MLEVP2267XHZZ	AD	N	C	Planet gear lever B
6	MLEVP2268XHZZ	AD	N	C	Change lever A
8	MSPRC2955XHZZ	AC	N	C	Planet gear spring
9	MSPRT2956XHZZ	AC	N	C	Change lever spring
11	NGERH2379XHZZ	AC	N	C	Idler gear 25Z
12	NGERH2380XHZZ	AC	N	C	Reduction gear 17/36Z
13	NGERH2387XHZZ	AC	N	C	Planet gear 17Z
16	QCNW-4749XHZZ	AD	N	C	Cam switch cable
18	QSW-F2224SCZZ	AE		B	Detection switch
19	RMOTZ2134XHZZ	BA	N	B	Motor
[5] Drive unit(Cutter model) (UX-178/188/FO-375)					
1	LFRM-2186XHZZ	AH	N	C	Drive unit frame
2	LPLTM2910XHZZ	AE	N	C	Motor heat sink
3	MCAMP2024XHZZ	AE	N	C	Cam
4	MLEVP2266XHZZ	AD	N	C	Planet gear lever A
5	MLEVP2267XHZZ	AD	N	C	Planet gear lever B
6	MLEVP2268XHZZ	AD	N	C	Change lever A
7	MLEVP2270XHZZ	AD	N	C	Planet gear lever C
8	MSPRC2955XHZZ	AC	N	C	Planet gear spring
9	MSPRT2956XHZZ	AC	N	C	Change lever spring
10	NGERH2356XHZZ	AC	N	C	Idler gear,20Z
11	NGERH2379XHZZ	AC	N	C	Idler gear,25Z
12	NGERH2380XHZZ	AC	N	C	Reduction gear,17/36Z
13	NGERH2387XHZZ	AC	N	C	Planet gear,17Z
14	NGERH2390XHZZ	AC	N	C	Cutter gear,44Z
15	NGERH2391XHZZ	AC	N	C	Reduction gear,17/30Z
16	QCNW-4749XHZZ	AD	N	C	Cam switch cable
17	QCNW-4750XHZZ	AD	N	C	Cutter cam switch cable
18	QSW-F2224SCZZ	AE		B	Detection switch
19	RMOTZ2134XHZZ	BA	N	B	Motor

[6] Packing material & Accessories



NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
[6] Packing material & Accessories						
1	TINSE3745XHZZ	AL	N	D	Operation manual	[108U/177U/188U]
	TINSE3808XHZZ	AX	N	D	Operation manual	[375U]
2	TLABH4237XHZZ	AC	N	D	Rapid key labels	
3	SPAKC194AXHZZ	AQ	N	D	Packing case	[108U]
	SPAKC163AXHZZ	AQ	N	D	Packing case	[178U]
	SPAKC274AXHZZ	AQ	N	D	Packing case	[188U]
	SPKAC273AXHZZ	AQ	N	D	Packing case	[375U]
4	TLABM4321XHZZ	AD	N	D	Box label	[108U]
	TLABM4322XHZZ	AD	N	D	Box label	[178U]
	TLABM4437XHZZ	AD	N	D	Box label	[188U]
5	DUNTK369BXHSG	AV	N	E	Handset	[108U/178U]
	DUNTK369BXHBE	BE	N	E	Handset	[188U]
	DUNTK369BXHOG	AP	N	E	Handset	[375U]
6	QCNW-3975XHGY	AG		C	Telephone line cord	
7	QCNW-3976XHAG	AH		C	Handset cord	[108U/178U]
	QCNW-3976XHBE	AT		C	Handset cord	[188U]
	QCNW-3976XHOG	AT		C	Handset cord	[375U]
8	SPAKP3385SCZZ	AG		D	Vinyl cover	
9	SPAKA160AXHZZ	AF	N	D	Pad	
10	SPAKA161AXHZL	AF	N	D	Packing add.,left	
11	SPAKA162AXHZR	AF	N	D	Packing add.,right	
12	TCADZ2586XHZZ	AD	N	D	Pop card	[108U]
	TCADZ2585XHZZ	AD	N	D	Pop card	[178U/188U]
13	PCUSK2113XHZZ	AG	N	C	CIS pad	
14	TCADZ2593XHZZ	AD	N	D	Reference guide	
15	TCADZ2598XHZZ	AD	N	D	Registration card	

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
[7] Control PWB unit						
1	UBATL2046SCZZ	AK	N	B	Battery(CR2032T34)	[BAT1]
2	VCEAGA1EW476M	AA		C	Capacitor(25WV 47µF)	[C1]
3	VCEAGA1HW105M	AB		C	Capacitor(50WV 1.0µF)	[C2]
4	VCEAGA1EW476M	AA		C	Capacitor(25WV 47µF)	[C3]
5	VCEAGA1HW475M	AA		C	Capacitor(50WV 4.7µF)	[C4]
6	VCEAGA1HW106M	AA		C	Capacitor(50WV 10µF)	[C5]
7	VCEAGA1HW106M	AA		C	Capacitor(50WV 10µF)	[C6]
8	VCEAGA1HW107M	AA		C	Capacitor(50WV 100µF)	[C7]
9	VCEAGA1HW106M	AA		C	Capacitor(50WV 10µF)	[C8]
10	VCEAGA1EW476M	AA		C	Capacitor(25WV 47µF)	[C9]
11	VCEAGA1HW226M	AB		C	Capacitor(50WV 22µF)	[C10]
12	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C100]
13	VCKYTV1HB102K	AA		C	Capacitor(50WV 1000PF)	[C101]
14	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C103]
15	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C104]
16	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C105]
17	VCCCTV1HH150J	AA		C	Capacitor(50WV 15PF)	[C106]
18	VCCCTV1HH180J	AA		C	Capacitor(50WV 18PF)	[C107]
19	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C108]
20	VCKYTV1EF104Z	AA		C	Capacitor(25WV 0.1µF)	[C109]
21	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C110]
22	VCKYTV1HB222K	AA		C	Capacitor(50WV 2200PF)	[C111]
23	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C112]
24	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C113]
25	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C114]
26	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C115]
27	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C116]
28	VCKYTV1HB103K	AB		C	Capacitor(50WV 0.01µF)	[C117]
29	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C119]
30	VCCSTV1HL391J	AA		C	Capacitor(50WV 390PF)	[C120]
31	VCKYTV1EB104K	AA		C	Capacitor(25WV 0.1µF)	[C121]
32	VCKYTV1EF104Z	AA		C	Capacitor(25WV 0.1µF)	[C122]
33	VCKYTV1HB221K	AA		C	Capacitor(50WV 220PF)	[C123]
34	VCKYTV1EB104K	AA		C	Capacitor(25WV 0.1µF)	[C124]
35	VCKYTV1EF104Z	AA		C	Capacitor(25WV 0.1µF)	[C125]
36	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C126]
37	VCCCTV1HH220J	AA		C	Capacitor(50WV 22PF)	[C127]
38	VCCCTV1HH220J	AA		C	Capacitor(50WV 22PF)	[C128]
39	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C129]
40	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C131]
41	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C132]
42	VCKYTV1EB104K	AA		C	Capacitor(25WV 0.1µF)	[C133]
43	VCKYTV1EF104Z	AA		C	Capacitor(25WV 0.1µF)	[C134]
44	VCKYTV1HB103K	AB		C	Capacitor(50WV 0.01µF)	[C135]
45	VCKYTV1EF104Z	AA		C	Capacitor(25WV 0.1µF)	[C136]
46	VCKYTV1EB104K	AA		C	Capacitor(25WV 0.1µF)	[C137]
47	VCKYTV1EB104K	AA		C	Capacitor(25WV 0.1µF)	[C138]
48	VCKYTV1EB104K	AA		C	Capacitor(25WV 0.1µF)	[C139][178U/188U/375U]
49	VCKYTV1EF104Z	AA		C	Capacitor(25WV 0.1µF)	[C140]
50	VCKYTV1HB102K	AA		C	Capacitor(50WV 1000PF)	[C141]
51	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C142]
52	VCKYTV1HB472K	AA		C	Capacitor(50WV 0.0047µF)	[C143]
53	VCCSTV1HL102J	AA		C	Capacitor(50WV 1000PF)	[C144]
54	VCKYTV1EB104K	AA		C	Capacitor(25WV 0.1µF)	[C145]
55	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C146]
56	VCKYTV1HB681K	AA		C	Capacitor(50WV 680PF)	[C147]
57	VCKYTV1EB104K	AA		C	Capacitor(25WV 0.1µF)	[C148]
58	VCKYTQ1HF104Z	AA		C	Capacitor(50WV 0.1µF)	[C149]
59	VCKYTV1EF104Z	AA		C	Capacitor(25WV 0.1µF)	[C150]
60	VCKYTV1EB104K	AA		C	Capacitor(25WV 0.1µF)	[C151]
61	VCKYTV1EF104Z	AA		C	Capacitor(25WV 0.1µF)	[C152]
62	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C153]
63	VCKYTV1EF104Z	AA		C	Capacitor(25WV 0.1µF)	[C154]
64	VCKYTV1HB102K	AA		C	Capacitor(50WV 1000PF)	[C155]
65	VCKYTQ1HF104Z	AA		C	Capacitor(50WV 0.1µF)	[C156]
66	VCKYTV1CF105Z	AB		C	Capacitor(16WV 1.0µF)	[C157]
67	VCKYTV1EF104Z	AA		C	Capacitor(25WV 0.1µF)	[C158]
68	VCKYTV1EF104Z	AA		C	Capacitor(25WV 0.1µF)	[C159]
69	VCCCTV1HH220J	AA		C	Capacitor(50WV 22PF)	[C160]
70	VCCCTV1HH220J	AA		C	Capacitor(50WV 22PF)	[C161]
71	VCCCTV1HH220J	AA		C	Capacitor(50WV 22PF)	[C162]
72	VCCCTV1HH220J	AA		C	Capacitor(50WV 22PF)	[C163]
73	VCCCTV1HH220J	AA		C	Capacitor(50WV 22PF)	[C164]
74	VCCCTV1HH220J	AA		C	Capacitor(50WV 22PF)	[C165]
75	VCCCTV1HH220J	AA		C	Capacitor(50WV 22PF)	[C166]
76	VCKYTV1HB102K	AA		C	Capacitor(50WV 1000PF)	[C167]
77	VCKYTV1HB102K	AA		C	Capacitor(50WV 1000PF)	[C168]
78	VCKYTV1HB102K	AA		C	Capacitor(50WV 1000PF)	[C169]
79	VCKYTV1HB102K	AA		C	Capacitor(50WV 1000PF)	[C170]
80	VCKYTV1HB102K	AA		C	Capacitor(50WV 1000PF)	[C171]

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
[7] Control PWB unit						
81	QCNCM7014SC0G	AB		C	Connector(7pin)	[CNCIS]
82	QCNCM2442SC0B	AB		C	Connector(2pin)	[CNCSW]
83	QCNCM7014SC0B	AD		C	Connector(2pin)	[CNCUT1][178U/188U/375U]
84	QCNCW2500SC1B	AF		C	Connector(12pin)	[CNLIUA]
85	QCNCM7014SC0F	AB		C	Connector(6pin)	[CNMT]
86	QCNCM7014SC1E	AC		C	Connector(15pin)	[CNPN]
87	QCNCW2500SC1J	AD	N	C	Connector(10pin)	[CNPW]
88	QCNCM2401SC0B	AA		C	Connector(2pin)	[CNSP]
89	QCNCM7014SC1F	AD		C	Connector(16pin)	[CNTH]
90	VHERD22FB3/-1	AC		B	Diode(RD22FB3)	[D1]
92	VHD1SS355//-1	AB		B	Diode(1SS355)	[D100]
93	VHDRB705D//-1	AD		B	Diode(RB705D)	[D101]
⚠ 94	VHVICPS07//-1	AA		B	Varistor(ICP-S07)	[FU100]
95	VHIMC34119DR2	AH	N	B	IC(MC34119DR2)	[IC1]
96	VHIR96XFC3CID	BR	N	B	IC(R96DFXL-CID)[Within IC2 and IC3 pair]	[IC2]
97	VHIR96XFC3CID	BR	N	B	IC(XFC3)[Within IC2 and IC3 pair)	[IC3]
98	VHIHCF4066M1T	AF	N	B	IC(HCF4066)	[IC4]
99	VHIW24257S7LL	AP		B	IC(W24257S-70LLT)	[IC5]
100	VHIHCF4053M1T	AG	N	B	IC(HCF4053B)	[IC6]
101	VHIULN2003AN/	AE		B	IC(ULN2003ANS)	[IC7]
102	QSOCZ2053XH32	AK		C	IC socket(32pin)	[IC8]
	VHI27010FWR0F	BA		B	IC,EPROM(1MB)	[IC8][108U]
	VHI27010FWS0F	BA		B	IC,EPROM(1MB)	[IC8][178U/188U/375U]
105	VHILM2902D/-1	AH	N	B	IC(LM2902D)	[IC9]
106	VHINJM2904M-2	AG	N	B	IC(NJM2904M)	[IC10]
107	VHIPST596CMT1	AF		B	IC(PST596CNR)	[IC100]
108	RCILZ2145XHZZ	AF	N	C	Coil(Z2145)	[L102]
109	RCILZ2145XHZZ	AF	N	C	Coil(Z2145)	[L103]
110	RCILZ2145XHZZ	AF	N	C	Coil(Z2145)	[L104]
111	RCILZ2145XHZZ	AF	N	C	Coil(Z2145)	[L105]
112	VHPITR9606/-1	AG	N	B	Photo transistor(ITR9606)	[PI1][178U/188U/375U]
113	VS2SD1858Q2-1	AE	N	B	Transistor(2SD1858)	[Q1][178U/188U/375U]
114	VS2SC2412KS-1	AB		B	Transistor(2SC2412-K)	[Q101]
115	VS2SA1037KS-1	AB		B	Transistor(2SA1037KS)	[Q102]
116	VSRNC1402//-1	AC		B	Transistor(RNC1402)	[Q103][178U/188U/375U]
117	VRS-RE3AA270J	AC	N	C	Resistor(1W 27Ω ±5%)	[R1][178U/188U/375U]
118	VRS-TS2AD221J	AA		C	Resistor(1/10W 220Ω ±5%)	[R100][178U/188U/375U]
119	VRS-TS2AD102J	AA		C	Resistor(1/10W 1.0KΩ ±5%)	[R101]
120	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R102]
121	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R103]
122	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R104]
123	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R105][178U/188U/375U]
124	VRS-TS2AD303J	AA		C	Resistor(1/10W 30KΩ ±5%)	[R106][178U/188U/375U]
125	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R109]
126	VRS-TS2AD121J	AA		C	Resistor(1/10W 120Ω ±5%)	[R110]
127	VRS-TS2AD201J	AG		C	Resistor(1/10W 200Ω ±5%)	[R111]
128	VRSTS2AD4752F	AA		C	Resistor(1/10W 47.5KΩ ±1%)	[R112]
129	VRS-TS2AD271J	AA		C	Resistor(1/10W 270Ω ±5%)	[R113]
130	VRS-TS2AD000J	AA		C	Resistor(1/10W 0Ω ±5%)	[R114]
131	VRS-TS2AD000J	AA		C	Resistor(1/10W 0Ω ±5%)	[R115]
132	VRS-TS2AD224J	AA		C	Resistor(1/10W 220KΩ ±5%)	[R116]
133	VRS-TS2AD000J	AA		C	Resistor(1/10W 0Ω ±5%)	[R119]
134	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R125]
135	VRS-TS2AD104J	AA		C	Resistor(1/10W 100KΩ ±5%)	[R126]
136	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R127]
137	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R128]
138	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R129]
139	VRS-TS2AD332J	AA		C	Resistor(1/10W 3.3KΩ ±5%)	[R130]
140	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R131]
141	VRS-TS2AD3R0J	AA		C	Resistor(1/10W 3Ω ±5%)	[R136]
142	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R137][108U]
143	VRS-TS2AD473J	AA		C	Resistor(1/10W 47KΩ ±5%)	[R138]
144	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R139]
145	VRS-TS2AD104J	AA		C	Resistor(1/10W 100KΩ ±5%)	[R140]
146	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R141]
147	VRS-TS2AD224J	AA		C	Resistor(1/10W 220KΩ ±5%)	[R142]
148	VRS-TS2AD302J	AA		C	Resistor(1/10W 3.0KΩ ±5%)	[R143]
149	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R145]
150	VRS-TS2AD223J	AA		C	Resistor(1/10W 22KΩ ±5%)	[R146]
151	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R149]
152	VRS-TS2AD106J	AA		C	Resistor(1/10W 10MΩ ±5%)	[R155]
153	RCILZ2145XHZZ	AF	N	C	Coil(Z2145)	[R156]
154	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R157]
155	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R158]
156	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R159]
157	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R162]
158	VRS-TS2AD203J	AA		C	Resistor(1/10W 20KΩ ±5%)	[R163]
159	VRS-TS2AD202J	AA		C	Resistor(1/10W 2KΩ ±5%)	[R164]
160	VRS-TS2AD303J	AA		C	Resistor(1/10W 30KΩ ±5%)	[R165]
161	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R166]

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
[7] Control PWB unit						
162	VRS-TS2AD271J	AA		C	Resistor(1/10W 270Ω ±5%)	[R168]
163	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R169]
164	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R170]
165	RCILZ2139SCZZ	AC		C	Coil(Z2139)	[R171]
166	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R172]
167	RCILZ2145XHZZ	AF	N	C	Coil(Z2145)	[R174]
168	VRS-TS2AD000J	AA		C	Resistor(1/10W 0Ω ±5%)	[R175]
169	VRS-TS2AD302J	AA		C	Resistor(1/10W 3.0KΩ ±5%)	[R176]
170	VRS-TS2AD623J	AA		C	Resistor(1/10W 62KΩ ±5%)	[R177]
171	VRS-TS2AD332J	AA		C	Resistor(1/10W 3.3KΩ ±5%)	[R178]
172	VRS-TS2AD102J	AA		C	Resistor(1/10W 1.0KΩ ±5%)	[R179]
173	VRS-TS2AD102J	AA		C	Resistor(1/10W 1.0KΩ ±5%)	[R181]
174	VRS-TS2AD102J	AA		C	Resistor(1/10W 1.0KΩ ±5%)	[R183]
175	VRS-TS2AD271J	AA		C	Resistor(1/10W 270Ω ±5%)	[R184]
176	VRS-TS2AD271J	AA		C	Resistor(1/10W 270Ω ±5%)	[R185]
177	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R186]
178	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R187]
179	VRS-TS2AD000J	AA		C	Resistor(1/10W 0Ω ±5%)	[R188][108U]
	VRS-TS2AD303J	AA		C	Resistor(1/10W 30KΩ ±5%)	[R188][178U/188U/375U]
181	VRS-TS2AD152J	AA		C	Resistor(1/10W 1.5KΩ ±5%)	[R189]
182	VRS-TS2AD512J	AA		C	Resistor(1/10W 5.1KΩ ±5%)	[R190]
183	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R191]
184	VRSTS2AD8662F	AA		C	Resistor(1/10W 86.6KΩ ±1%)	[R192]
185	VRS-TS2AD203J	AA		C	Resistor(1/10W 20KΩ ±5%)	[R193]
186	VRSTS2AD1742F	AA		C	Resistor(1/10W 17.4KΩ ±1%)	[R194]
187	VRSTS2AD8662F	AA		C	Resistor(1/10W 86.6KΩ ±1%)	[R195]
188	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R196][178U/188U/375U]
189	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R200]
190	VRS-TS2AD203J	AA		C	Resistor(1/10W 20KΩ ±5%)	[R201]
191	VRS-TS2AD474J	AA		C	Resistor(1/10W 470KΩ ±5%)	[R202]
192	VRS-TS2AD223J	AA		C	Resistor(1/10W 22KΩ ±5%)	[R204]
193	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R205]
194	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R206]
195	VRS-TS2AD332J	AA		C	Resistor(1/10W 3.3KΩ ±5%)	[R207]
196	VRS-TS2AD333J	AA		C	Resistor(1/10W 33KΩ ±5%)	[R209][178U/188U/375U]
197	VRS-TS2AD201J	AG		C	Resistor(1/10W 200Ω ±5%)	[R210][178U/188U/375U]
198	VRS-TS2AD333J	AA		C	Resistor(1/10W 33KΩ ±5%)	[R211]
199	VRS-TS2AD562J	AA		C	Resistor(1/10W 5.6KΩ ±5%)	[R212]
200	VRS-TS2AD333J	AA		C	Resistor(1/10W 33KΩ ±5%)	[R213]
201	VRS-TS2AD271J	AA		C	Resistor(1/10W 270Ω ±5%)	[R214]
202	VRS-TS2AD303J	AA		C	Resistor(1/10W 30KΩ ±5%)	[R215]
203	VRS-TS2AD302J	AA		C	Resistor(1/10W 3.0KΩ ±5%)	[R216]
204	VRS-TS2AD303J	AA		C	Resistor(1/10W 30KΩ ±5%)	[R217][178U/188U/375U]
205	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R218]
206	VRS-TS2AD152J	AA		C	Resistor(1/10W 1.5KΩ ±5%)	[R219]
207	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R220]
208	VRS-TS2AD000J	AA		C	Resistor(1/10W 0Ω ±5%)	[R221]
209	VRS-TS2AD473J	AA		C	Resistor(1/10W 47KΩ ±5%)	[R222]
210	VRS-TS2AD473J	AA		C	Resistor(1/10W 47KΩ ±5%)	[R223]
211	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R224]
212	VRS-TS2AD133J	AA		C	Resistor(1/10W 13KΩ ±5%)	[R225]
213	VRS-TS2AD332J	AA		C	Resistor(1/10W 3.3KΩ ±5%)	[R226]
214	VRS-TS2AD000J	AA		C	Resistor(1/10W 0Ω ±5%)	[R227][178U/188U/375U]
215	VRS-TS2AD562J	AA		C	Resistor(1/10W 5.6KΩ ±5%)	[R228]
216	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R229]
217	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R230]
218	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R231]
219	VRS-TS2AD303J	AA		C	Resistor(1/10W 30KΩ ±5%)	[R232]
220	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R233]
221	VRS-TS2AD471J	AA		C	Resistor(1/10W 470Ω ±5%)	[R234]
222	VRS-TS2AD000J	AA		C	Resistor(1/10W 0Ω ±5%)	[R235][108U]
	VCKYTV1HB102K	AA		C	Capacitor(50WV 1000PF)	[R235][178U/188U/375U]
224	VRS-TS2AD201J	AG		C	Resistor(1/10W 200Ω ±5%)	[R236]
225	VRS-TS2AD271J	AA		C	Resistor(1/10W 270Ω ±5%)	[R237]
226	VRS-TS2AD103J	AA		C	Resistor(1/10W 10KΩ ±5%)	[R238][178U/188U/375U]
227	VRS-TS2AD121J	AA		C	Resistor(1/10W 120Ω ±5%)	[R239]
228	RMPTY8103SCJF	AF		C	Block resistor(1/8W 10KΩ ±1%)	[RA1]
229	RMPTW4271SCJF	AD		C	Block resistor(1/8W 270Ω ±1%)	[RA2]
230	RMPTW4271SCJF	AD		C	Block resistor(1/8W 270Ω ±1%)	[RA3]
231	RMPTW4271SCJF	AD		C	Block resistor(1/8W 270Ω ±1%)	[RA4]
232	RMPTW4271SCJF	AD		C	Block resistor(1/8W 270Ω ±1%)	[RA5]
233	RMPTW4271SCJF	AD		C	Block resistor(1/8W 270Ω ±1%)	[RA6]
234	RMPTW4471SCJF	AD		C	Block resistor(1/8W 470Ω ±1%)	[RA7]
235	QSW-M2259XHZZ	AF	N	B	Door sensor	[SW1]
236	RCRSB2122SCZZ	AH	N	B	Crystal(24.00014MHz)	[X1]
237	RCRSB0297AFZZ	AD		B	Crystal(32.768KHz)	[X2]
238	TLABP3078SCZZ	AA		D	Shading label(for EP-ROM)	
	(Unit)					
901	DCEKC587JXHZZ	BV	N	E	Control PWB unit(Within ROM)	[108U]
	DCEKC586JXHZZ	BZ	N	E	Control PWB unit(Within ROM)	[178U/188U/375U]

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	
[8] TEL/Liu PWB unit						
1	VHVRA391PV6-1	AE		B	Varistor(RA391PV6)	[AR1]
2	QCNW-4753XHZZ	AE	N	C	Cable	[ARG]
3	VCKYPU1HB222K	AA		C	Capacitor(50WV 2200PF)	[C1]
4	RC-FZ3024SCZZ	AG		C	Capacitor(250WV 0.82µF)	[C2]
5	VCKYPU1HB222K	AA		C	Capacitor(50WV 2200PF)	[C3]
6	VCKYPU1HB222K	AA		C	Capacitor(50WV 2200PF)	[C4]
7	VCKYPU1HB103K	AA		C	Capacitor(50WV 0.010µF)	[C5]
8	VCEAGA1HW226M	AB		C	Capacitor(50WV 22µF)	[C6]
9	VCEAGA1HW475M	AA		C	Capacitor(50WV 4.7µF)	[C7]
10	VCQYNA1HM333K	AA		C	Capacitor(50WV 0.033µF)	[C8]
11	VCKYPU1HB102K	AA		C	Capacitor(50WV 1000PF)	[C9]
12	VCKYPU1HB102K	AA		C	Capacitor(50WV 1000PF)	[C10]
13	VCEAGA1HW475M	AA		C	Capacitor(50WV 4.7µF)	[C11]
14	VCEAGA1HW475M	AA		C	Capacitor(50WV 4.7µF)	[C12]
15	VCEAGA1HW225M	AA		C	Capacitor(50WV 2.2µF)	[C13]
16	VCEAGA1HW475M	AA		C	Capacitor(50WV 4.7µF)	[C14]
17	VCKYPU1HB102K	AA		C	Capacitor(50WV 1000PF)	[C15]
18	VCKYPU1HB102K	AA		C	Capacitor(50WV 1000PF)	[C16]
19	VCKYPU1HB221K	AB		C	Capacitor(50WV 220PF)	[C17]
20	VCKYPU1HB332K	AA		C	Capacitor(50WV 3300PF)	[C18]
21	VCKYPU1HF223Z	AA		C	Capacitor(50WV 0.022µF)	[C19]
22	RRLYD3221SCZZ	AN		B	Relay	[CML]
23	QCNCM2548SC1B	AH	N	C	Connector(12pin)	[CNLIU]
24	VHDDSS133//-1	AA		B	Diode(1SS133)	[D1]
25	VHDDSS133//-1	AA		B	Diode(1SS133)	[D2]
26	VHDDSS133//-1	AA		B	Diode(1SS133)	[D3]
27	VHDDSS133//-1	AA		B	Diode(1SS133)	[D4]
28	VHINJM2904D-1	AG		B	IC(NJM2904D)	[IC1]
29	RFILN2024XHZZ	AG		C	Coil(N2024)	[L7]
30	QJAKZ2069SCBB	AG	N	C	Jack	[MJ1/2]
31	QJAKZ2070SC0D	AF	N	C	Jack	[MJTEL]
32	VHPPC814X//-1	AE		B	Photo transistor(PC814X)	[PC1]
33	VHPTLP521-1BL	AE		B	Photo coupler(TLP521)	[PC2]
34	VSDTC114ES/-1	AB		B	Transistor(DTC114ES)	[Q1]
35	VS2SC1815GR-1	AB		B	Transistor(2SC1815GR)	[Q2]
36	VSDTC114ES/-1	AB		B	Transistor(DTC114ES)	[Q3]
37	VRD-HT2EY151J	AA		C	Resistor(1/4W 150Ω ±5%)	[R2]
38	VRD-HT2EY300J	AA		C	Resistor(1/4W 30Ω ±5%)	[R3]
39	VRD-HT2EY910J	AA		C	Resistor(1/4W 91Ω ±5%)	[R4]
40	VRD-HT2HY223J	AA		C	Resistor(1/2W 22KΩ ±5%)	[R5]
41	VRD-HT2EY223J	AA		C	Resistor(1/4W 22KΩ ±5%)	[R6]
42	VRD-HT2EY103J	AA		C	Resistor(1/4W 10KΩ ±5%)	[R9]
43	VRD-HT2EY103J	AA		C	Resistor(1/4W 10KΩ ±5%)	[R10]
44	VRD-HT2EY152J	AA		C	Resistor(1/4W 1.5KΩ ±5%)	[R11]
45	VRD-HT2EY102J	AA		C	Resistor(1/4W 1.0KΩ ±5%)	[R12]
46	VRD-HT2EY152J	AA		C	Resistor(1/4W 1.5KΩ ±5%)	[R13]
47	VRD-HT2EY153J	AA		C	Resistor(1/4W 15KΩ ±5%)	[R14]
48	VRD-HT2EY332J	AA		C	Resistor(1/4W 3.3KΩ ±5%)	[R15]
49	VRD-HT2EY103J	AA		C	Resistor(1/4W 10KΩ ±5%)	[R16]
50	VRD-HT2EY103J	AA		C	Resistor(1/4W 10KΩ ±5%)	[R17]
51	VRD-HT2EY102J	AA		C	Resistor(1/4W 1.0KΩ ±5%)	[R18]
52	VRD-HT2EY103J	AA		C	Resistor(1/4W 10KΩ ±5%)	[R19]
53	VRD-HT2EY153J	AA		C	Resistor(1/4W 15KΩ ±5%)	[R20]
54	VRD-HT2EY621J	AA		C	Resistor(1/4W 620Ω ±5%)	[R21]
55	VRD-HT2EY332J	AA		C	Resistor(1/4W 3.3KΩ ±5%)	[R22]
56	VRD-HT2EY102J	AA		C	Resistor(1/4W 1.0KΩ ±5%)	[R23]
57	QSW-Z2263XHZZ	AG	N	B	Hook switch	[SW1]
58	RTRNZ2128XH01	AP		B	Transformer(Z2128)	[T1]
59	VHVERZV5D471/	AC		B	Varistor(ERZVA5D471)	[VA1]
60	VHVERZV5D471/	AC		B	Varistor(ERZVA5D471)	[VA2]
61	VHEHZ2C1///-1	AA		B	Zener diode(HZ2C1-TA)	[ZD1]
62	VHEHZ2C1///-1	AA		B	Zener diode(HZ2C1-TA)	[ZD2]
63	VHEHZ27-1//-1	AB		B	Zener diode(HZ27C-1TA)	[ZD3]
64	VHEHZ2C1///-1	AA		B	Zener diode(HZ2C1-TA)	[ZD4]
65	VHEHZ2C1///-1	AA		B	Zener diode(HZ2C1-TA)	[ZD5]
	(Unit)					
901	DCEKL366BXH01	BE	N	E	TEL/Liu PWB unit	
[9] Power supply PWB unit						
1	0CBUGZ1063ZZ/	AF	N	C	Capacitor(CFJC22E104M-X)	[C1]
2	0CBUGZ1060ZZ/	AL		C	Capacitor(KMF200VB-220M 18x30)	[C5]
3	0CBUGFQ103DU/	AF	N	C	Capacitor(ECQE4103KF)	[C6]
4	0CBUGCU102CB/	AD	N	C	Capacitor(ECKZ3A102KBP)	[C7]
5	0CBUGFF103AR/	AC		C	Capacitor(AMZ-103K50)	[C8]
6	0CBUGFF683AR/	AD		C	Capacitor(AMZ-683K50)	[C9]
7	0CBUGFF102AR/	AB		C	Capacitor(AMZ-102K50)	[C10]

NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
[9] Power supply PWB unit					
8	0CBUGFF102AR/	AB		C	Capacitor(AMZ-102K50) [C11]
9	0CBUGCZ472HN/	AF	N	C	Capacitor(ECKMRS472MEY) [C12]
10	0CBUGCZ332HN/	AE	N	C	Capacitor(ECKMRS332MEY) [C13]
11	0CBUGFF102AR/	AB		C	Capacitor(AMZ-102K50) [C14]
12	0CBUGAE681UG/	AH		C	Capacitor(UPJ1V681MHH1AA) [C15]
13	0CBUGCZ222AD/	AC		C	Capacitor(DD08E222P500V) [C16]
14	0CBUGAC471UM/	AF		C	Capacitor(UPJ1C471MPH6AA) [C18]
15	0CBUGAF1R0HD/	AC		C	Capacitor(UVZ1H010MDH1AA) [C19]
16	0CBPKZ0194ZZ/	AC		C	Connector(B 2P3-VH) [CN1]
17	0CBPKZ1105ZZ/	AH	N	C	Connector(10PL-FJ) [CN2]
18	0CBUBC0215CZ/	AD	N	B	Diode(RL1N4004) [D1]
19	0CBUBC0215CZ/	AD	N	B	Diode(RL1N4004) [D2]
20	0CBUBC0215CZ/	AD	N	B	Diode(RL1N4004) [D3]
21	0CBUBC0215CZ/	AD	N	B	Diode(RL1N4004) [D4]
22	0CBUBC0169CZ/	AF	N	B	Diode(ERA22-06) [D5]
23	0CBUBA0003BZ/	AD	N	B	Diode(IS2076A) [D6]
24	0CBUBC0336AZ/	AL	N	B	Diode(S3L20U-4004P15) [D7]
25	0CBUBC0302AZ/	AE		B	Diode(SR140) [D8]
26	0CBUBA0003BZ/	AD	N	B	Diode(IS2076A) [D9]
27	0CBPJCSX2501/	AH		A	Current fuse(23702.5 ME600) [F1]
28	0CBPZZ0906ZZ/	AH	N	A	Circuit protect chip(CCP2E100) [F3]
29	0CBBFZ89209Z/	AC		C	Ferrite core(BL01RN1-A62) [FB1]
30	0CBUCB0196AZ/	AR	N	B	IC(BA178M05T) [IC1]
31	0CBUKZ0776ZZ/	AK		C	Filter(ELF15N007A) [L1]
32	0CBUDC0062AZ/	AF		B	Photo coupler(PS2501-1) [PC1]
33	0CBUAG0166BZ/	AQ	N	B	FET(FS10KM-10) [Q1]
34	0CBUAC0027CZ/	AG		B	Transistor(2SC2655-Y) [Q2]
35	0CBUAC0034EZ/	AE		B	Transistor(2SC1740S) [Q3]
36	0CBUAC0264AZ/	AD	N	B	Transistor(2SC1741AS QR) [Q4]
37	0CBUEEB564CS/	AC	N	C	Resistor(RD16S 564J) [R1]
38	0CBUEFER18CH/	AD		C	Resistor(SPRX2-R18J) [R2]
39	0CBUEEB822CS/	AC	N	C	Resistor(RD16S 822J) [R3]
40	0CBUEEB101CS/	AC	N	C	Resistor(RD16S 101J) [R4]
41	0CBUEEB184CS/	AC	N	C	Resistor(RD16S 184J) [R5]
42	0CBUEEB154CS/	AC	N	C	Resistor(RD16S 154J) [R6]
43	0CBUEFE823CG/	AC		C	Resistor(RSS2 823J) [R7]
44	0CBUEEB681CB/	AC	N	C	Resistor(RD50SS 681J) [R8]
45	0CBUEEB681CS/	AC	N	C	Resistor(RD16S 681J) [R9]
46	0CBUEEB220CS/	AC	N	C	Resistor(RD16S 220J) [R10]
47	0CBUEEB681CS/	AC	N	C	Resistor(RD16S 681J) [R11]
48	0CBUEEB222CS/	AC	N	C	Resistor(RD16S 222J) [R12]
49	0CBUEEB271CS/	AC	N	C	Resistor(RD16S 271J) [R13]
50	0CBUEEB392CS/	AC	N	C	Resistor(RD16S 392J) [R14]
51	0CBUEEB122CS/	AC	N	C	Resistor(RD16S 122J) [R15]
52	0CBUEEB681CB/	AC	N	C	Resistor(RD50SS 681J) [R16]
53	0CBPHZ0184ZZ/	AR	N	B	Relay(AJS3312) [RY1]
54	0CB829655007/	BE		B	Transformer(PT-U53-KTT) [T1]
55	0CBUDC0232ZZ/	AF	N	B	Thermistor(KL07L8R2F) [TH1]
56	0CBUEZ0528ZZ/	AD	N	B	Varistor(ERZV07D241-CS) [V1]
57	0CBUFBA471CB/	AD	N	B	Variable resistor(EVN DJA A03 BQ2(471)) [VR1]
58	0CBUBDAC3R9C/	AD		B	Zener diode(RD3.9ESAB2) [ZD2]
59	0CBUBDAC6R2C/	AC		B	Zener diode(RD6.2ESAB2) [ZD3]
60	0CBUBDAE300D/	AD		B	Zener diode(RD30FB3) [ZD4]
61	0CBLRZ6446ZP/	AQ	N	C	Heat sink(J7E36-5001AT)
62	0CBLRZ6447ZP/	AQ	N	C	Heat sink(J7E36-5002AT)
	(Unit)				
⚠ 901	RDENT2116XHZZ	BN	N	E	Power supply PWB unit
[50] Hardware parts					
B1	XBBSD30P06000	AA		C	Screw(3x6)
B2	LX-BZ2138XHZZ	AB		C	Screw
B3	XUBSD20P06000	AA		C	Screw(2x6)
B4	XEBSD30P10000	AA		C	Screw(3x10)
B5	LX-BZ2222AXZZ	AC		C	Screw
B6	XEBSD30P12000	AA		C	Screw(3x12)
B7	XBPSN40P06K00	AA		C	Screw(4x6)

■Index

PARTS CODE	No.	PRICE RANK	NEW MARK	PART RANK
[C]				
CCNW-4745XH01	1-17	AL	N	C
[D]				
DCEKC586JXHZZ	1-43	BZ	N	E
〃	7-901	BZ	N	E
DCEKC587JXHZZ	1-43	BV	N	E
〃	7-901	BV	N	E
DCEKL366BXH01	1-21	BE	N	E
〃	8-901	BE	N	E
DCEKP367BXH01	2-13	BH	N	E
DCEKP370BHX04	1-12	BF	N	E
DCEKP370BXH01	1-12	BL	N	E
〃	2-901	BL	N	E
DCEKP370BXH04	2-901	BF	N	E
DCEKP370BXH05	1-12	BF	N	E
〃	2-901	BF	N	E
DUNTK369BXHBE	6-5	BE	N	E
DUNTK369BXHOG	6-5	AP	N	E
DUNTK369BXHSG	6-5	AV	N	E
[G]				
GCABA2297XHZA	2-1	AT	N	D
GCABA2297XHZB	2-1	AT	N	D
GCABA2297XHZC	2-1	AT	N	D
GCABB2298XHZA	1-18	AT	N	D
GCABB2298XHZB	1-18	AT	N	D
GCABB2298XHZC	1-18	AT	N	D
GCASP2099XHZZ	1-22	AN	N	C
GCASP2100XHZZ	1-23	AN	N	C
GDAI-2078XHZA	1-26	AH	N	C
GDAI-2078XHZB	1-26	AH	N	C
GDAI-2078XHZC	1-26	AH	N	C
GLEGG2068XHZZ	1-54	AC	N	C
[H]				
HPNLH2383XHZA	2-11	AK	N	D
HPNLH2383XHZB	2-11	AK	N	D
HPNLH2383XHZC	2-11	AD	N	D
HPNLH2383XHZD	2-11	AK	N	D
[J]				
JBTN-2216XHZA	2-2	AF	N	C
JBTN-2216XHZB	2-2	AF	N	C
JBTN-2216XHZC	2-2	AF	N	C
JBTN-2217XHZA	2-3	AD	N	C
JBTN-2217XHZB	2-3	AE	N	C
JBTN-2217XHZC	2-3	AE	N	C
JBTN-2218XHZZ	2-4	AE	N	C
JBTN-2219XHZZ	2-5	AD	N	C
[L]				
LBNDJ2006XHZZ	1-13	AA		C
〃	2-14	AA		C
LBSHP2092XHZZ	1-44	AC	N	C
LBSHP2093XHZZ	3-1	AC	N	C
LFRM-2184XHZZ	1-1	AP	N	C
LFRM-2185XHZZ	1-28	AH	N	C
LFRM-2186XHZZ	5-1	AH	N	C
LFRM-2187XHZZ	4-1	AR	N	C
LPLTG2911XHZZ	3-2	AE	N	C
LPLTM2910XHZZ	4-2	AE	N	C
〃	5-2	AE	N	C
LPLTP2908XHZZ	3-3	AE	N	C
LPLTP2909XHZA	2-6	AE	N	C
LPLTP2909XHZB	2-6	AE	N	C
LPLTP2909XHZC	2-6	AE	N	C
LSTPF2049XHZZ	1-14	AD	N	C
LX-BZ2138XHZZ	50-B2	AB		C
LX-BZ2222AXZZ	50-B5	AC		C
[M]				
MARMP2019XHZZ	1-45	AC	N	C
MCAMP2024XHZZ	4-3	AE	N	C
〃	5-3	AE	N	C
MLEVP2261XHZZ	1-27	AD	N	C
MLEVP2262XHZZ	1-40	AD	N	C
MLEVP2263XHZZ	1-19	AC	N	C
MLEVP2264XHZZ	3-4	AD	N	C
MLEVP2265XHZZ	3-5	AD	N	C
MLEVP2266XHZZ	4-4	AD	N	C
〃	5-4	AD	N	C
MLEVP2267XHZZ	4-5	AD	N	C
〃	5-5	AD	N	C
MLEVP2268XHZZ	4-6	AD	N	C
〃	5-6	AD	N	C
MLEVP2270XHZZ	5-7	AD	N	C
MSPRC2945XHZZ	1-46	AC	N	C
MSPRC2948XHZZ	1-29	AC	N	C
MSPRC2949XHZZ	1-2	AC	N	C
MSPRC2950XHZZ	1-3	AC	N	C
MSPRC2954XHZZ	2-7	AC	N	C
MSPRC2955XHZZ	4-8	AC	N	C
〃	5-8	AC	N	C
MSPRC2989XHZZ	1-41	AC	N	C
MSPRC3005XHZZ	1-58	AC	N	C
MSPRD2947XHZZ	1-20	AC	N	C
MSPRD2953XHZZ	3-6	AC	N	C
MSPRP2944XHZZ	3-7	AC	N	C
MSPRT2951XHZZ	3-8	AC	N	C
〃	3-9	AC	N	C
MSPRT2956XHZZ	4-9	AC	N	C
〃	5-9	AC	N	C
[N]				
NGERH2356XHZZ	5-10	AC	N	C
NGERH2379XHZZ	1-30	AC	N	C
〃	4-11	AC	N	C
〃	5-11	AC	N	C
NGERH2380XHZZ	1-31	AC	N	C
〃	4-12	AC	N	C
〃	5-12	AC	N	C
NGERH2382XHZZ	1-47	AC	N	C
NGERH2383XHZZ	3-10	AC	N	C
NGERH2387XHZZ	4-13	AC	N	C
〃	5-13	AC	N	C
NGERH2390XHZZ	5-14	AC	N	C
NGERH2391XHZZ	5-15	AC	N	C
NGERH2392XHZZ	1-32	AC	N	C
NGERH2402XHZZ	3-11	AC	N	C
NGERP2318XHZZ	2-8	AD		C
NROLP2332XHZZ	1-48	AD		C
NROLP2334XHZA	1-4	AC	N	C
NROLR2372XHZZ	3-12	AL	N	C
NROLR2373XHZZ	3-13	AL	N	C
NROLR2374XHZZ	3-14	AP	N	C
NROLR2375XHZZ	1-33	AL	N	C
NROLR2376XHZZ	1-49	AX	N	C
NSFTZ2273XHZZ	1-34	AF	N	C
NSFTZ2274XHZZ	1-50	AK	N	C
NSFTZ2281XHZZ	1-5	AD	N	C
[P]				
PCUSK2113XHZZ	6-13	AG	N	C
PCUT-2037SCZZ	1-51	AT	N	C
PGIDP2496XHZZ	1-42	AD	N	C
PGIDP2497XHZZ	1-6	AC	N	C
PGIDP2498XHZZ	1-7	AC	N	C
PGIDP2499XHZZ	1-35	AD	N	C
PGIDP2500XHZZ	1-36	AD	N	C
PGIDP2501XHZA	2-9	AE	N	C
PGIDP2501XHZB	2-9	AE	N	C
PGIDP2501XHZC	2-9	AE	N	C
PGIDP2502XHZA	2-10	AE	N	C
PGIDP2502XHZB	2-10	AE	N	C
PGIDP2502XHZC	2-10	AE	N	C
PGIDP2503XHZZ	1-56	AH	N	C
PGIDP2504XHZZ	3-15	AF	N	C
PGIDP2505XHZZ	1-37	AF	N	C
PGIDP2506XHZZ	1-52	AE	N	C
PGIDP2507XHZZ	1-53	AF	N	C
PGIDP2513XHZZ	1-35	AH	N	C
PGIDP2514XHZZ	1-36	AH	N	C
PSHEZ3324XHZZ	1-8	AD	N	C
PSHEZ3325XHZZ	1-55	AD	N	C
PSHEZ3355XHZZ	3-16	AD	N	C
PSHEZ3362XHZZ	1-57	AD	N	C
[Q]				
QACCZ2012XHZZ	1-24	AT	N	B
QCNCM2401SC0B	7-88	AA		C
QCNCM2442SC0B	7-82	AB		C
QCNCM2548SC1B	8-23	AH	N	C
QCNCM7014SC0B	7-83	AD		C
QCNCM7014SC0F	7-85	AB		C
QCNCM7014SC0G	7-81	AB		C
QCNCM7014SC1E	7-86	AC		C
QCNCM7014SC1F	7-89	AD		C
QCNCW2500SC1B	7-84	AF		C
QCNCW2500SC1J	7-87	AD	N	C
QCNW-3975XHGY	6-6	AG		C
QCNW-3976XHAG	6-7	AH		C
QCNW-3976XHBE	6-7	AT		C
QCNW-3976XHOG	6-7	AT		C
QCNW-4747XHZZ	1-38	AH	N	C
QCNW-4748XHZZ	1-9	AP	N	C
QCNW-4749XHZZ	4-16	AD	N	C
〃	5-16	AD	N	C
QCNW-4750XHZZ	5-17	AD	N	C
QCNW-4753XHZZ	8-2	AE	N	C
QCNW-4814XHZZ	1-38	AG	N	C
QCNW-4816XHZZ	1-15	AL	N	C
〃	2-12	AL	N	C
QCNW-4817XHZZ	1-10	AE	N	C
QJAKZ2069SCBB	8-30	AG	N	C
QJAKZ2070SC0D	8-31	AF	N	C
QSOCZ2053XH32	7-102	AK		C
QSW-F2224SCZZ	4-18	AE		B
〃	5-18	AE		B
QSW-M2259XHZZ	7-235	AF	N	B
QSW-Z2263XHZZ	8-57	AG	N	B
[R]				
RC-FZ3024SCZZ	8-4	AG		C
RCILZ2139SCZZ	7-165	AC		C
RCILZ2145XHZZ	7-108	AF	N	C
〃	7-109	AF	N	C
〃	7-110	AF	N	C
〃	7-111	AF	N	C
〃	7-153	AF	N	C
〃	7-167	AF	N	C
RCORF2064XHZZ	1-60	AF		B
RCORF2103XHZZ	1-59	AF		B
RCRSB0297AFZZ	7-237	AD		B
RCRSB2122SCZZ	7-236	AH	N	B
RDENT2116XHZZ	1-25	BN	N	E
〃	9-901	BN	N	E
RFILN2024XHZZ	8-29	AG		C
RHEDZ2054XHZZ	1-11	BP	N	B
RMOTZ2134XHZZ	4-19	BA	N	B
〃	5-19	BA	N	B
RMPTW4271SCJF	7-229	AD		C
〃	7-230	AD		C
〃	7-231	AD		C
〃	7-232	AD		C
〃	7-233	AD		C
RMPTW4471SCJF	7-234	AD		C
RMPTY8103SCJF	7-228	AF		C
RRLYD3221SCZZ	8-22	AN		B
RTRNZ2128XH01	8-58	AP		B
RUNTZ2020SCZZ	1-39	BF	N	B
RUNTZ2021SCZZ	1-39	BF	N	B
[S]				
SPAKA160AXHZZ	6-9	AF	N	D
SPAKA161AXHZL	6-10	AF	N	D
SPAKA162AXHZR	6-11	AF	N	D
SPAKC163AXHZZ	6-3	AQ	N	D
SPAKC194AXHZZ	6-3	AQ	N	D
SPAKC274AXHZZ	6-3	AQ	N	D
SPAKP3385SCZZ	6-8	AG		D
SPKAC273AXHZZ	6-3	AQ	N	D
[T]				
TCADZ2585XHZZ	6-12	AD	N	D
TCADZ2586XHZZ	6-12	AD	N	D
TCADZ2593XHZZ	6-14	AD	N	D
TCADZ2598XHZZ	6-15	AD	N	D
TINSE3745XHZZ	6-1	AL	N	D
TINSE3808XHZZ	6-1	AX	N	D
TLABH4237XHZZ	6-2	AC	N	D
TLABM4321XHZZ	6-4	AD	N	D
TLABM4322XHZZ	6-4	AD	N	D
TLABM4437XHZZ	6-4	AD	N	D
TLABP3078SCZZ	7-238	AA		D
[U]				
UBATL2046SCZZ	7-1	AK	N	B
[V]				
VCCCTV1HH150J	7-17	AA		C
VCCCTV1HH180J	7-18	AA		C
VCCCTV1HH220J	7-37	AA		C
〃	7-38	AA		C

PARTS CODE	No.	PRICE RANK	NEW MARK	PART RANK
VCCCTV1HH220J	7-69	AA		C
〃	7-70	AA		C
〃	7-71	AA		C
〃	7-72	AA		C
〃	7-73	AA		C
〃	7-74	AA		C
〃	7-75	AA		C
VCCSTV1HL102J	7-53	AA		C
VCCSTV1HL391J	7-30	AA		C
VCEAGA1EW476M	7-2	AA		C
〃	7-4	AA		C
〃	7-10	AA		C
VCEAGA1HW105M	7-3	AB		C
VCEAGA1HW106M	7-6	AA		C
〃	7-7	AA		C
〃	7-9	AA		C
VCEAGA1HW107M	7-8	AA		C
VCEAGA1HW225M	8-15	AA		C
VCEAGA1HW226M	7-11	AB		C
〃	8-8	AB		C
VCEAGA1HW475M	7-5	AA		C
〃	8-9	AA		C
〃	8-13	AA		C
〃	8-14	AA		C
〃	8-16	AA		C
VCKYPU1HB102K	8-11	AA		C
〃	8-12	AA		C
〃	8-17	AA		C
〃	8-18	AA		C
VCKYPU1HB103K	8-7	AA		C
VCKYPU1HB221K	8-19	AB		C
VCKYPU1HB222K	8-3	AA		C
〃	8-5	AA		C
〃	8-6	AA		C
VCKYPU1HB332K	8-20	AA		C
VCKYPU1HF223Z	8-21	AA		C
VCKYTQ1HF104Z	7-58	AA		C
〃	7-65	AA		C
VCKYTV1CF105Z	7-12	AB		C
〃	7-14	AB		C
〃	7-15	AB		C
〃	7-16	AB		C
〃	7-19	AB		C
〃	7-21	AB		C
〃	7-23	AB		C
〃	7-24	AB		C
〃	7-25	AB		C
〃	7-26	AB		C
〃	7-27	AB		C
〃	7-29	AB		C
〃	7-36	AB		C
〃	7-39	AB		C
〃	7-40	AB		C
〃	7-41	AB		C
〃	7-51	AB		C
〃	7-55	AB		C
〃	7-62	AB		C
〃	7-66	AB		C
VCKYTV1EB104K	7-31	AA		C
〃	7-34	AA		C
〃	7-42	AA		C
〃	7-46	AA		C
〃	7-47	AA		C
〃	7-48	AA		C
〃	7-54	AA		C
〃	7-57	AA		C
〃	7-60	AA		C
VCKYTV1EF104Z	7-20	AA		C
〃	7-32	AA		C
〃	7-35	AA		C
〃	7-43	AA		C
〃	7-45	AA		C
〃	7-49	AA		C
〃	7-59	AA		C
〃	7-61	AA		C
〃	7-63	AA		C
〃	7-67	AA		C
〃	7-68	AA		C
VCKYTV1HB102K	7-13	AA		C
〃	7-50	AA		C

PARTS CODE	No.	PRICE RANK	NEW MARK	PART RANK
VCKYTV1HB102K	7-64	AA		C
〃	7-76	AA		C
〃	7-77	AA		C
〃	7-78	AA		C
〃	7-79	AA		C
〃	7-80	AA		C
〃	7-222	AA		C
VCKYTV1HB103K	7-28	AB		C
〃	7-44	AB		C
VCKYTV1HB221K	7-33	AA		C
VCKYTV1HB222K	7-22	AA		C
VCKYTV1HB472K	7-52	AA		C
VCKYTV1HB681K	7-56	AA		C
VCQYNA1HM333K	8-10	AA		C
VHDDSS133//-1	8-24	AA		B
〃	8-25	AA		B
〃	8-26	AA		B
〃	8-27	AA		B
VHDRB705D//-1	7-93	AD		B
VHD1SS355//-1	7-92	AB		B
VHEHZ2C1///-1	8-61	AA		B
〃	8-62	AA		B
〃	8-64	AA		B
〃	8-65	AA		B
VHEHZ27-1//-1	8-63	AB		B
VHERD22FB3/-1	7-90	AC		B
VHIHCF4053M1T	7-100	AG	N	B
VHIHCF4066M1T	7-98	AF	N	B
VHILM2902D/-1	7-105	AH	N	B
VHIMC34119DR2	7-95	AH	N	B
VHINJM2904D-1	8-28	AG		B
VHINJM2904M-2	7-106	AG	N	B
VHIPST596CMT1	7-107	AF		B
VHIR96XFC3CID	7-96	BR	N	B
〃	7-97	BR	N	B
VHIULN2003AN/	7-101	AE		B
VHIW24257S7LL	7-99	AP		B
VHI27010FWR0F	7-102	BA		B
VHI27010FWS0F	7-102	BA		B
VHPITR9606/-1	7-112	AG	N	B
VHPPC814X//-1	8-32	AE		B
VHPTLP521-1BL	8-33	AE		B
VHVERZV5D471/	8-59	AC		B
〃	8-60	AC		B
VHVICPS07//-1	7-94	AA		B
VHVRA391PV6-1	8-1	AE		B
VRD-HT2EY102J	8-45	AA		C
〃	8-51	AA		C
〃	8-56	AA		C
VRD-HT2EY103J	8-42	AA		C
〃	8-43	AA		C
〃	8-49	AA		C
〃	8-50	AA		C
〃	8-52	AA		C
VRD-HT2EY151J	8-37	AA		C
VRD-HT2EY152J	8-44	AA		C
〃	8-46	AA		C
VRD-HT2EY153J	8-47	AA		C
〃	8-53	AA		C
VRD-HT2EY223J	8-41	AA		C
VRD-HT2EY300J	8-38	AA		C
VRD-HT2EY332J	8-48	AA		C
〃	8-55	AA		C
VRD-HT2EY621J	8-54	AA		C
VRD-HT2EY910J	8-39	AA		C
VRD-HT2HY223J	8-40	AA		C
VRS-RE3AA270J	7-117	AC	N	C
VRS-TS2AD000J	7-130	AA		C
〃	7-131	AA		C
〃	7-133	AA		C
〃	7-168	AA		C
〃	7-179	AA		C
〃	7-208	AA		C
〃	7-214	AA		C
〃	7-222	AA		C
VRS-TS2AD102J	7-119	AA		C
〃	7-172	AA		C
〃	7-173	AA		C
〃	7-174	AA		C
VRS-TS2AD103J	7-120	AA		C

PARTS CODE	No.	PRICE RANK	NEW MARK	PART RANK
VRS-TS2AD103J	7-121	AA		C
〃	7-122	AA		C
〃	7-134	AA		C
〃	7-138	AA		C
〃	7-140	AA		C
〃	7-142	AA		C
〃	7-144	AA		C
〃	7-146	AA		C
〃	7-151	AA		C
〃	7-161	AA		C
〃	7-183	AA		C
〃	7-205	AA		C
〃	7-207	AA		C
〃	7-211	AA		C
〃	7-226	AA		C
VRS-TS2AD104J	7-135	AA		C
〃	7-145	AA		C
VRS-TS2AD106J	7-152	AA		C
VRS-TS2AD121J	7-126	AA		C
〃	7-227	AA		C
VRS-TS2AD133J	7-212	AA		C
VRS-TS2AD152J	7-181	AA		C
〃	7-206	AA		C
VRS-TS2AD201J	7-127	AG		C
〃	7-197	AG		C
〃	7-224	AG		C
VRS-TS2AD202J	7-159	AA		C
VRS-TS2AD203J	7-158	AA		C
〃	7-185	AA		C
〃	7-190	AA		C
VRS-TS2AD221J	7-118	AA		C
VRS-TS2AD223J	7-150	AA		C
〃	7-192	AA		C
VRS-TS2AD224J	7-132	AA		C
〃	7-147	AA		C
VRS-TS2AD271J	7-129	AA		C
〃	7-162	AA		C
〃	7-175	AA		C
〃	7-176	AA		C
〃	7-201	AA		C
〃	7-225	AA		C
VRS-TS2AD3R0J	7-141	AA		C
VRS-TS2AD302J	7-148	AA		C
〃	7-169	AA		C
〃	7-203	AA		C
VRS-TS2AD303J	7-124	AA		C
〃	7-160	AA		C
〃	7-179	AA		C
〃	7-202	AA		C
〃	7-204	AA		C
〃	7-219	AA		C
VRS-TS2AD332J	7-139	AA		C
〃	7-171	AA		C
〃	7-195	AA		C
〃	7-213	AA		C
VRS-TS2AD333J	7-196	AA		C
〃	7-198	AA		C
〃	7-200	AA		C
VRS-TS2AD471J	7-123	AA		C
〃	7-125	AA		C
〃	7-136	AA		C
〃	7-137	AA		C
〃	7-149	AA		C
〃	7-154	AA		C
〃	7-155	AA		C
〃	7-156	AA		C
〃	7-157	AA		C
〃	7-163	AA		C
〃	7-164	AA		C
〃	7-166	AA		C
〃	7-177	AA		C
〃	7-178	AA		C
〃	7-188	AA		C
〃	7-189	AA		C
〃	7-193	AA		C
〃	7-194	AA		C
〃	7-216	AA		C
〃	7-217	AA		C
〃	7-218	AA		C
〃	7-220	AA		C

PARTS CODE	No.	PRICE RANK	NEW MARK	PART RANK
VRS-TS2AD471J	7-221	AA		C
VRS-TS2AD473J	7-143	AA		C
〃	7-209	AA		C
〃	7-210	AA		C
VRS-TS2AD474J	7-191	AA		C
VRS-TS2AD512J	7-182	AA		C
VRS-TS2AD562J	7-199	AA		C
〃	7-215	AA		C
VRS-TS2AD623J	7-170	AA		C
VRSTS2AD1742F	7-186	AA		C
VRSTS2AD4752F	7-128	AA		C
VRSTS2AD8662F	7-184	AA		C
〃	7-187	AA		C
VSDTC114ES/-1	8-34	AB		B
〃	8-36	AB		B
VSRNC1402//-1	7-116	AC		B
VS2SA1037KS-1	7-115	AB		B
VS2SC1815GR-1	8-35	AB		B
VS2SC2412KS-1	7-114	AB		B
VS2SD1858Q2-1	7-113	AE	N	B
[X]				
XBBSD30P06000	50-B1	AA		C
XBPSN40P06K00	50-B7	AA		C
XEBSD30P10000	50-B4	AA		C
XEBSD30P12000	50-B6	AA		C
XUBSD20P06000	50-B3	AA		C
[0]				
0CBBFZ89209Z/	9-29	AC		C
0CBLRZ6446ZP/	9-61	AQ	N	C
0CBLRZ6447ZP/	9-62	AQ	N	C

PARTS CODE	No.	PRICE RANK	NEW MARK	PART RANK
0CBPHZ0184ZZ/	9-53	AR	N	B
0CBPJCSX2501/	9-27	AH		A
0CBPKZ0194ZZ/	9-16	AC		C
0CBPKZ1105ZZ/	9-17	AH	N	C
0CBPZZ0906ZZ/	9-28	AH	N	A
0CBUAC0027CZ/	9-34	AG		B
0CBUAC0034EZ/	9-35	AE		B
0CBUAC0264AZ/	9-36	AD	N	B
0CBUAG0166BZ/	9-33	AQ	N	B
0CBUBA0003BZ/	9-23	AD	N	B
〃	9-26	AD	N	B
0CBUBC0169CZ/	9-22	AF	N	B
0CBUBC0215CZ/	9-18	AD	N	B
〃	9-19	AD	N	B
〃	9-20	AD	N	B
〃	9-21	AD	N	B
0CBUBC0302AZ/	9-25	AE		B
0CBUBC0336AZ/	9-24	AL	N	B
0CBUBDAC3R9C/	9-58	AD		B
0CBUBDAC6R2C/	9-59	AC		B
0CBUBDAE300D/	9-60	AD		B
0CBUCB0196AZ/	9-30	AR	N	B
0CBUDC0062AZ/	9-32	AF		B
0CBUDC0232ZZ/	9-55	AF	N	B
0CBUEEB101CS/	9-40	AC	N	C
0CBUEEB122CS/	9-51	AC	N	C
0CBUEEB154CS/	9-42	AC	N	C
0CBUEEB184CS/	9-41	AC	N	C
0CBUEEB220CS/	9-46	AC	N	C
0CBUEEB222CS/	9-48	AC	N	C

PARTS CODE	No.	PRICE RANK	NEW MARK	PART RANK
0CBUEEB271CS/	9-49	AC	N	C
0CBUEEB392CS/	9-50	AC	N	C
0CBUEEB564CS/	9-37	AC	N	C
0CBUEEB681CB/	9-44	AC	N	C
〃	9-52	AC	N	C
0CBUEEB681CS/	9-45	AC	N	C
〃	9-47	AC	N	C
0CBUEEB822CS/	9-39	AC	N	C
0CBUEFER18CH/	9-38	AD		C
0CBUEFE823CG/	9-43	AC		C
0CBUEZ0528ZZ/	9-56	AD	N	B
0CBUFBA471CB/	9-57	AD	N	B
0CBUGAC471UM/	9-14	AF		C
0CBUGAE681UG/	9-12	AH		C
0CBUGAF1R0HD/	9-15	AC		C
0CBUGCU102CB/	9-4	AD	N	C
0CBUGCZ222AD/	9-13	AC		C
0CBUGCZ332HN/	9-10	AE	N	C
0CBUGCZ472HN/	9-9	AF	N	C
0CBUGFF102AR/	9-7	AB		C
0CBUGFF102AR/	9-8	AB		C
〃	9-11	AB		C
0CBUGFF103AR/	9-5	AC		C
0CBUGFF683AR/	9-6	AD		C
0CBUGFQ103DU/	9-3	AF	N	C
0CBUGZ1060ZZ/	9-2	AL		C
0CBUGZ1063ZZ/	9-1	AF	N	C
0CBUKZ0776ZZ/	9-31	AK		C
0CB829655007/	9-54	BE		B

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